





# Light Rail Transit Bridge - Crenshaw/LAX Transit Corridor Design-Build

Western Bridge Engineer's Seminar 2017 Portland, Oregon

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#### CRENSHAW/LAX DESIGN-BUILD PROJECT

- Preliminary Planning Study 1994
- Bid \$2.058 Billion
- Bid Announcement Jun. 7, 2013
- Notice To Proceed (NTP) Sep 2013
- Official Ground-Breaking Ceremony –
   Jan. 21, 2014
- Forecasted Opening 2019





#### CRENSHAW/LAX DESIGN-BUILD PROJECT

- Project Length 8.5 mile (13.7 km)
- 4 Underground Guideway Structures –
   8,400 LF Cut-and-Cover Tunnels; a
   Mile Long Dual-Bore TBM Tunnels
- 8 Stations 3 Underground; 4 At-Grade; 1 Elevated on Aerial Guideway
- Several Miles of Earth Retaining Walls and Miscellaneous Other Structures
- 7 Aerial Guideway Structures (New Bridges)





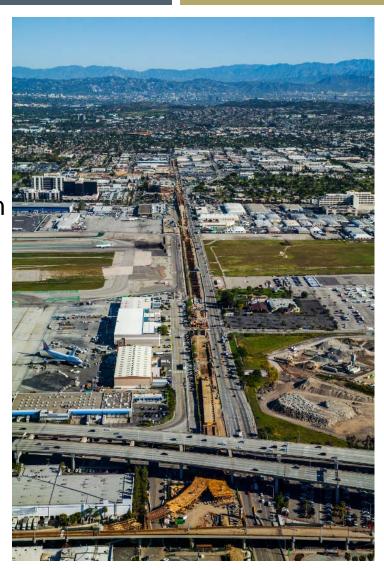




#### CRENSHAW/LAX DESIGN-BUILD PROJECT

#### 7 Aerial Structures (Design Firm):

- Green Line Connector (ARUP)
- 111<sup>th</sup> Street Overpass (IDC)
- Aviation/Century Bridge and Aerial Station (MGE)
- Manchester Avenue Overpass (IDC)
- La Brea Avenue Overpass (MGE)
- I-405 Overpass (HNTB)
- Faithful Central Bible Church Pedestrian Underpass (IDC)







