



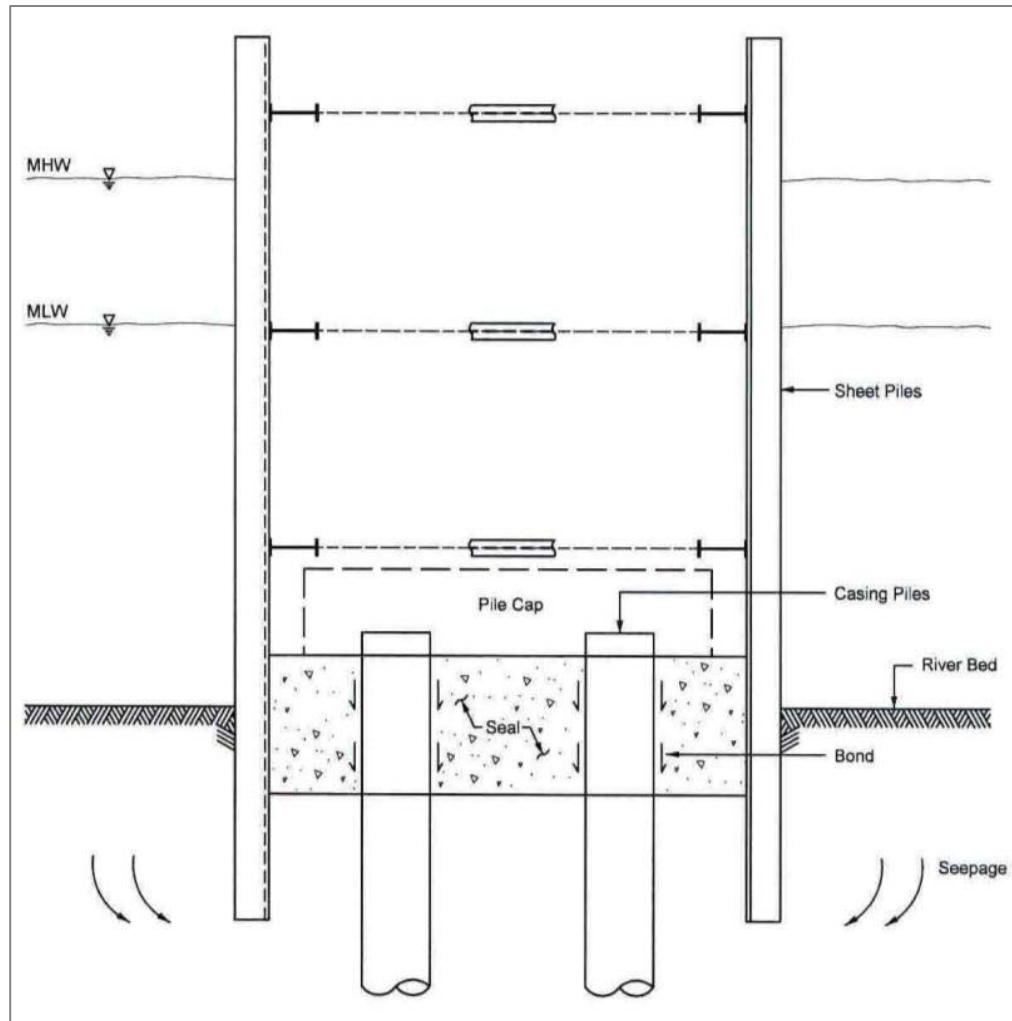
ISSUES IN COFFERDAM DESIGN & CONSTRUCTION

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Marine Cofferdam







Marine Cofferdams

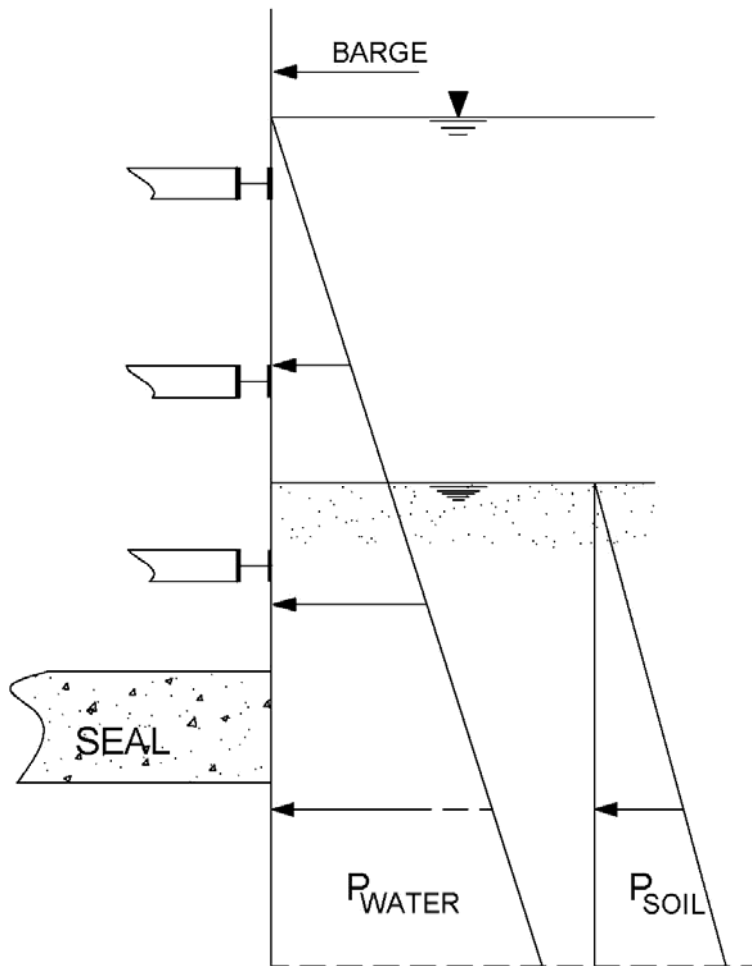
- Loads
 - Water
 - Soil
 - Current and waves
 - Vertical
- Barges
- Vessel impact
- Scour

