Chapter 620 Design of Pavement Structure

620.01 General
620.02 Estimating Tables

Exhibit 620-1 Estimating: Miscellaneous Tables
Exhibit 620-2 Estimating: Hot Mix Asphalt Pavement and Asphalt Distribution Tables
Exhibit 620-3 Estimating: Bituminous Surface Treatment
Exhibit 620-4 Estimating: Base and Surfacing Typical Section Formulae and Example
Exhibit 620-5 Estimating: Base and Surfacing Quantities
Exhibit 620-6 Estimating: Base and Surfacing Quantities
Exhibit 620-7 Estimating: Base and Surfacing Quantities
Exhibit 620-8 Estimating: Base and Surfacing Quantities
Exhibit 620-9 Estimating: Base and Surfacing Quantities
Exhibit 620-10 Estimating: Base and Surfacing Quantities
Exhibit 620-11 Estimating: Base and Surfacing Quantities
Exhibit 620-12 Estimating: Base and Surfacing Quantities

620.01 General

Detailed criteria and methods that govern pavement design are in the Washington State Department of Transportation (WSDOT) Pavement Policy, which is available from the Pavements website: Pavement design & management | WSDOT (wa.gov)

The pavement design for all Design-Build project Request for Proposals (RFPs) will be conducted by the State Materials Lab, Pavement Division.

620.02 Estimating Tables

The tables in Exhibit 620-1 through Exhibit 620-12 are for developing estimates of quantities for pavement sections, shoulder sections, stockpiles, asphalt distribution, and fog seal.

Exhibit 620-1 Estimating: Miscellaneous Tables

Unit Dry Weight – Gravel Base and Surfacing				
Type of Material	**Truck Measure**		**Compacted on Roadway**	
	lb/cy	**T/cy**	**lb/cy**	**T/cy**
Ballast	3,100	1.55	3,900	1.95
Crushed Surfacing Top Course	2,850	1.43	3,700	1.85
Crushed Surfacing Base Course	2,950	1.48	3,700	1.85
Screened Gravel Surfacing			3,700	1.85
*Gravel Base			3,400 – 3,800	1.70 – 1.90
Permeable Ballast			2,800	1.40

*3,700 lb/cy (1.85 tons/cy) is recommended as the most suitable factor; however, if the grading approaches the coarseness of ballast, the factor would approach 3,800 lb/cy (1.90 tons/cy), and if the grading contains more than 45% sand, the factor would decrease, approaching 3,400 lb/cy (1.70 tons/cy) for material that is essentially all sand.

Notes:

- Weights shown are dry weights and corrections are required for water contents.
- The tabulated weights for the materials are reasonably close; however, apply corrections in the following order:
  - For specific gravity: $wt. = \frac{(tabular\ wt.) \times (specific\ gravity\ on\ surface\ report)}{2.65}$
  - For water content: $wt. = (tabular\ wt.)\ \times\ (1 + free\ water\ \%\ in\ decimals)$
- If material is to be stockpiled, increase required quantities by 10% to allow for waste.
- Consider the inclusion of crushed surfacing top course material for keystone when estimating quantities for projects having ballast course.

Exhibit 620-2 Estimating: Hot Mix Asphalt Pavement and Asphalt Distribution Tables

Fog Seal						
Asphalt						
Application	Type of Emulsified Asphalt	Application gal* per sy	Tons* per sy	Tons/Mile Width (ft)		
				10	11	12
Fog Seal	CSS-1/CSS-1h	0.07	0.000292	1.7	1.9	2.1

*Quantities shown are retained (residual) asphalt.

Specific Data[1][2]														
Hot Mix Asphalt Paving Quantities (tons/mile)*														
Width (ft)	**Depth of Pavement (ft)**													
	0.10	**0.15**	**0.20**	**0.25**	**0.30**	**0.35**	**0.40**	**0.45**	**0.50**	**0.55**	**0.60**	**0.65**	**0.70**	**0.75**
4	161	241	321	402	482	563	643	723	804	884	964	1045	1125	1206
6	241	362	482	603	723	844	964	1085	1206	1326	1447	1567	1688	1808
8	321	482	643	804	964	1125	1286	1447	1607	1768	1929	2090	2250	2411
10	402	603	804	1005	1206	1407	1607	1808	2009	2210	2411	2612	2813	3014
11	442	663	884	1105	1326	1547	1768	1989	2210	2431	2652	2873	3094	3315
12	482	723	964	1206	1447	1688	1929	2170	2411	2652	2893	3135	3376	3617
22	884	1326	1768	2210	2652	3094	3536	3978	4421	4863	5305	5747	6189	6631
24	964	1447	1929	2411	2893	3376	3858	4340	4822	5305	5787	6269	6751	7234

*Based on 137 lbs/sy (0.0685 tons/sy) of 0.10 ft compacted depth = 2.05 tons/cy

Notes:

[1] The specific gravity of the aggregate will affect the weight of aggregate in the completed mix.
[2] Quantities shown do not provide for widening, waste from stockpile, or thickened edges.