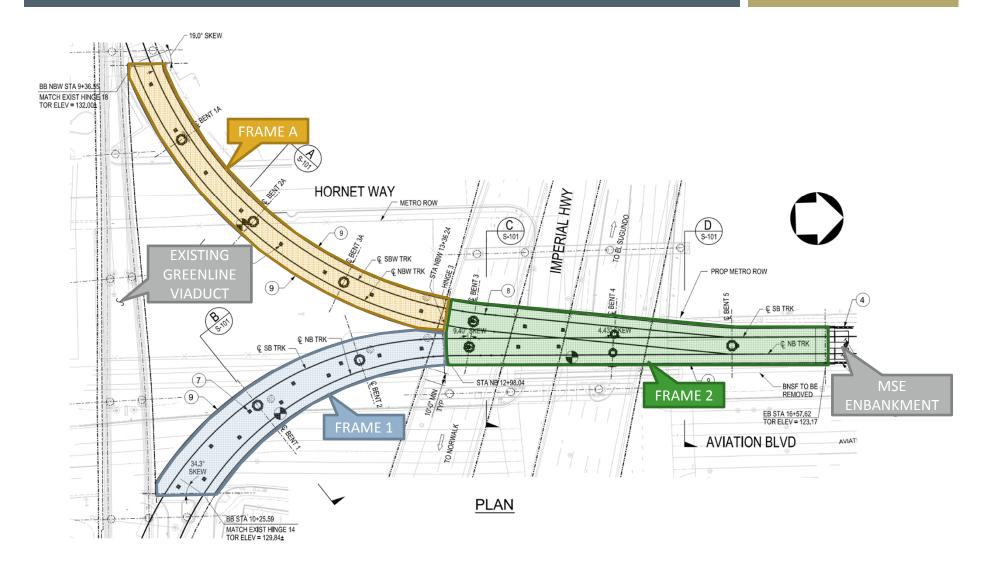
#### GREEN LINE CONNECTOR

- Provides Connection of the New Crenshaw/LAX Line to the Existing Green Line
- Alignments of the Lines Being Perpendicular to Each Other Lead to a Y-Shaped Structure
- The structure Broken Down into Three Frames for Seismic Purposes.
- 10 Spans Ranging From 85' to 136'
- Cast-In-Place Curved Concrete Post-Tensioned Box-Girder Superstructure
- Total of 8 Bents with 6-Single Column Bents and 2-Two Column Bents
- Type II Column-Pile Shaft Foundation