Construction Sequence

- Set Template
- Drive Sheeting
- (Drill Shafts)
- Excavate
- Lower/Install Bracing (if required)
- (Drive Piles)
- Install Seal
- Dewater (Install Bracing)
- Construct Foundation
- Flood/Remove Bracing
- Pull Sheeting



Lateral Loads



Types

- Barge
- Waves
- Ice
- Collision
- Unbalanced Soil

Current Loads

$$P_{\text{CURRENT}} = C_D v^2 \text{ (psf)}$$

- $C_D = 1.4$ (Square)
- $C_D = 0.7$ (round nose)

v = current velocity (fps)

(Reference: AASHTO 2012)

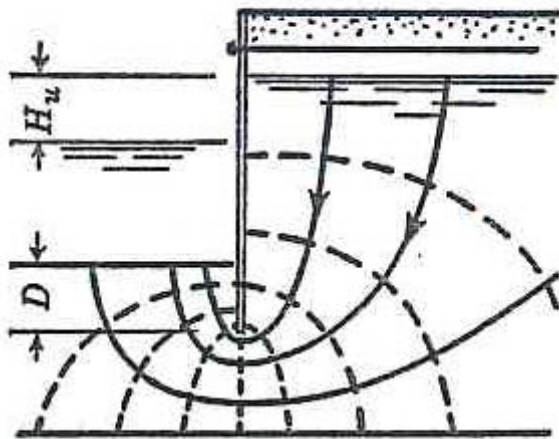