Exhibit 620-3 Estimating: Bituminous Surface Treatment

Bituminous Surface Treatment[1]																
Type of Application	Average Application		Mineral Aggregate						Average Spread	Asphalt[2][4]						Basic[3] Asphalt Used
			10 ft		11 ft		12 ft			10 ft		11 ft		12 ft		
	lb/sy	cy/sy	T/mi	cy/mi	T/mi	cy/mi	T/mi	cy/mi	gal/sy	gal/mi	T/mi	gal/mi	T/mi	gal/mi	T/mi	
New Construction 3/4 inch – 1/2 inch																
First Application									0.50	2933	11.8	3227	13.0	3520	14.1	CRS-2P
Crushed Screenings 3/4 inch – 1/2 inch	35	0.0146	103	86	113	94	123	103								
Second Application									0.48	2787	11.2	3065	12.3	3344	13.4	CRS-2P
Crushed Screenings 1/2 inch – No. 4	32	0.0121	93	71	103	78	113	85								
Choke Stone No. 4 – 0	5	0.0017	15	10	16	11	18	12								
Totals	72	0.0284	211	167	232	183	254	200	0.98	5720	23.0	6292	25.3	6864	27.5	
New Construction 1/2 inch – No. 4																
First Application									0.50	2933	11.8	3227	13.0	3520	14.1	CRS-2P
Crushed Screenings 1/2 inch – No. 4	35	0.0132	102	77	113	85	123	93								
Second Application									0.48	2787	11.2	3065	12.3	3344	13.4	CRS-2P
Crushed Screenings 1/2 inch – No. 4	32	0.0121	93	71	103	78	113	85								
Choke Stone No. 4 – 0	5	0.0017	15	10	16	11	18	12								
Totals	72	0.0270	210	158	232	174	254	190	0.98	5720	23.0	6292	25.3	6864	27.5	

Seal Coats 5/8 inch – No. 4																
Seal Coat									0.53	3109	12.5	3420	13.7	3731	15.0	CRS-2P
Crushed Screenings 5/8 inch – No. 4	35	0.0130	102	76	113	84	124	92								
Choke Stone No. 4 – 0	5	0.0017	15	10	16	11	18	12								
Totals	40	0.0147	117	86	129	95	142	104	0.53	3109	12.5	3420	13.7	3731	15.0	

Type of Application	Average Application		Mineral Aggregate						Average Spread	Asphalt[2][4]						Basic[3] Asphalt Used
			10 ft		11 ft		12 ft			10 ft		11 ft		12 ft		
	lb/ sy	cy/sy	T/mi	cy/ mi	T/mi	cy/ mi	T/mi	cy/ mi	gal/sy	gal/ mi	T/ mi	gal/ mi	T/ mi	gal/ mi	T/ mi	

Seal Coats 1/2 inch – No. 4																
Seal Coat									0.45	2640	10.6	2904	11.7	3168	12.7	CRS-2P
Crushed Screenings 1/2 inch – No. 4	28	0.0106	81	62	89	68	97	74								
Choke Stone No. 4 – 0	5	0.0017	15	10	16	11	18	12								
Totals	33	0.0123	96	72	105	79	115	86	0.45	2640	10.6	2904	11.7	3168	12.7	

Seal Coats 3/8 inch – No. 4																
Seal Coat									0.45	2640	10.6	2904	11.7	3168	12.7	CRS-2P
Crushed Screenings 3/8 inch - No. 4	30	0.0106	88	62	96	68	106	75								
Choke Stone No. 4 – 0	5	0.0017	15	10	16	11	18	12								
Totals	35	0.0123	103	72	112	79	124	74	0.45	2640	10.6	2904	11.7	3168	12.7	

Notes:

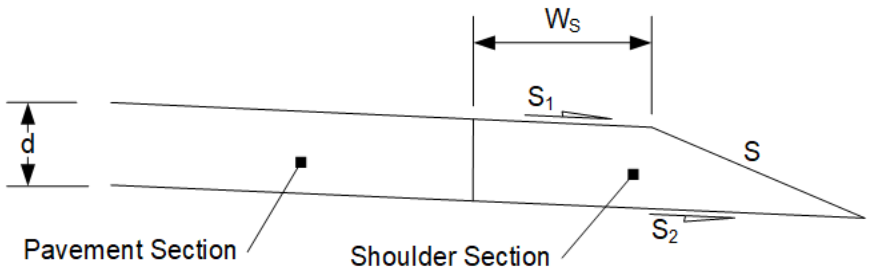
[1] Quantities shown do not provide for widening, waste from stockpile, or thickened edges.

[2] Quantities of asphalt shown are based on 60°F temperature. Recompute to the application temperature for the particular grade.

[3] The column “Basic Asphalt Used” is shown for the purpose of conversion to proper weights for the asphalt being used and does not imply that the particular grade shown is required for the respective treatment.

[4] For stress-absorbing membrane (rubberized asphalt), increase asphalt by 25%.

Exhibit 620-4 Estimating: Base and Surfacing Typical Section Formulae and Example



WS = Shoulder Width (Varies 4 ft, 6 ft, 8 ft, 10 ft, 12 ft)

d = Depth of Section (Varies 0.05 ft to 2 ft)

S = Side Slope (H:V) (Varies 2:1, 3:1, 4:1, and 6:1)

S1 = Top Shoulder Slope (Varies -0.02 ft/ft or -0.05 ft/ft)

S2 = Bottom Shoulder Slope (Varies -0.02 ft/ft or -0.05 ft/ft)