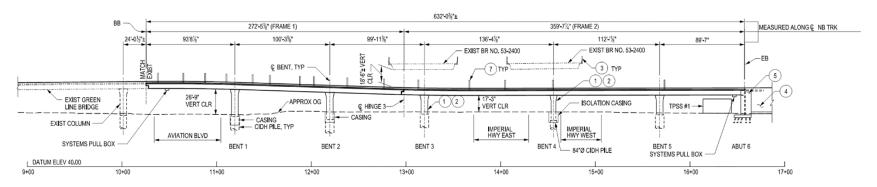
#### GREENLINE CONNECTOR LAYOUT



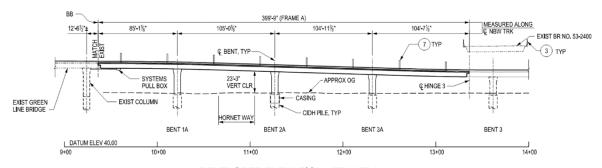




#### GREENLINE CONNECTOR LAYOUT



#### **DEVELOPED ELEVATION - FRAMES 1 AND 2**

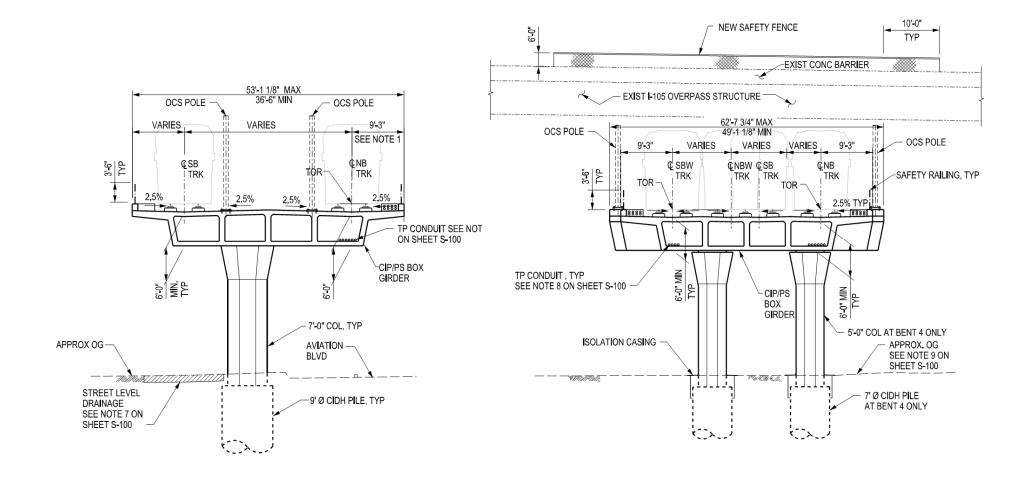


**DEVELOPED ELEVATION - FRAME A** 





#### GREENLINE CONNECTOR **TYP SECTIONS**







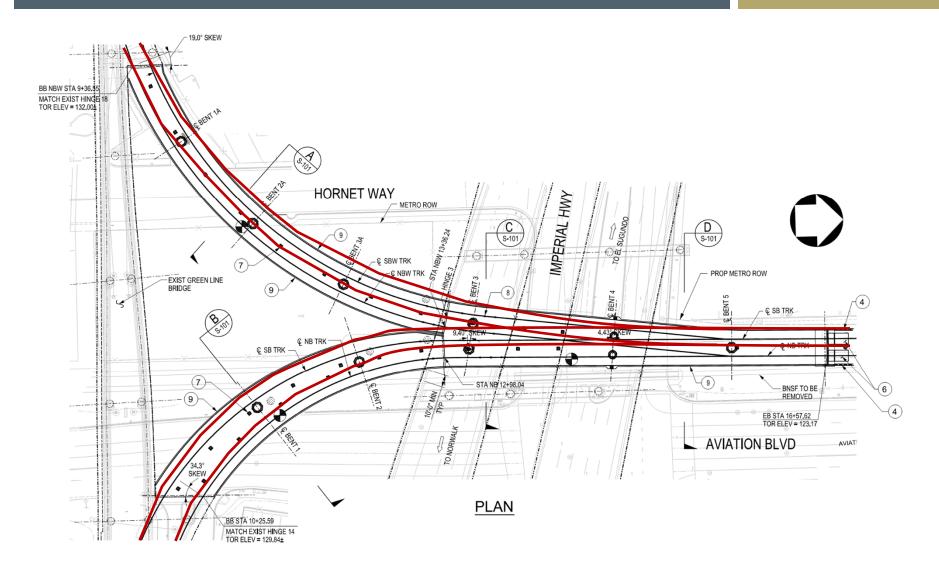
### GREENLINE CONNECTOR DESIGN CHALLENGES

- Connecting to an existing structure after alignment changes
- Linking to an existing pre-Northridge EQ design
- Tuning natural frequencies and stiffness of 5 interacting structures
- Foundation placement with utility congestion
- Rail-structure interaction