Water Control

- Water elevation vs. risk
- Seal
- Sheet pile interlocks

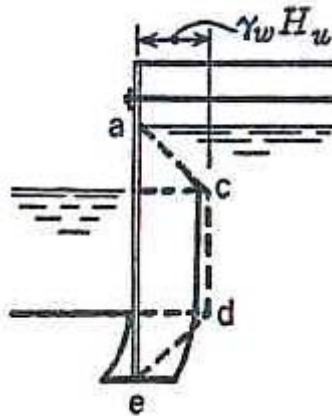
Minimum Toe

- Lateral load capacity
- Flownet
- Basal heave
- Vertical capacity

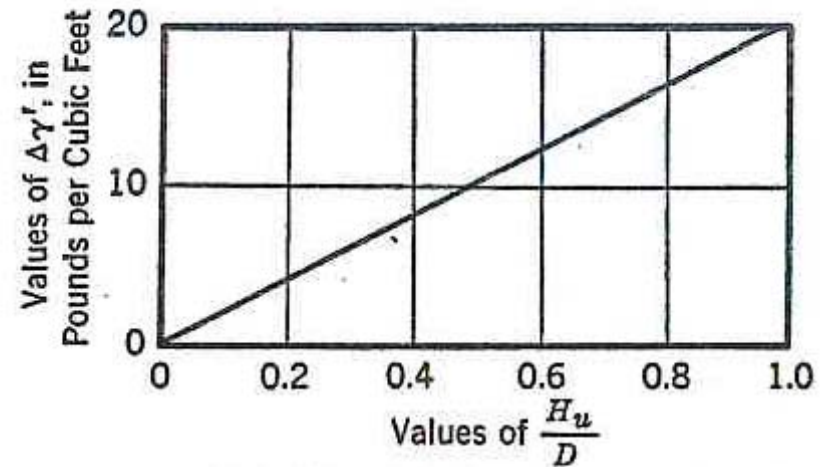
Unbalanced Water Pressure



(a) FLOW NET



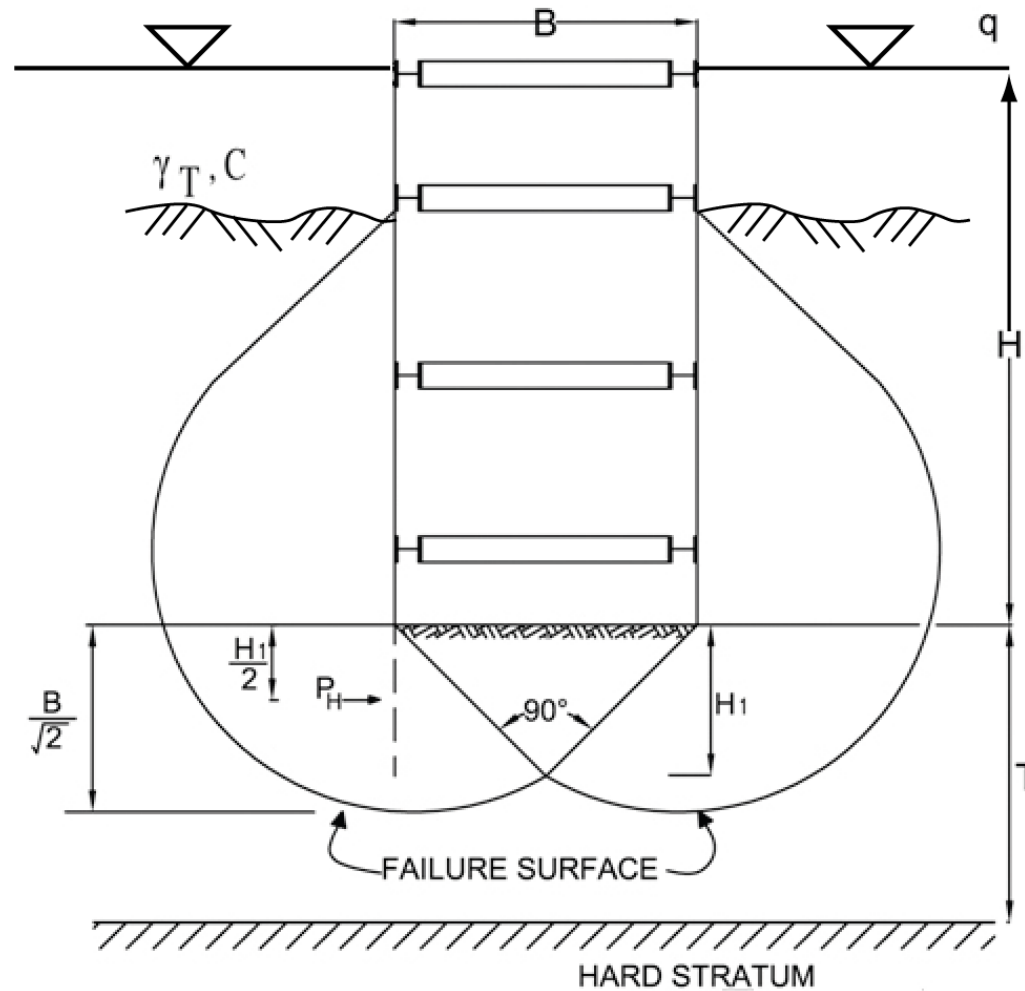
(b) DISTRIBUTION OF UNBALANCED WATER PRESSURE



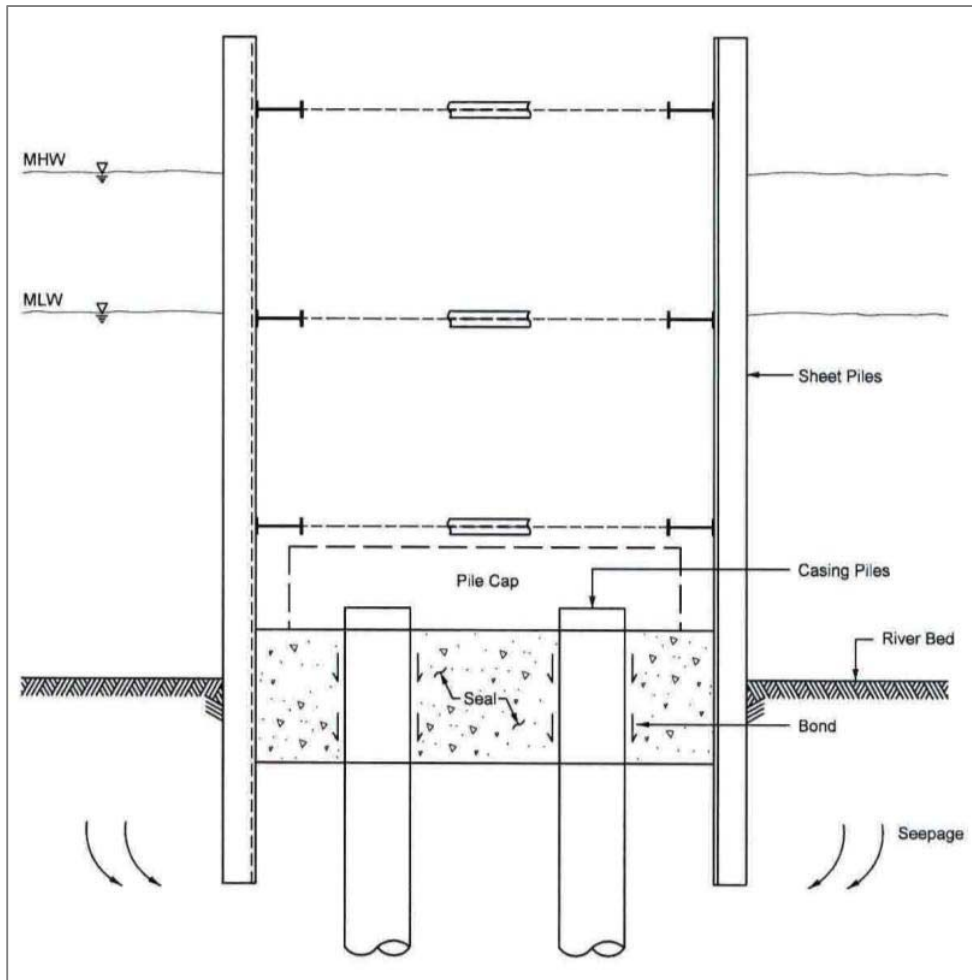
(c) AVERAGE REDUCTION OF EFFECTIVE UNIT WEIGHT OF PASSIVE WEDGE DUE TO SEEPAGE PRESSURE EXERTED BY THE UPWARD FLOW OF WATER