Formula for Shoulder Section		
Tons/mile = (A)(K) $K = \left(\frac{5280}{27}\right)\left(1.85\frac{tons}{cy}\right)$ $A = \frac{\left[d + W_s\left(\frac{1}{S} - S_1\right)\right]^2 S}{2(1 - SS_1)} - \frac{W_s^2}{2}\left(\frac{1}{S} - S_1\right)$		
Case 1	S1 = S2 = -0.02 ft/ft	$A = \frac{\left[\mathrm{d} + W_s\left(\frac{1}{S} - 0.02\right)\right]^2 S}{2(1 - 0.02S)} - \frac{W_s^2}{2}\left(\frac{1}{S} - 0.02\right)$
Case 2	S1 = -0.02 ft/ft, S2 = -0.05 ft/ft	$A = \frac{\left[\mathrm{d} + W_s\left(\frac{1}{S} - 0.02\right)\right]^2 S}{2(1 - 0.05S)} - \frac{W_s^2}{2}\left(\frac{1}{S} - 0.02\right)$
Case 3	S1 = -0.05 ft/ft, S2 = -0.02 ft/ft	$A = \frac{\left[\mathrm{d} + W_s\left(\frac{1}{S} - 0.05\right)\right]^2 S}{2(1 - 0.02S)} - \frac{W_s^2}{2}\left(\frac{1}{S} - 0.05\right)$ *
Case 4	S1 = S2 = -0.05 ft/ft	$A = \frac{\left[\mathrm{d} + W_s\left(\frac{1}{S} - 0.05\right)\right]^2 S}{2(1 - 0.05S)} - \frac{W_s^2}{2}\left(\frac{1}{S} - 0.05\right)$

*Limit: Positive Values of A only when d = WS(0.03)

EXAMPLE: Shoulder Section

Given:

- Shoulder Width (WS) = 8 ft
- Top Course = 0.25 ft
- Base Course = 0.80 ft
- Total Depth (d) = 1.05 ft
- Side Slope (S) = 3:1
- Shoulder Slope (S1) = -0.05
- Subgrade Slope (S2) = -0.02
- Depth 1.05 ft (Case 3) = 3,070 tons/mile
- Top Course 0.25 ft (Case 4) = - 763 tons/mile
- Base Course = 2,307 tons/mile
- Top Course = 763 tons/mile
- Base Course = 2,307 tons/mile

Exhibit 620-5 Estimating: Base and Surfacing Quantities

Shoulder Section											
Shldr. Width Ws (ft)	Side Slope S:1	Case	Quantity in Tons Per Mile*								
			Surfacing Depth (ft)								
			0.05	0.10	0.15	0.20	0.25	0.30	0.35	0.40	0.45	0.50
4	2	1	73	148	226	304	385	468	553	639	728	818
		2	171	251	333	417	504	592	682	774	869	965
		3	N/A	N/A	131	205	281	360	440	522	605	691
		4	73	149	226	306	387	470	556	643	733	824
	3	1	74	150	230	313	398	486	577	671	768	868
		2	178	262	350	442	536	634	734	838	945	1056
		3	N/A	N/A	131	206	285	366	450	537	627	720
		4	74	151	231	315	402	492	585	681	780	883
	4	1	74	153	235	321	411	505	603	705	810	920
		2	185	275	370	469	572	681	793	910	1032	1158
		3	N/A	N/A	131	208	288	373	461	554	650	750
		4	75	154	237	326	418	516	617	724	834	950
	6	1	75	157	245	339	439	545	658	776	901	1032
		2	204	307	417	535	661	794	936	1085	1242	1406
		3	N/A	N/A	131	210	296	387	485	589	699	815
		4	76	160	252	351	459	574	696	827	965	1111
6	2	1	109	221	334	449	566	685	806	929	1053	1180
		2	325	444	565	688	812	939	1068	1199	1332	1467
		3	N/A	N/A	N/A	239	349	461	575	691	809	929
		4	110	221	335	450	568	687	809	933	1058	1186
	3	1	110	223	339	457	579	703	830	961	1094	1230
		2	338	462	590	722	856	994	1134	1278	1426	1576
		3	N/A	N/A	N/A	239	350	464	581	701	824	949
		4	110	223	340	460	583	709	838	970	1106	1245
	4	1	110	225	343	466	592	722	856	994	1136	1282
		2	352	483	619	760	905	1055	1209	1368	1531	1699
		3	N/A	N/A	N/A	239	351	467	587	711	839	971
		4	111	226	346	470	599	733	871	1013	1160	1311
	6	1	112	229	353	483	620	762	911	1066	1227	1394
		2	386	534	690	853	1025	1204	1391	1585	1788	1998
		3	N/A	N/A	N/A	239	353	474	600	733	871	1016
		4	112	233	360	496	640	791	950	1116	1291	1473
8	2	1	146	293	443	594	747	902	1059	1218	1379	1541
		2	526	683	843	1004	1167	1333	1500	1670	1841	2015
		3	N/A	N/A	N/A	N/A	376	522	670	820	972	1125
		4	146	293	443	595	749	904	1062	1222	1384	1548
	3	1	146	295	447	602	760	920	1084	1250	1419	1591
		2	546	711	879	1050	1224	1402	1583	1766	1954	2144
		3	N/A	N/A	N/A	N/A	376	523	673	825	981	1139
		4	146	296	448	604	763	926	1091	1260	1432	1607
	4	1	147	297	452	610	773	939	1109	1284	1462	1644
		2	568	741	919	1101	1288	1479	1675	1875	2080	2290
		3	N/A	N/A	N/A	N/A	376	524	675	831	990	1153
		4	147	298	454	615	780	950	1124	1302	1486	1673
	6	1	148	302	462	628	801	979	1164	1355	1552	1755
		2	622	816	1017	1226	1443	1668	1900	2140	2388	2643
		3	N/A	N/A	N/A	N/A	376	525	681	842	1009	1183
		4	149	305	469	641	820	1008	1203	1406	1616	1835