### GREENLINE CONNECTOR CONNECTING TO AN EXISTING STRUCTURE

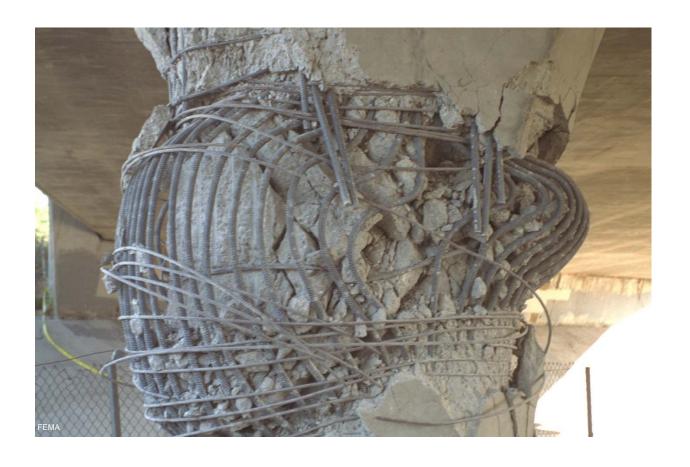


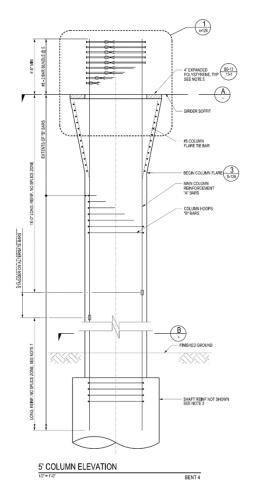




# GREENLINE CONNECTOR - LINKING TO AN EXISTING PRE-NORTHRIDGE EQ DESIGN

Caltrans Seismic Design Criteria 1.6

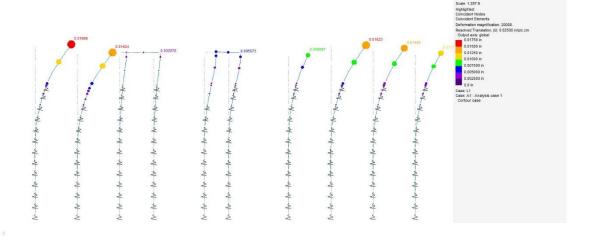


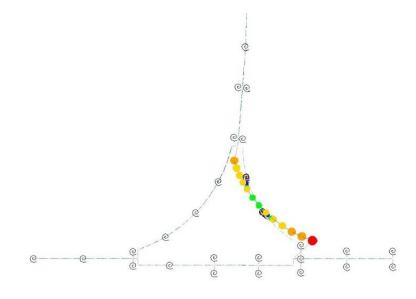






# GREENLINE CONNECTOR - TUNING NATURAL FREQUENCIES AND STIFFNESS



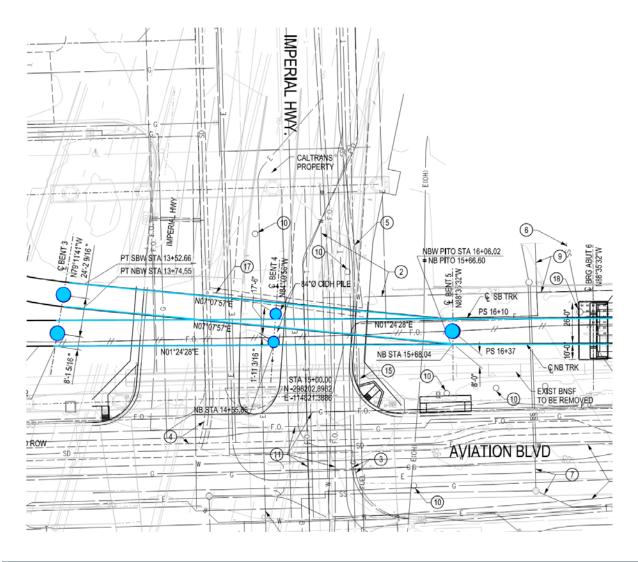








### GREENLINE CONNECTOR - FOUNDATION PLACEMENT WITH UTILITY CONGESTION



#### **UTILITY LEGEND**

f ∩ − 20" QWEST FIBER OPTIC (ABANDONED) W WATER SUPPLY PIPING TELEPHONE LINES (UNDERGROUND) ---sd- STORM DRAIN PIPE WALL -s+- STORM DRAIN S - SEWER UNDERGROUND TELEPHONE LINES UNDERGROUND POWER UNDERGROUND LAWA COMMUNICATION fo - FIBER OPTIC GAS PIPE UNDERGROUND FUEL GAS SEWER MANHOLE MAIN FUEL PIPING OIL LINE





SEWER MANHOLE (TO BE RELOCATED)

--S- COES REINF. CONCRETE BOX

### GREENLINE CONNECTOR RAIL STRUCTURE INTERACTION

- Continuous welded rail
- Direct fixation
- Rail fracture
- Limits on expansion joint movement