(Reference: Anchored Bulkheads, Terzaghi, 1953)

Basal Heave



Seals



- Driving force = $\gamma_{\omega} H_{\omega}$
- Resisting forces
 - Seal weight
 - Cofferdam weight
 - Sheeting pullout
 - Pile/shaft pullout

Seals

- Self weight
- Bond
 - Piles/shafts
 - Sheets
 - Cleaning
 - Shear lugs
- Bond stresses
- Concrete placement
- $SF \geq 1.2$

Seal Bond

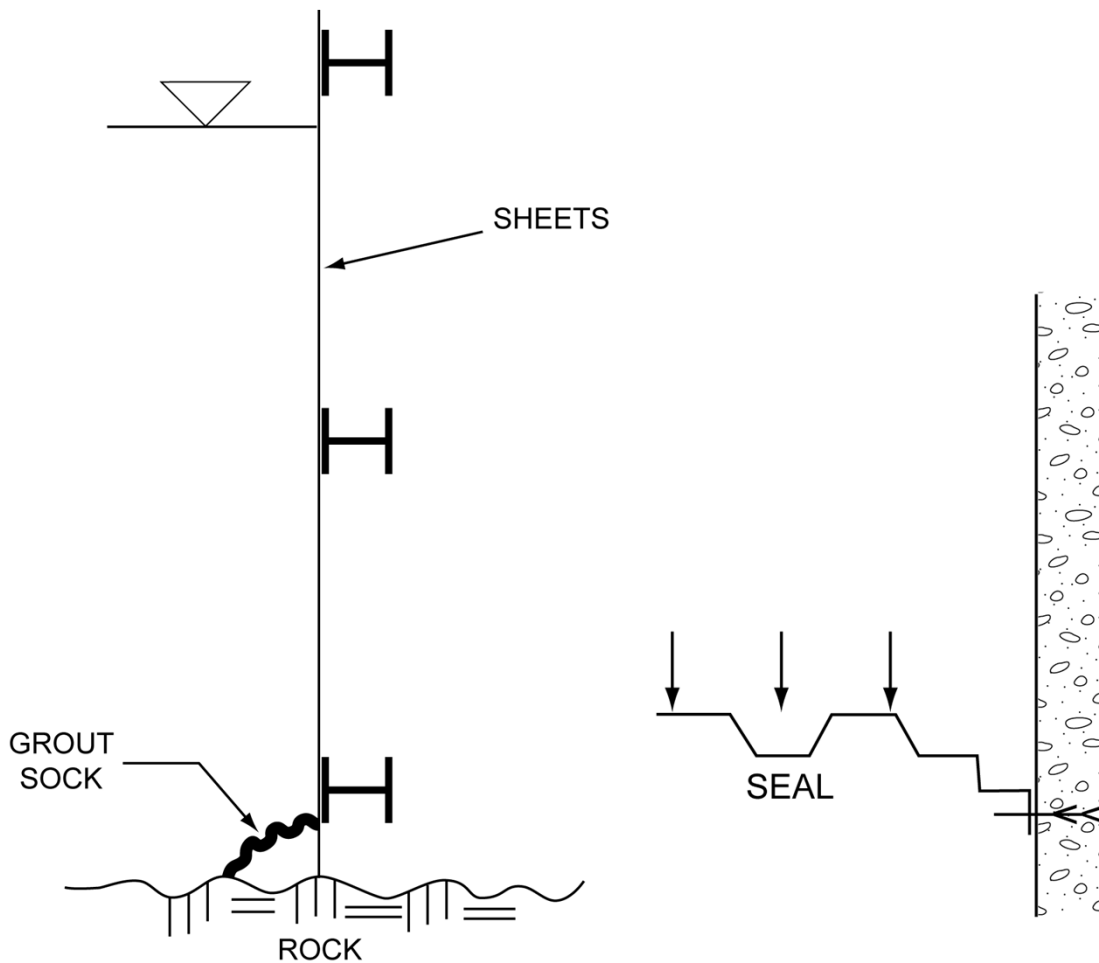
TRADITIONAL	10-15 psi 7-10 psi	Piles Sheets
FDOT	36 psi 75 psi	Steel Piles Concrete Piles
Seal Bending: $f_b = 0.55(5\sqrt{f'_c})$ (ACI)		