*Tabulated quantities are based on compacted weight of 1.85 tons/yd3

Exhibit 620-6 Estimating: Base and Surfacing Quantities

Shoulder Section											
Shldr. Width Ws (ft)	Side Slope S:1	Case	Quantity in Tons Per Mile* Surfacing Depth (ft)									
			0.55	0.60	0.65	0.70	0.75	0.80	0.85	0.90	0.95	1.00
4	2	1	910	1004	1100	1198	1297	1399	1502	1608	1715	1824
		2	1063	1163	1266	1370	1476	1585	1695	1807	1922	2038
		3	779	868	960	1053	1148	1245	1344	1445	1548	1652
		4	918	1013	1110	1210	1311	1415	1520	1628	1738	1849
	3	1	971	1076	1185	1296	1410	1527	1647	1770	1896	2024
		2	1169	1286	1406	1529	1655	1785	1918	2053	2193	2335
		3	816	914	1016	1120	1228	1338	1451	1567	1686	1807
		4	989	1098	1210	1326	1444	1566	1691	1820	1951	2086
	4	1	1034	1151	1273	1398	1528	1661	1798	1939	2085	2234
		2	1289	1424	1564	1708	1857	2010	2168	2330	2497	2668
		3	855	963	1075	1191	1311	1435	1562	1694	1830	1969
		4	1070	1194	1323	1456	1594	1737	1884	2035	2191	2352
	6	1	1169	1312	1462	1617	1779	1947	2121	2301	2488	2680
		2	1579	1759	1947	2142	2346	2557	2776	3002	3237	3479
		3	937	1066	1200	1341	1488	1641	1800	1966	2138	2315
		4	1265	1426	1596	1773	1957	2150	2350	2558	2774	2998
6	2	1	1308	1438	1570	1704	1840	1978	2117	2259	2402	2548
		2	1603	1742	1883	2026	2171	2318	2467	2618	2771	2926
		3	1050	1174	1299	1426	1555	1686	1819	1954	2090	2229
		4	1315	1447	1581	1716	1854	1994	2135	2279	2425	2573
	3	1	1369	1510	1655	1802	1953	2106	2262	2421	2583	2748
		2	1729	1886	2046	2209	2376	2545	2718	2894	3073	3255
		3	1078	1209	1343	1480	1620	1763	1909	2058	2209	2363
		4	1387	1532	1681	1832	1987	2145	2306	2471	2638	2809
	4	1	1432	1586	1743	1905	2070	2240	2413	2591	2772	2957
		2	1871	2048	2229	2415	2606	2801	3000	3204	3412	3625
		3	1106	1246	1389	1537	1688	1843	2003	2166	2333	2504
		4	1467	1628	1793	1963	2137	2315	2499	2686	2878	3075
	6	1	1567	1746	1932	2124	2322	2526	2736	2953	3175	3404
		2	2215	2441	2674	2916	3164	3421	3685	3957	4237	4525
		3	1167	1325	1488	1658	1833	2015	2203	2398	2598	2805
		4	1663	1861	2066	2279	2500	2729	2965	3209	3461	3721
8	2	1	1706	1872	2040	2211	2383	2557	2732	2910	3090	3271
		2	2190	2367	2547	2728	2912	3097	3285	3475	3666	3860
		3	1281	1438	1597	1758	1921	2086	2253	2422	2592	2765
		4	1713	1881	2051	2223	2397	2573	2751	2930	3112	3296
	3	1	1766	1944	2125	2309	2495	2685	2877	3072	3271	3472
		2	2338	2534	2734	2937	3144	3353	3566	3782	4001	4223
		3	1300	1464	1631	1801	1974	2149	2328	2509	2693	2880
		4	1785	1966	2151	2339	2530	2724	2921	3122	3326	3533
	4	1	1830	2020	2214	2411	2613	2819	3028	3242	3459	3681
		2	2504	2722	2945	3172	3404	3641	3882	4128	4378	4632
		3	1320	1491	1666	1845	2028	2215	2405	2600	2799	3001
		4	1865	2062	2263	2469	2679	2894	3114	3337	3566	3799
	6	1	1965	2181	2402	2630	2864	3105	3351	3604	3863	4128
		2	2907	3178	3457	3743	4038	4340	4650	4967	5292	5626
		3	1363	1549	1741	1940	2144	2355	2572	2795	3024	3259
		4	2061	2295	2536	2786	3043	3308	3580	3861	4149	4445