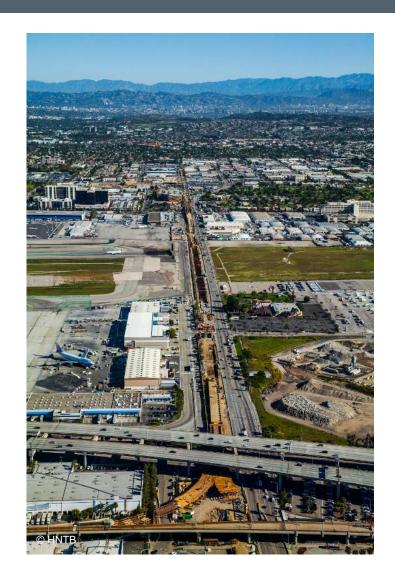


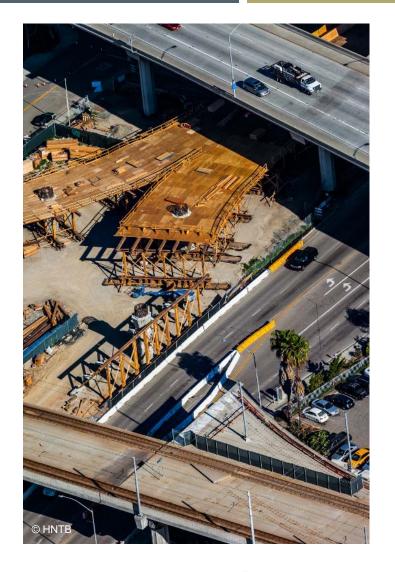






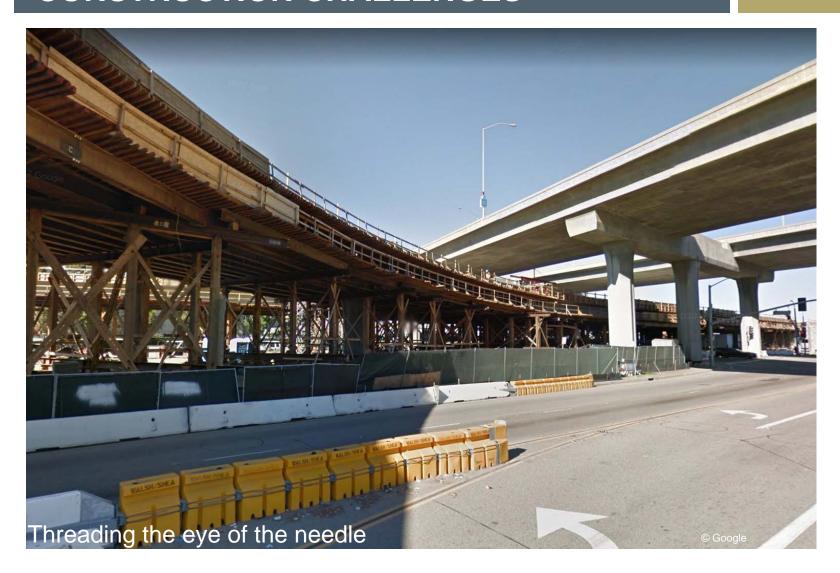






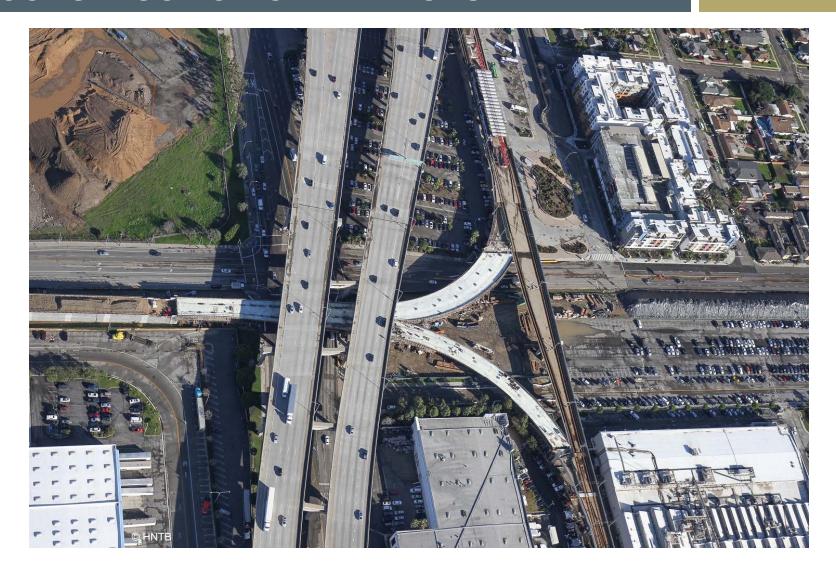










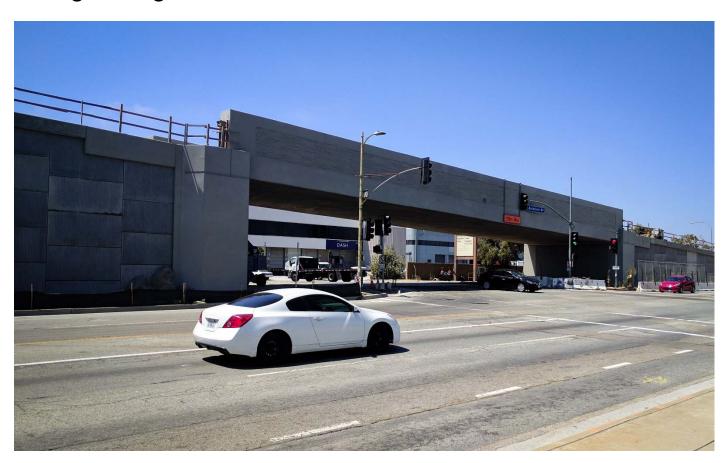






#### 111<sup>TH</sup> STREET OVERPASS

- Single-Span Post-Tensioned Concrete Through-Girder Bridge
- Total Bridge Length = 140'-0"







#### AVIATION/CENTURY OVERPASS

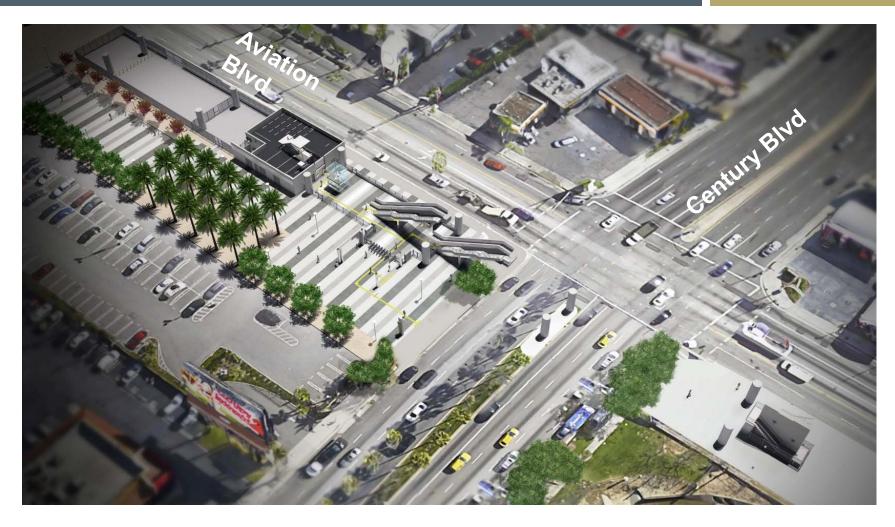


- 9-Span Post-Tensioned Concrete Box-Girder ranging from 75 feet to 110 feet
- The Bridge Supports a Station in addition to the Light Rail Tracks
