

WSDOT Errata to FOP for AASHTO R 76

Reducing Samples of Aggregate to Testing Size

WAQTC FOP for AASHTO R 76 has been adopted by WSDOT with the following changes:

Procedure

Method A – Mechanical Splitter

Mechanical Splitter Check - *Step not required by WSDOT*

REDUCING SAMPLES OF AGGREGATE TO TESTING SIZE FOP FOR AASHTO R 76

Scope

This procedure covers the reduction of samples to the appropriate size for testing in accordance with AASHTO R 76-16. Techniques are used that minimize variations in characteristics between test samples and field samples. Method A (Mechanical Splitter) and Method B (Quartering) are covered.

This FOP applies to fine aggregate (FA), coarse aggregate (CA), and mixes of the two (FA / CA) and may also be used on soils.

Apparatus

Method A – Mechanical Splitter

Splitter chutes:

- Even number of equal width chutes
- Discharge alternately to each side
- Minimum of 8 chutes total for CA and FA / CA, 12 chutes total for FA
- Width:
 - Minimum 50 percent larger than largest particle
 - Maximum chute width of 19 mm (3/4 in.) for fine aggregate passing the 9.5 mm (3/8 in.) sieve

Feed control:

- Hopper or straightedge pan with a width equal to or slightly less than the overall width of the assembly of chutes
- Capable of feeding the splitter at a controlled rate

Splitter receptacles / pans:

- Capable of holding two halves of the sample following splitting

The splitter and accessory equipment shall be so designed that the sample will flow smoothly without restriction or loss of material.

Method B – Quartering

- Straightedge scoop, shovel, or trowel
- Broom or brush
- Canvas or plastic sheet, appropriate for the amount and size of the material being reduced

Method Selection

Samples of CA may be reduced by either Method A or Method B.

Samples of FA which are drier than the saturated surface dry (SSD) condition, as described in AASHTO T 84, shall be reduced by a mechanical splitter according to Method A. As a quick approximation, if the fine aggregate will retain its shape when molded with the hand, it is wetter than SSD.

Samples of FA / CA which are drier than SSD may be reduced by Method A or Method B.

Samples of FA and FA / CA that are at SSD or wetter than SSD shall be reduced by Method B, or the entire sample may be dried – using temperatures that do not exceed those specified for any of the tests contemplated – and then reduced to test sample size using Method A.

Table 1

	Drier than SSD	Wetter than SSD
Fine Aggregate (FA)	Method A (Mechanical)	Method B (Quartering)
Mixture of FA/CA	Either Method	Method B (Quartering)
Coarse Aggregate (CA)	Either Method	Either Method

Procedure

Method A – Mechanical Splitter

1. Place two clean empty receptacles under the splitter.
2. Empty the sample into the hopper or pan without loss of material.
3. Uniformly distribute the material in the hopper or pan from edge to edge so that approximately equal amounts flow through each chute.
4. Discharge the material at a uniform rate, allowing it to flow freely through the chutes.
5. Remove any material retained on the surface of the splitter and place into the appropriate receptacle.
6. Using one of the two receptacles containing material, repeat Steps 1 through 6 until the material in one of the two receptacles is the appropriate sample size for the required test.
7. Retain and properly identify the remaining unused sample for further testing if required.

Mechanical Splitter Check

- Determine the mass of each reduced portion. If the percent difference of the two masses is greater than 5 percent, corrective action must be taken.

Calculation

$$\frac{\text{Smaller Mass}}{\text{Larger Mass}} = \text{Ratio} \quad (1 - \text{ratio}) \times 100 = \% \text{ Difference}$$

Splitter check: 5127 g total sample mass

Splitter pan #1: 2583 g

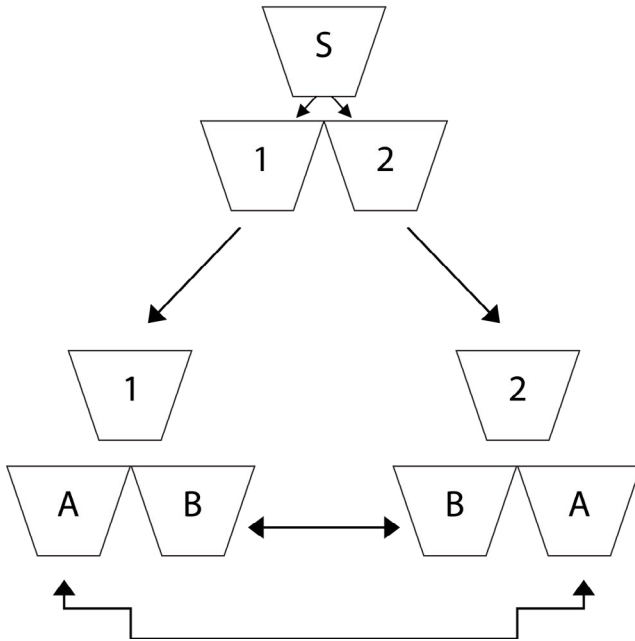
Splitter pan #2: 2544 g

$$\frac{2544 \text{ g}}{2583 \text{ g}} = 0.985 \quad (1 - 0.985) \times 100 = 1.5\%$$