*Tabulated quantities are based on compacted weight of 1.85 tons/yd3

Exhibit 620-7 Estimating: Base and Surfacing Quantities

Shoulder Section											
Shldr. Width Ws (ft)	Side Slope S:1	Case	Quantity in Tons Per Mile*								
			Surfacing Depth (ft)								
			0.05	0.10	0.15	0.20	0.25	0.30	0.35	0.40	0.45	0.50
10	2	1	182	366	551	739	928	1119	1312	1507	1704	1903
		2	773	969	1167	1367	1569	1773	1979	2187	2397	2609
		3	N/A	N/A	N/A	N/A	N/A	543	724	908	1094	1281
		4	182	366	552	740	930	1122	1315	1511	1709	1909
	3	1	182	368	556	747	941	1137	1337	1539	1745	1953
		2	802	1007	1215	1426	1640	1858	2079	2303	2530	2760
		3	N/A	N/A	N/A	N/A	N/A	543	725	910	1098	1289
		4	182	368	557	749	944	1143	1344	1549	1757	1968
	4	1	183	370	560	755	954	1156	1363	1573	1787	2006
		2	834	1049	1268	1492	1721	1954	2191	2433	2679	2930
		3	N/A	N/A	N/A	N/A	N/A	543	726	912	1103	1298
		4	183	371	563	760	961	1167	1377	1592	1811	2035
	6	1	184	374	570	773	982	1196	1417	1644	1878	2117
		2	913	1153	1399	1654	1916	2186	2464	2750	3043	3344
		3	N/A	N/A	N/A	N/A	N/A	543	727	917	1113	1316
		4	185	377	578	786	1001	1225	1456	1695	1942	2197
12	2	1	218	438	660	883	1109	1336	1566	1797	2030	2265
		2	1066	1301	1537	1776	2016	2259	2504	2750	2999	3249
		3	N/A	N/A	N/A	N/A	N/A	N/A	N/A	956	1175	1397
		4	218	438	660	884	1110	1339	1569	1801	2035	2271
	3	1	219	440	664	891	1121	1354	1590	1829	2071	2315
		2	1106	1351	1599	1850	2104	2362	2623	2887	3154	3424
		3	N/A	N/A	N/A	N/A	N/A	N/A	N/A	956	1177	1401
		4	219	441	666	894	1125	1360	1598	1839	2083	2330
	4	1	219	442	669	900	1134	1373	1616	1862	2113	2367
		2	1151	1407	1668	1933	2203	2478	2757	3040	3328	3621
		3	N/A	N/A	N/A	N/A	N/A	N/A	N/A	956	1179	1405
		4	219	443	672	904	1142	1384	1630	1881	2137	2397
	6	1	220	446	679	918	1162	1413	1671	1934	2203	2479
		2	1259	1544	1836	2136	2444	2759	3083	3414	3752	4099
		3	N/A	N/A	N/A	N/A	N/A	N/A	N/A	957	1182	1413
		4	221	450	686	930	1182	1442	1709	1985	2268	2558
Pavement Section												
Width WP (ft)			**0.05**	**0.10**	**0.15**	**0.20**	**0.25**	**0.30**	**0.35**	**0.40**	**0.45**	**0.50**
11			199	398	597	796	995	1194	1393	1592	1791	1990
12			217	434	651	868	1085	1302	1519	1737	1954	2171
22			398	796	1194	1592	1990	2388	2786	3184	3582	3980
24			434	868	1302	1737	2171	2605	3039	3473	3907	4341

*Tabulated quantities are based on compacted weight of 1.85 tons/yd3

Exhibit 620-8 Estimating: Base and Surfacing Quantities

Shoulder Section											
Shldr. Width Ws (ft)	Side Slope S:1	Case	Quantity in Tons Per Mile*								
			Surfacing Depth (ft)								
			0.55	0.60	0.65	0.70	0.75	0.80	0.85	0.90	0.95	1.00
10	2	1	2104	2306	2511	2717	2925	3135	3347	3561	3777	3995
		2	2823	3039	3257	3477	3699	3923	4149	4378	4608	4840
		3	1471	1662	1855	2050	2247	2446	2646	2849	3053	3260
		4	2111	2315	2521	2729	2939	3151	3366	3582	3800	4020
	3	1	2164	2378	2595	2815	3038	3264	3492	3724	3958	4195
		2	2994	3230	3470	3714	3960	4209	4462	4718	4977	5239
		3	1483	1680	1880	2082	2288	2496	2707	2921	3138	3358
		4	2183	2401	2621	2845	3072	3303	3536	3773	4013	4256
	4	1	2228	2454	2684	2918	3156	3398	3643	3893	4147	4404
		2	3186	3446	3710	3980	4253	4531	4814	5101	5393	5689
		3	1496	1699	1905	2116	2330	2548	2770	2996	3227	3460
		4	2263	2496	2734	2976	3222	3473	3729	3989	4253	4522
	6	1	2363	2615	2873	3137	3407	3684	3966	4255	4550	4851
		2	3653	3969	4294	4626	4965	5313	5668	6031	6402	6781
		3	1524	1739	1960	2187	2420	2660	2906	3157	3415	3679
		4	2459	2729	3007	3292	3585	3887	4195	4512	4836	5168
12	2	1	2502	2740	2981	3224	3468	3714	3962	4212	4464	4718
		2	3502	3757	4013	4272	4533	4795	5060	5327	5596	5866
		3	1620	1845	2072	2301	2532	2765	2999	3236	3474	3714
		4	2509	2750	2992	3236	3482	3730	3981	4233	4487	4743
	3	1	2562	2813	3066	3322	3581	3843	4107	4375	4645	4919
		2	3698	3975	4255	4538	4824	5114	5406	5702	6001	6304
		3	1627	1857	2089	2324	2562	2803	3047	3294	3544	3796
		4	2581	2835	3092	3352	3615	3882	4151	4424	4700	4980
	4	1	2626	2888	3154	3424	3698	3976	4258	4544	4834	5128
		2	3918	4220	4526	4837	5152	5472	5796	6125	6458	6796
		3	1635	1869	2107	2348	2594	2844	3098	3355	3617	3882
		4	2661	2930	3204	3482	3765	4052	4344	4640	4941	5246
	6	1	2761	3049	3343	3643	3950	4262	4581	4906	5237	5575
		2	4453	4815	5185	5562	5948	6341	6742	7150	7566	7991
		3	1651	1894	2144	2400	2662	2930	3205	3485	3772	4065
		4	2857	3163	3477	3799	4128	4465	4810	5163	5524	5892