- Total Bridge Length= 876'-10 ½"
- Gateway to Los Angeles International Airport and in the Future may Contain Direct Link to the LAX





#### AVIATION/CENTURY OVERPASS



Station – Lower-Level





#### AVIATION/CENTURY OVERPASS

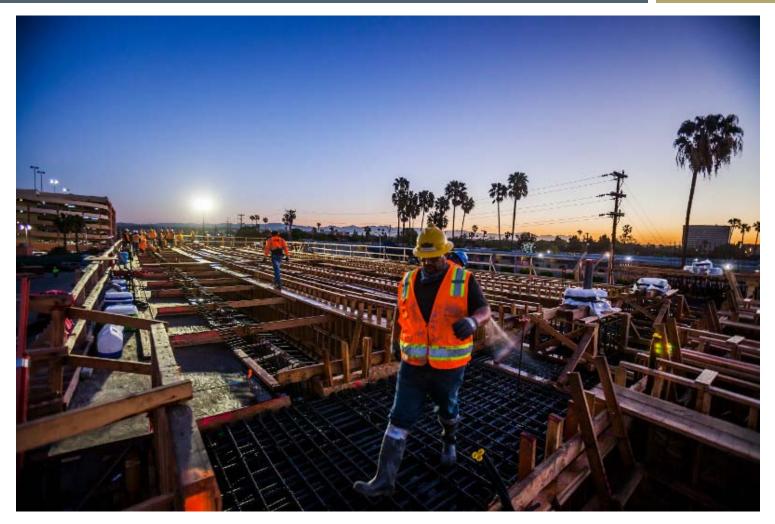


Station – Platform Level





### AVIATION/CENTURY OVERPASS CONSTRUCTION PHASE



Bridge Deck/Bent Cap Reinforcement Cages





#### MANCHESTER AVENUE OVERPASS

- Two-Span Twin-Cell Post-Tensioned Concrete Box Girder Bridge
- Total Bridge Length = 284'-0"