Alternative to Mechanical Splitter Check

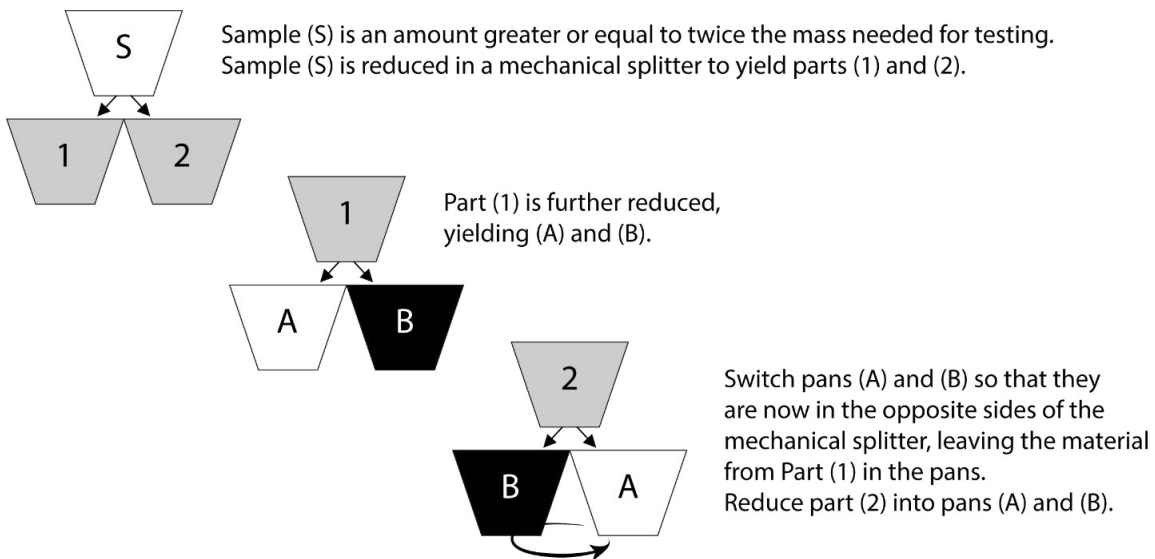
- In lieu of determining the mass of each reduced portion, use the method illustrated in Figure 1 or 2 during reduction.

Figure 1



- Sample (S) is an amount greater than or equal to twice the mass needed for testing. Sample (S) is reduced in a mechanical splitter to yield parts (1) and (2).
- Part (1) is further reduced yielding (A) and (B) while part (2) is reduced to yield (B) and (A).
- Final testing sample is produced by combining alternate pans, i.e. A/A or B/B only.

Figure 2



Method B – Quartering

Use either of the following two procedures or a combination of both.

Procedure 1: Quartering on a clean, hard, level surface:

1. Place the sample on a hard, clean, level surface where there will be neither loss of material nor the accidental addition of foreign material.
2. Mix the material thoroughly by turning the entire sample over a minimum of four times. With the last turning, shovel the entire sample into a conical pile by depositing each shovelful on top of the preceding one.
3. Flatten the conical pile to a uniform thickness and diameter by pressing down with a shovel. The diameter should be four to eight times the thickness.
4. Divide the flattened pile into four approximately equal quarters with a shovel or trowel.
5. Remove two diagonally opposite quarters, including all fine material, and brush the cleared spaces clean.
6. Successively mix and quarter the remaining material until the sample is reduced to the desired size.
7. The final test sample consists of two diagonally opposite quarters.

Procedure 2: Quartering on a canvas or plastic sheet:

1. Place the sample on the sheet.
2. Mix the material thoroughly a minimum of four times by pulling each corner of the sheet horizontally over the sample toward the opposite corner. After the last turn, form a conical pile.
3. Flatten the conical pile to a uniform thickness and diameter by pressing down with a shovel. The diameter should be four to eight times the thickness.
4. Divide the flattened pile into four approximately equal quarters with a shovel or trowel, or insert a stick or pipe beneath the sheet and under the center of the pile, then lift both ends of the stick, dividing the sample into two roughly equal parts. Remove the stick leaving a fold of the sheet between the divided portions. Insert the stick under the center of the pile at right angles to the first division and again lift both ends of the stick, dividing the sample into four roughly equal quarters.
5. Remove two diagonally opposite quarters, being careful to clean the fines from the sheet.

6. Successively mix and quarter the remaining material until the sample size is reduced to the desired size.
7. The final test sample consists of two diagonally opposite quarters.

AGGREGATE

WAQTC

FOP AASHTO R 76 (20)

PERFORMANCE EXAM CHECKLIST**REDUCING SAMPLES OF AGGREGATE TO TESTING SIZE
FOP FOR AASHTO R 76**

Participant Name _____ Exam Date _____

Record the symbols "P" for passing or "F" for failing on each step of the checklist.

Trial 1 Trial 2**Method A - Splitting**

- | | | |
|---|-------|-------|
| 1. Chutes appropriate size and number? | _____ | _____ |
| 2. Material spread uniformly on feeder? | _____ | _____ |
| 3. Rate of feed slow enough so that sample flows freely through chutes? | _____ | _____ |
| 4. Material in one pan re-split until desired mass is obtained? | _____ | _____ |
| 5. Mechanical splitter checked or alternative used? | _____ | _____ |

Method B - Quartering

- | | | |
|---|-------|-------|
| 1. Sample placed on clean, hard, and level surface? | _____ | _____ |
| 2. Mixed by turning over 4 times with shovel or by pulling sheet horizontally over pile? | _____ | _____ |
| 3. Conical pile formed without loss of material? | _____ | _____ |
| 4. Pile flattened to uniform thickness and diameter? | _____ | _____ |
| 5. Diameter equal to about 4 to 8 times thickness? | _____ | _____ |
| 6. Divided into 4 equal portions with shovel or trowel without loss of material? | _____ | _____ |
| 7. Two diagonally opposite quarters, including all fine material, removed? | _____ | _____ |
| 8. Process continued until desired sample size is obtained when two opposite quarters combined? | _____ | _____ |

The sample may be placed upon a sheet and a stick or pipe may be placed under the sheet to divide the pile into quarters.

Comments: First attempt: Pass _____ Fail _____ Second attempt: Pass _____ Fail _____

Examiner Signature _____ WAQTC #: _____