Pavement Section										
Width WP (ft)	0.55	0.60	0.65	0.70	0.75	0.80	0.85	0.90	0.95	1.00
11	2189	2388	2587	2786	2985	3184	3383	3582	3781	3980
12	2388	2605	2822	3039	3256	3473	3690	3907	4124	4341
22	4378	4775	5173	5571	5969	6367	6765	7163	7561	7959
24	4775	5210	5644	6078	6512	6946	7380	7814	8249	8683

*Tabulated quantities are based on compacted weight of 1.85 tons/yd3

Exhibit 620-9 Estimating: Base and Surfacing Quantities

Shoulder Section											
Shldr. Width Ws (ft)	Side Slope S:1	Case	Quantity in Tons Per Mile*								
			Surfacing Depth (ft)								
			1.05	1.10	1.15	1.20	1.25	1.30	1.35	1.40	1.45	1.50
4	2	1	1935	2048	2163	2279	2398	2518	2640	2765	2891	3019
		2	2157	2277	2399	2524	2650	2779	2909	3042	3176	3312
		3	1759	1867	1977	2089	2203	2319	2437	2557	2678	2802
		4	1963	2078	2196	2315	2437	2561	2686	2814	2943	3075
	3	1	2156	2290	2428	2568	2711	2857	3006	3157	3312	3470
		2	2480	2629	2781	2936	3094	3255	3420	3588	3759	3933
		3	1932	2059	2190	2323	2459	2598	2740	2885	3033	3183
		4	2223	2364	2509	2656	2806	2960	3117	3277	3441	3607
	4	1	2387	2543	2704	2869	3038	3210	3387	3567	3752	3940
		2	2844	3025	3210	3399	3593	3792	3995	4202	4415	4631
		3	2113	2260	2412	2567	2726	2890	3057	3228	3403	3582
		4	2517	2686	2860	3039	3222	3410	3602	3799	4000	4206
	6	1	2879	3084	3295	3513	3736	3966	4201	4443	4691	4946
		2	3729	3986	4252	4525	4806	5094	5391	5695	6007	6327
		3	2499	2689	2886	3088	3297	3512	3733	3960	4193	4433
		4	3229	3468	3715	3969	4232	4502	4779	5065	5358	5659
6	2	1	2695	2844	2995	3147	3302	3459	3617	3778	3940	4104
		2	3083	3242	3403	3566	3731	3898	4067	4238	4411	4586
		3	2369	2511	2655	2802	2949	3099	3251	3404	3560	3717
		4	2722	2874	3028	3184	3341	3501	3663	3827	3993	4160
	3	1	2916	3086	3260	3436	3615	3798	3983	4170	4361	4555
		2	3440	3629	3821	4016	4214	4416	4620	4828	5039	5253
		3	2521	2681	2844	3010	3179	3351	3525	3703	3883	4067
		4	2983	3160	3341	3524	3711	3901	4094	4290	4490	4692
	4	1	3146	3339	3536	3737	3942	4151	4364	4580	4801	5026
		2	3843	4065	4291	4523	4758	4998	5243	5492	5746	6004
		3	2679	2858	3041	3228	3418	3613	3812	4014	4221	4431
		4	3276	3482	3692	3907	4127	4350	4579	4812	5049	5291
	6	1	3639	3880	4127	4381	4640	4906	5178	5456	5741	6031
		2	4820	5123	5434	5753	6079	6413	6755	7105	7462	7827
		3	3017	3236	3461	3693	3930	4174	4423	4679	4941	5210
		4	3989	4264	4547	4837	5136	5442	5756	6078	6407	6745
8	2	1	3454	3640	3827	4016	4207	4399	4594	4791	4989	5189
		2	4055	4253	4452	4654	4858	5063	5271	5480	5692	5906
		3	2939	3115	3293	3473	3655	3839	4024	4212	4401	4592
		4	3482	3670	3860	4052	4246	4442	4640	4840	5042	5246
	3	1	3675	3882	4092	4304	4520	4738	4959	5183	5410	5640
		2	4449	4677	4909	5144	5382	5624	5869	6116	6367	6622
		3	3070	3263	3459	3658	3859	4064	4271	4481	4695	4911
		4	3743	3956	4173	4392	4615	4841	5071	5303	5539	5778
	4	1	3906	4135	4368	4606	4847	5092	5341	5593	5850	6111
		2	4891	5155	5423	5696	5973	6255	6541	6832	7127	7427
		3	3208	3418	3632	3851	4073	4299	4529	4763	5001	5243
		4	4036	4278	4524	4775	5031	5291	5556	5825	6098	6376
	6	1	4399	4676	4959	5249	5545	5847	6155	6469	6790	7116
		2	5966	6315	6671	7035	7407	7787	8174	8569	8972	9383
		3	3501	3749	4002	4262	4529	4801	5079	5364	5655	5952
		4	4748	5060	5379	5706	6040	6383	6733	7091	7456	7830

