TYPICAL INTERIOR SECTION (VARIES), 20'-0" MAX.
END SECTION VARIES

BALUSTER & ANCHOR SPACINGS SHOWN ARE MAXIMUM ALLOWABLE. VARY AS NECESSARY TO ACCOMMODATE CURVING OF THE HORIZONTAL CURVE.

1. PIPE RAILING, PIPE RAILING SPLICES, COVER PLATES AND BOTTOM EXTRUDED CHANNELS SHALL BE RENT TO THE HORIZONTAL CURVE WHERE THE RADIUS OF CURVATURE IS LESS THAN 200'. THESE ITEMS MAY BE HEATED TO NOT MORE THAN 400° F. FOR A PERIOD NOT TO EXCEED 30 MINUTES TO FACILITATE FORMING OR BENDING TO HORIZONTAL CURVATURE.

2. SHOP DRAWINGS OF RAILING SHALL BE SUBMITTED AS A TYPE 2 WORKING DRAWING SHOWING COMPLETE DIMENSIONS AND DETAILS OF FABRICATION AND INCLUDING AN ERECTION DIAGRAM. MATERIAL SPECIFICATIONS SHALL BE PROVIDED IN THE SHOP DRAWINGS FOR ALL COMPONENTS.

3. CUTTING SHALL BE DONE BY SAWING OR MILLING AND ALL CUTS SHALL BE TRUE AND SMOOTH. FLAME CUTTING WILL NOT BE PERMITTED.

4. WELDING OF ALUMINUM SHALL CONFORM TO STD. SPEC. SECTION 9-28.14(3). ALL ALUMINUM PARTS SHALL BE GIVEN A CLEAR OR BRONZE ANODIC COATING OF AT LEAST 0.0006" THICK AND SEALED TO MEET THE REQUIREMENTS OF ASTM B 580 WITH A UNIFORM FINISH.

5. PIPE RAILING, PIPE BALUSTERS AND PIPE RAILING SPLICES SHALL BE ADEQUATELY WRAPPED TO INSURE SURFACE PROTECTION DURING HANDLING AND TRANSPORTATION TO THE JOB SITE.

NOTES

1. PIPE RAILING, PIPE BALUSTERS, COVER PLATES AND BOTTOM EXTENDED CHANNELS SHALL BE RENT TO THE HORIZONTAL CURVE WHERE THE RADIUS OF CURVATURE IS LESS THAN 200'. THESE ITEMS MAY BE HEATED TO NOT MORE THAN 400° F. FOR A PERIOD NOT TO EXCEED 30 MINUTES TO FACILITATE FORMING OR BENDING TO HORIZONTAL CURVATURE.

2. SHOP DRAWINGS OF RAILING SHALL BE SUBMITTED AS A TYPE 2 WORKING DRAWING SHOWING COMPLETE DIMENSIONS AND DETAILS OF FABRICATION AND INCLUDING AN ERECTION DIAGRAM. MATERIAL SPECIFICATIONS SHALL BE PROVIDED IN THE SHOP DRAWINGS FOR ALL COMPONENTS.

3. CUTTING SHALL BE DONE BY SAWING OR MILLING AND ALL CUTS SHALL BE TRUE AND SMOOTH. FLAME CUTTING WILL NOT BE PERMITTED.

4. WELDING OF ALUMINUM SHALL CONFORM TO STD. SPEC. SECTION 9-28.14(3). ALL ALUMINUM PARTS SHALL BE GIVEN A CLEAR OR BRONZE ANODIC COATING OF AT LEAST 0.0006" THICK AND SEALED TO MEET THE REQUIREMENTS OF ASTM B 580 WITH A UNIFORM FINISH.

5. PIPE RAILING, PIPE BALUSTERS AND PIPE RAILING SPLICES SHALL BE ADEQUATELY WRAPPED TO INSURE SURFACE PROTECTION DURING HANDLING AND TRANSPORTATION TO THE JOB SITE.

* NOTE TO DESIGNER: Designer to choose color for their project in consultation with the Bridge Architect.