Tremie Mix

- Slump 8 to 10 inches
- 600 pcy cement
- Fine aggregate, 45 to 55 percent
- W/C ratio .45 max
- Pozzolans and admixtures
- Mass concrete → thermal control
 - DEF
 - Cracking

Sealing

- On Rock
 - Double Walls
 - Grout Seal
- Adjacent Structures



Titanic Dock



Steel Sheet Piling Permeability

- Rule-of-thumb
 - 0.1 GPM per foot of wall per 10' head
(NAVFAC DM-7)
- Bare hot-rolled interlocks (Starr)
 - Bulk hyd. conductivity = .01 gpd/ft²
(5×10^{-9} m/sec)
- Proprietary cold-formed sheets with sealer
(Smyth, Jowett and Gamble)
 - Bulk hyd. conductivity = 10^{-4} – 10^{-5} gpd/ft²
(10^{-10} m/sec)

Scour



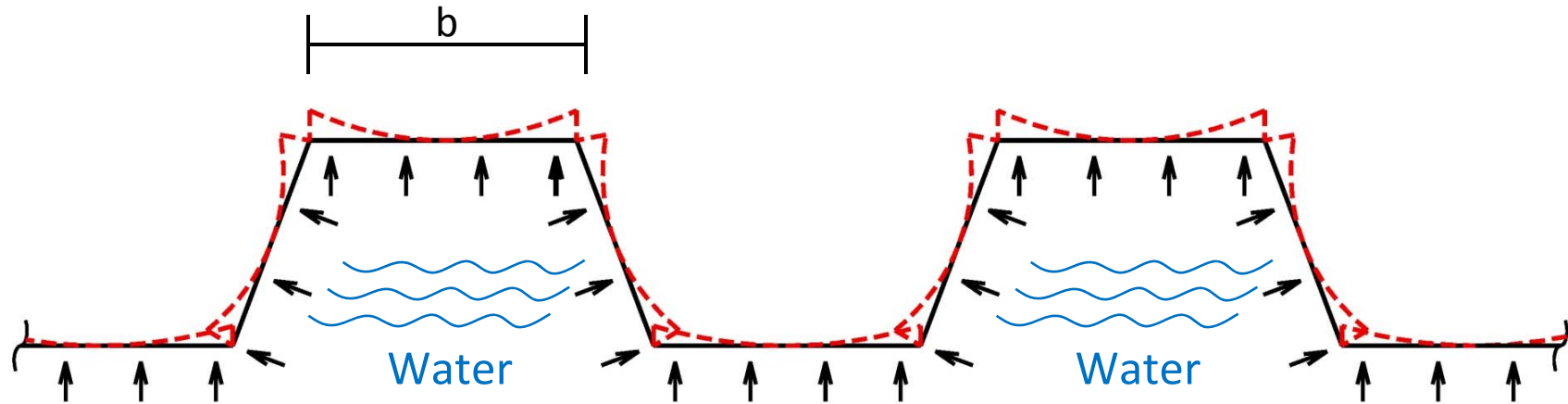
Sheet Piling Design

- Bending
- Transverse Bending
- Vertical Loads
- Combined Loading

Bending

- $F_b \leq 0.65 F_y$ (ASD)
- Continuous over wales
- No “arching” in water

Transverse Bending



Transverse Bending

Transverse bending is accounted for by utilizing a reduced yield strength:

$$F_{y \text{ red}} = (\rho_P)(F_y)$$

where:

ρ_P = strength reduction factor based on the cross-sectional properties of the sheet pile

Reduction Factor, ρ_p

D_p	$(b/t_{\min}) * f = 20.0$	$(b/t_{\min}) * f = 30.0$	$(b/t_{\min}) * f = 40.0$	$(b/t_{\min}) * f = 50.0$
1000	1.00	1.00	1.00	1.00
2000	0.99	0.97	0.95	0.87
3000	0.98	0.96	0.92	0.76
4000	0.98	0.94	0.88	0.60

Where:

b = flange width (should not be not less than $c/\sqrt{2}$)

$$e = \sqrt{\frac{34 \text{ ksi}}{F_y \text{ ksi}}}$$

F_y = yield strength (ksi)