#### LA BREA AVENUE OVERPASS

- Single-Span Concrete Post-Tensioned Box Girder Bridge
- Spans a Seismic Fault Line
- Bridge Total Length = 128'-0"







#### I-405 UNDERPASS BRIDGE

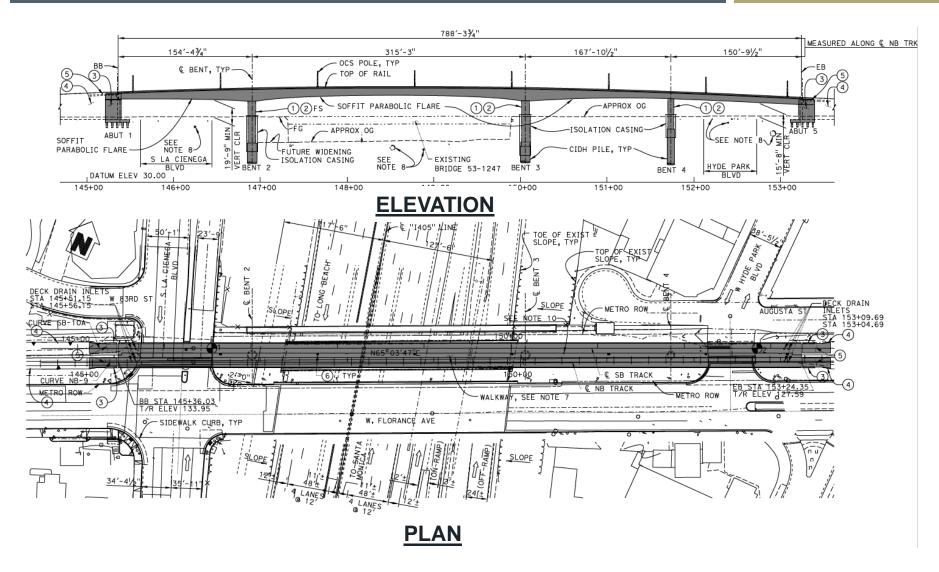


- 4-Span Post-Tensioned Concrete Haunched Box-Girder Over I-405 Freeway
- Bridge Total Length = **788'- 3**<sup>3</sup>/<sub>4</sub>"
- Main Span Length = 315'-3"
- Tangent Alignment with Slight Curve at Bridge Approach
- 3 Single-Column Bents on Type-II Mono Shafts, 2 Seat-Type Abutments
- Use of Special Bridge Isolation Components isolation casings for the piles, soldier pile supported air-gap at the abutment footing were designed to protect 100-yr old Central Outfall (Brick) Sewer from bridge seismic movements.





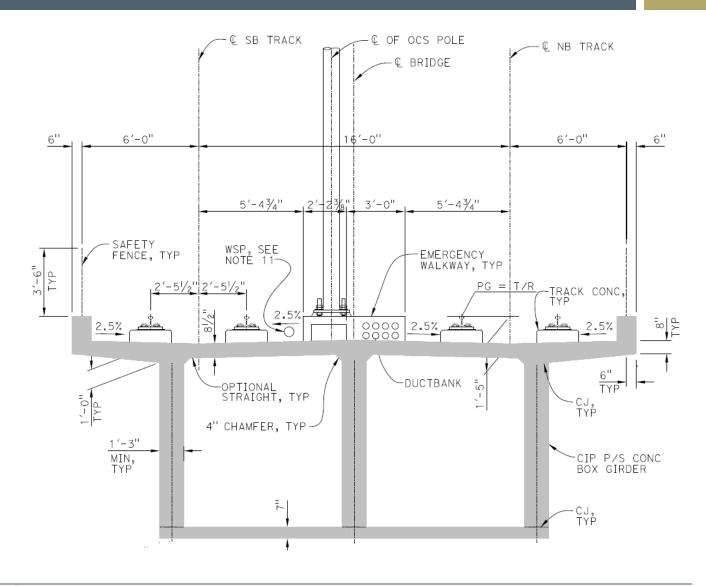
### I-405 UNDERPASS BRIDGE PLANS and ELEVATION