*Tabulated quantities are based on compacted weight of 1.85 tons/yd3

Exhibit 620-10 Estimating: Base and Surfacing Quantities

Shoulder Section											
Shldr. Width Ws (ft)	Side Slope S:1	Case	Quantity in Tons Per Mile*								
			Surfacing Depth (ft)								
			1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00
4	2	1	3148	3280	3414	3549	3687	3826	3967	4110	4255	4402
		2	3451	3591	3734	3878	4025	4173	4324	4477	4631	4788
		3	2927	3054	3183	3314	3447	3582	3718	3857	3997	4139
		4	3209	3344	3482	3622	3763	3907	4053	4201	4350	4502
	3	1	3630	3793	3959	4129	4300	4475	4653	4834	5017	5203
		2	4110	4291	4475	4662	4852	5045	5242	5441	5644	5850
		3	3337	3493	3652	3814	3979	4147	4318	4492	4668	4848
		4	3777	3950	4126	4305	4488	4673	4862	5054	5250	5448
	4	1	4133	4329	4529	4733	4941	5153	5369	5589	5812	6040
		2	4852	5078	5308	5543	5782	6026	6274	6527	6784	7046
		3	3764	3951	4142	4337	4535	4738	4944	5155	5369	5587
		4	4416	4631	4850	5074	5302	5535	5773	6015	6261	6512
	6	1	5206	5473	5745	6024	6310	6601	6898	7202	7512	7828
		2	6654	6989	7332	7683	8041	8407	8781	9163	9552	9950
		3	4678	4930	5188	5452	5722	5999	6282	6570	6865	7166
		4	5968	6285	6609	6941	7281	7628	7984	8347	8718	9096
6	2	1	4270	4438	4608	4779	4953	5128	5306	5485	5666	5849
		2	4763	4942	5123	5306	5491	5678	5868	6059	6252	6447
		3	3876	4038	4201	4365	4532	4701	4871	5044	5218	5394
		4	4330	4502	4676	4852	5030	5210	5391	5575	5761	5949
	3	1	4752	4951	5153	5359	5567	5778	5992	6208	6428	6651
		2	5471	5691	5915	6142	6372	6605	6842	7082	7325	7571
		3	4253	4442	4634	4829	5026	5227	5430	5637	5846	6058
		4	4898	5107	5320	5535	5754	5976	6201	6429	6660	6895
	4	1	5254	5486	5723	5963	6207	6455	6707	6963	7223	7487
		2	6267	6534	6806	7082	7363	7648	7938	8233	8532	8835
		3	4645	4864	5086	5312	5542	5776	6014	6256	6501	6751
		4	5537	5788	6044	6304	6569	6838	7111	7389	7672	7959
	6	1	6328	6630	6939	7254	7576	7903	8237	8577	8923	9275
		2	8200	8581	8969	9365	9769	10181	10600	11028	11463	11905
		3	5484	5765	6051	6344	6643	6949	7260	7578	7901	8231
		4	7090	7442	7803	8171	8547	8931	9322	9721	10128	10543
8	2	1	5391	5595	5801	6009	6219	6431	6644	6859	7077	7296
		2	6121	6339	6559	6780	7004	7230	7457	7687	7919	8153
		3	4785	4980	5177	5376	5577	5779	5984	6190	6398	6608
		4	5452	5660	5870	6082	6296	6512	6730	6950	7172	7396
	3	1	5873	6109	6347	6589	6833	7080	7330	7583	7839	8098
		2	6879	7140	7403	7670	7940	8214	8490	8770	9053	9339
		3	5129	5351	5576	5803	6034	6267	6503	6743	6985	7229
		4	6020	6265	6514	6765	7020	7278	7539	7804	8071	8342
	4	1	6376	6644	6917	7193	7473	7758	8046	8338	8634	8934
		2	7731	8040	8354	8671	8994	9321	9652	9988	10329	10674
		3	5488	5738	5992	6249	6511	6776	7046	7319	7596	7877
		4	6659	6946	7238	7534	7835	8140	8450	8764	9083	9406
	6	1	7449	7788	8133	8485	8842	9206	9575	9951	10333	10722
		2	9801	10227	10661	11103	11552	12009	12474	12947	13427	13915
		3	6255	6565	6880	7202	7530	7864	8204	8550	8903	9262
		4	8211	8600	8997	9401	9813	10233	10661	11096	11539	11990