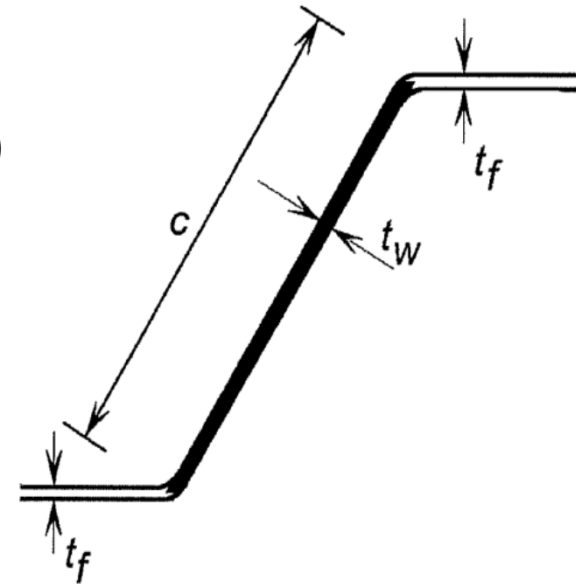
c = slant height of web

t_{\min} = minimum of t_f and t_w

t_f = flange thickness

t_w = web thickness

D_p = differential water pressure in drained soils or the net active pressure in undrained soft clays (psf)





Vertical Load Capacity

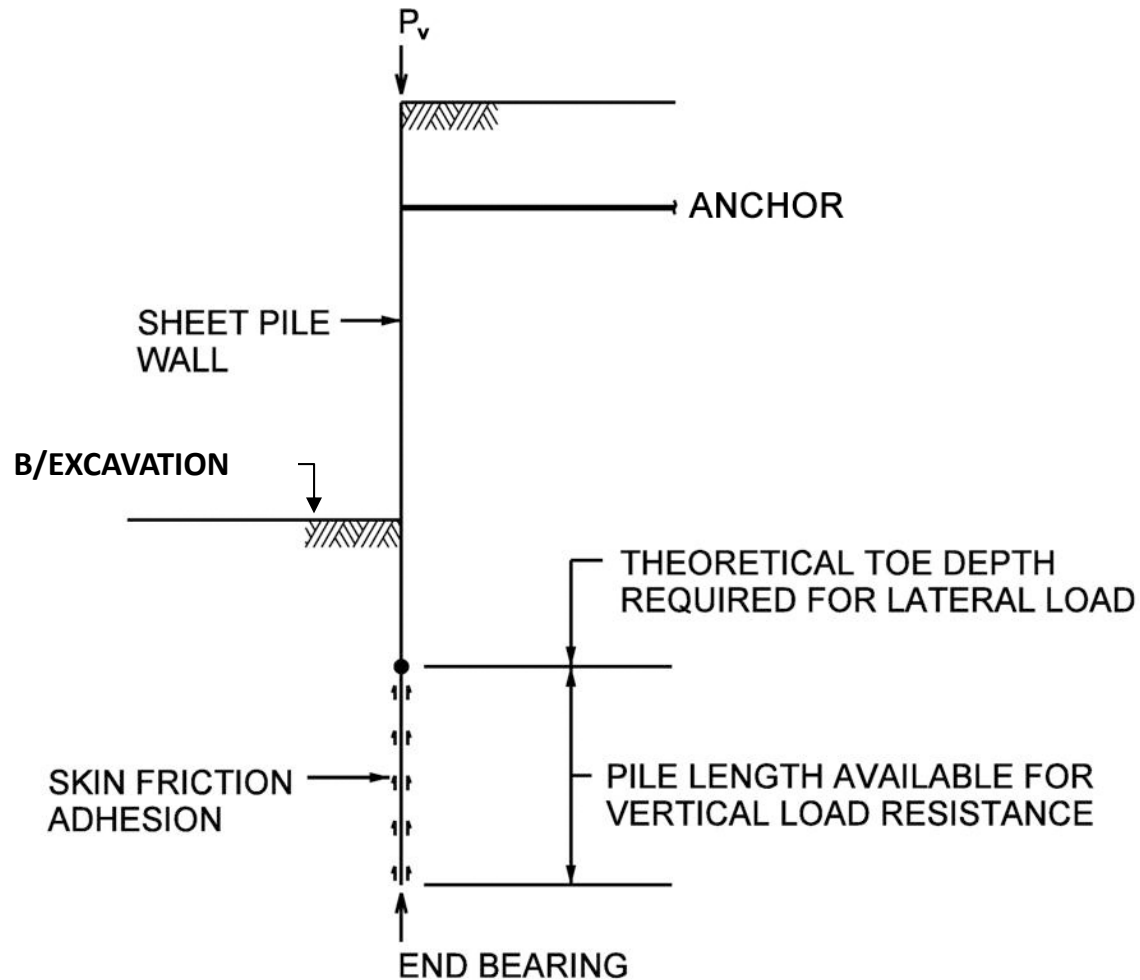
- Embedment Depth =
Vertical Load Required + Lateral Load Required
- Load transfer may include contributions from skin friction and end bearing.
- Similar Theory to Driven Bearing Pile Design
- Perform Load Test (ASTM D1143)