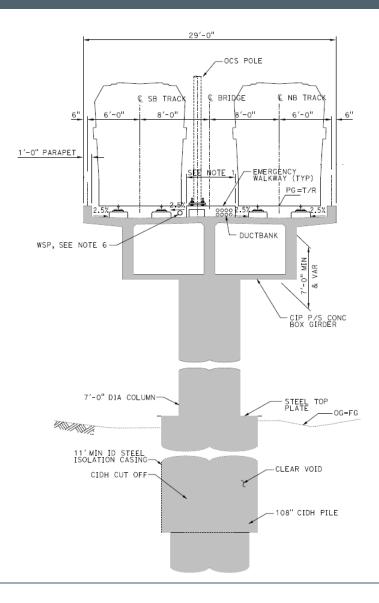
### I-405 UNDERPASS BRIDGE TYPICAL SECTION







# I-405 UNDERPASS BRIDGE TYPICAL SECTION







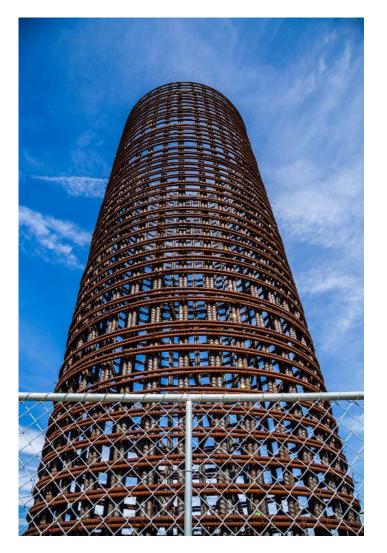
# I-405 UNDERPASS BRIDGE CONSTRUCTION PHASE - FALSEWORK







### I-405 UNDERPASS BRIDGE CONSTRUCTION PHASE



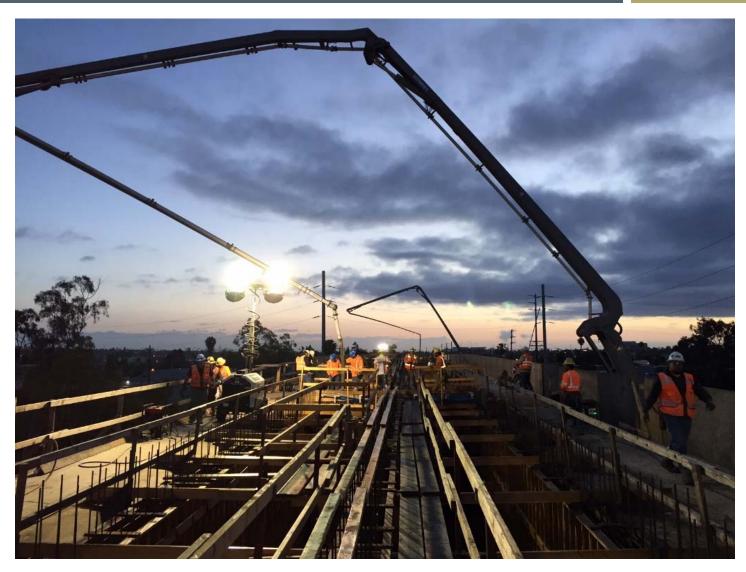


- 20-hr Continuous Concrete Pour!
- Extra Laborers took turns Rotating to Maintain Quality





# I-405 UNDERPASS BRIDGE CONSTRUCTION PHASE







#### **QUESTIONS**

#### Thank you

Q & A

Email: <u>adurrani@hntb.com</u> for Additional Questions