*Tabulated quantities are based on compacted weight of 1.85 tons/yd3

Exhibit 620-11 Estimating: Base and Surfacing Quantities

Shoulder Section											
Shldr. Width Ws (ft)	Side Slope S:1	Case	Quantity in Tons Per Mile*									
			Surfacing Depth (ft)									
			1.05	1.10	1.15	1.20	1.25	1.30	1.35	1.40	1.45	1.50
10	2	1	4214	4436	4659	4884	5111	5340	5571	5804	6038	6275
		2	5074	5310	5548	5788	6031	6275	6521	6769	7019	7272
		3	3468	3678	3890	4104	4320	4537	4757	4978	5201	5427
		4	4242	4466	4692	4920	5150	5382	5617	5853	6091	6331
	3	1	4435	4678	4924	5173	5424	5679	5936	6196	6460	6726
		2	5505	5774	6045	6320	6599	6880	7165	7453	7744	8038
		3	3581	3806	4035	4266	4501	4738	4978	5221	5467	5715
		4	4503	4752	5005	5261	5520	5782	6048	6316	6588	6863
	4	1	4666	4931	5201	5474	5751	6032	6317	6606	6899	7196
		2	5990	6295	6605	6919	7238	7561	7889	8221	8558	8900
		3	3698	3940	4186	4436	4689	4947	5208	5474	5743	6017
		4	4796	5074	5357	5644	5935	6232	6532	6838	7147	7462
	6	1	5158	5472	5792	6117	6449	6787	7132	7482	7839	8202
		2	7167	7561	7963	8373	8790	9215	9648	10088	10537	10993
		3	3950	4226	4509	4798	5093	5394	5701	6015	6334	6660
		4	5508	5856	6211	6574	6945	7323	7710	8104	8506	8915
12	2	1	4974	5231	5491	5752	6015	6281	6548	6816	7087	7360
		2	6139	6414	6691	6969	7250	7533	7818	8104	8393	8684
		3	3956	4200	4446	4694	4944	5195	5449	5704	5961	6220
		4	5002	5262	5524	5788	6055	6323	6593	6866	7140	7416
	3	1	5195	5474	5756	6041	6329	6619	6913	7209	7509	7811
		2	6609	6918	7230	7545	7863	8184	8509	8837	9168	9502
		3	4052	4310	4571	4836	5103	5372	5645	5921	6199	6481
		4	5262	5548	5837	6129	6424	6723	7024	7329	7637	7948
	4	1	5425	5727	6033	6342	6656	6973	7294	7619	7948	8282
		2	7138	7485	7836	8192	8553	8917	9287	9661	10039	10422
		3	4151	4425	4702	4983	5268	5557	5850	6147	6448	6753
		4	5556	5870	6189	6512	6840	7172	7509	7851	8197	8547
	6	1	5918	6268	6624	6986	7354	7728	8109	8495	8888	9287
		2	8422	8862	9309	9764	10227	10698	11176	11662	12156	12657
		3	4364	4669	4981	5298	5622	5952	6288	6630	6979	7333
		4	6268	6652	7043	7442	7849	8264	8687	9117	9555	10001
Pavement Section												
Width WP (ft)			1.05	1.10	1.15	1.20	1.25	1.30	1.35	1.40	1.45	1.50
11			4179	4378	4576	4775	4974	5173	5372	5571	5770	5969
12			4558	4775	4993	5210	5427	5644	5861	6078	6295	6512
22			8357	8755	9153	9551	9949	10347	10745	11143	11541	11939
24			9117	9551	9985	10419	10853	11287	11722	12156	12590	13024

*Tabulated quantities are based on compacted weight of 1.85 tons/yd3

Exhibit 620-12 Estimating: Base and Surfacing Quantities

Shoulder Section											
Shldr. Width Ws (ft)	Side Slope S:1	Case	Quantity in Tons Per Mile*									
			Surfacing Depth (ft)									
			1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00
10	2	1	6513	6753	6995	7239	7485	7733	7983	8234	8488	8743
		2	7526	7782	8041	8301	8563	8827	9094	9362	9632	9905
		3	5654	5883	6113	6346	6581	6817	7056	7296	7538	7782
		4	6573	6818	7064	7312	7562	7814	8069	8325	8583	8843
	3	1	6995	7266	7541	7819	8099	8382	8669	8958	9250	9545
		2	8335	8636	8940	9247	9557	9870	10187	10506	10829	11156
		3	5967	6221	6479	6739	7002	7268	7537	7809	8084	8361
		4	7141	7423	7707	7995	8286	8581	8878	9179	9482	9789
	4	1	7497	7802	8111	8423	8740	9060	9385	9713	10045	10381
		2	9246	9596	9951	10311	10675	11043	11416	11794	12176	12563
		3	6294	6575	6860	7149	7442	7739	8040	8344	8653	8966
		4	7780	8104	8432	8764	9101	9442	9788	10139	10494	10853
	6	1	8571	8946	9327	9715	10108	10508	10914	11326	11744	12169
		2	11457	11928	12408	12895	13390	13892	14403	14921	15447	15980
		3	6992	7330	7674	8025	8382	8744	9113	9488	9870	10257
		4	9333	9758	10191	10631	11079	11536	11999	12471	12950	13437
12	2	1	7634	7911	8189	8469	8751	9035	9321	9609	9899	10190
		2	8977	9272	9569	9868	10168	10471	10776	11083	11392	11703
		3	6481	6744	7009	7276	7544	7814	8087	8361	8637	8915
		4	7695	7975	8258	8542	8828	9117	9407	9700	9994	10291
	3	1	8116	8424	8735	9049	9365	9685	10007	10333	10661	10992
		2	9840	10180	10524	10871	11221	11575	11931	12291	12654	13020
		3	6765	7052	7342	7635	7931	8230	8532	8836	9144	9454
		4	8263	8581	8901	9225	9553	9883	10216	10553	10893	11236
	4	1	8619	8960	9304	9653	10006	10363	10723	11088	11456	11829
		2	10810	11202	11599	12000	12405	12816	13230	13650	14073	14502
		3	7061	7374	7691	8011	8335	8664	8996	9332	9672	10017
		4	8902	9262	9626	9994	10367	10745	11127	11514	11905	12300
	6	1	9692	10103	10521	10945	11374	11810	12253	12701	13155	13616
		2	13167	13684	14209	14741	15282	15830	16386	16949	17521	18100
		3	7694	8061	8434	8813	9199	9590	9988	10392	10802	11218
		4	10454	10915	11384	11861	12346	12838	13338	13846	14361	14885
Pavement Section												
Width WP (ft)			**1.55**	**1.60**	**1.65**	**1.70**	**1.75**	**1.80**	**1.85**	**1.90**	**1.95**	**2.00**
11			6168	6367	6566	6765	6964	7163	7362	7561	7760	7959
12			6729	6946	7163	7380	7597	7814	8031	8249	8466	8683
22			12337	12735	13133	13530	13928	14326	1472	14122	15520	15918
24			13458	13892	14326	14761	15195	15629	16063	16497	16931	17365

*Tabulated quantities are based on compacted weight of 1.85 tons/yd3