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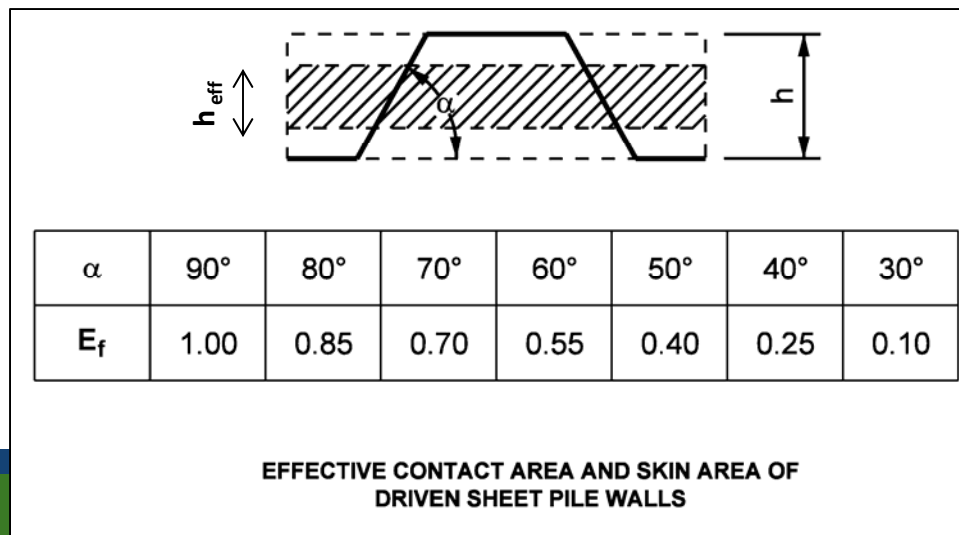
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Vertical Load Capacity



Vertical Load Capacity

- The contact area for skin friction—vertical surface extending along the outside face of the steel sheet pile.
- The end bearing area may be calculated based on a contact area equal to E_f times the section depth
 - $h_{\text{eff}} = (E_f)h$
- A value of $0.55h$ may be used as a typical value.



