GENERAL NOTES:

1. Pipe railing and pipe railing splices shall be bent to the horizontal curve where the radius of curvature is less than 200'. These items may be heated to not more than 400°F for a period not to exceed 30 minutes to facilitate forming or bending to horizontal curvature.

2. Shop drawings of railing shall be submitted as a type 2 working drawing showing complete dimensions and details of fabrication and including an erection diagram. Material specifications shall be provided in the shop drawings for all components.

3. Cutting shall be done by sawing or milling and all cuts shall be true and smooth. Flame cutting will not be permitted.


5. All aluminum parts shall be given a protective coating of at least 0.0006" thick and anodized in accordance with standard specification M 232.

6. Pipe railing, pipe balusters and pipe railing splices shall be adequately wrapped to insulate surface protection during handling and transportation to the job site.