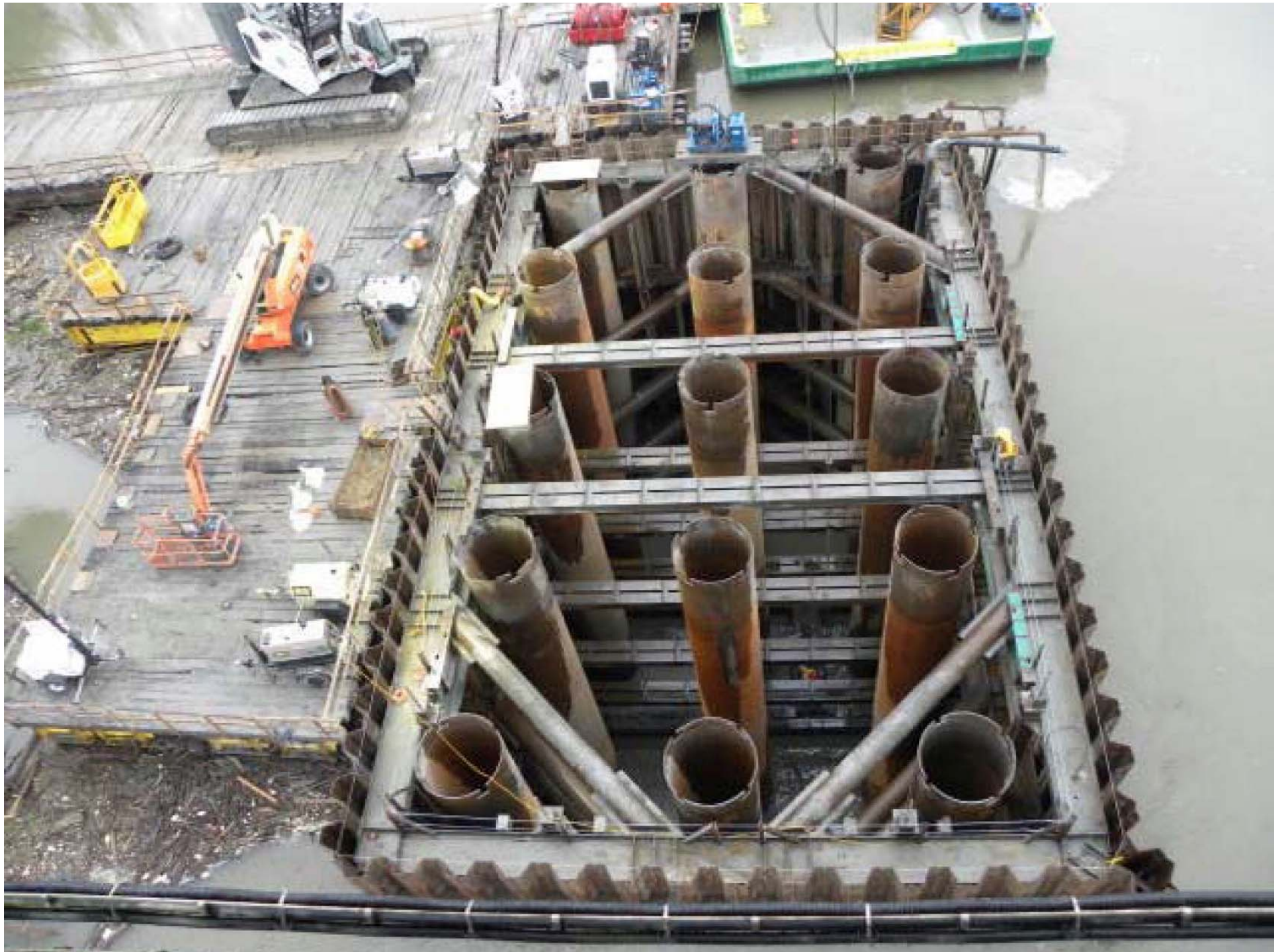
Combined Loading

- Steel sheet pile subject to axial compression and bending shall satisfy the applicable AISC interaction equations.

$$\frac{P_r}{P_a} + \frac{M_r}{M_a} \leq 1.0$$

$P_r, M_r = \text{applied}$

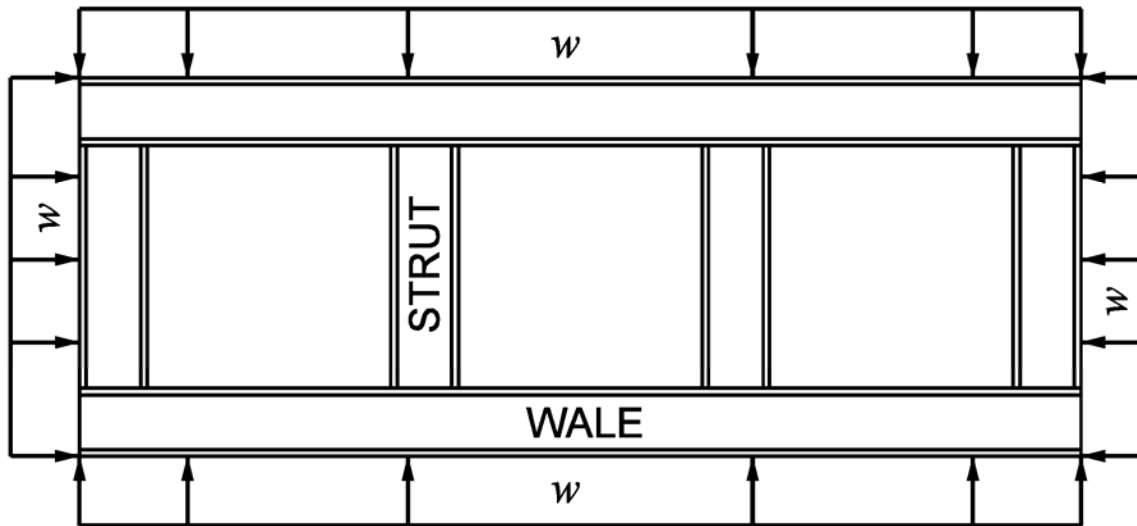
$P_a, M_a = \text{available}$



Bracing Design

- Materials
 - New
 - Used
- Connections
 - Bolted
 - Welded
- Local effects
- Installation methods

Bracing Plan



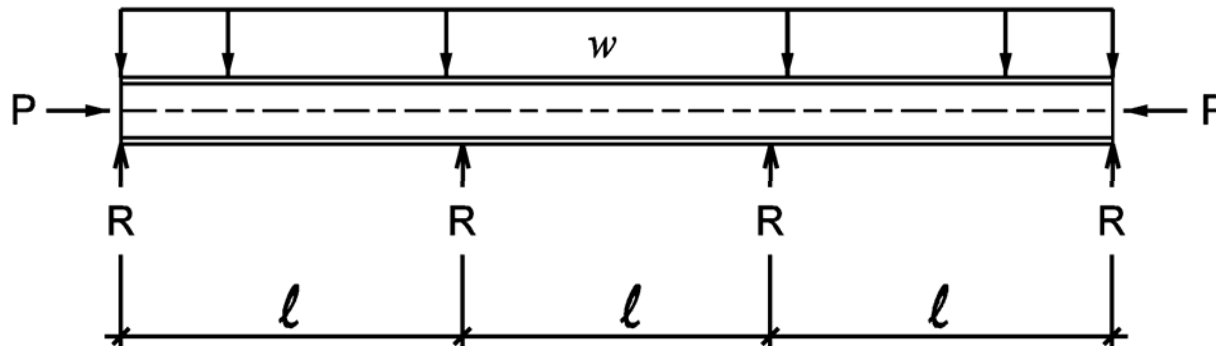
w = soil loading

P = axial load

R = load at strut

l = spacing between supports

Load on Wale Section



Bracing Design

- Wales
 - Bending
 - Axial loads
- Struts
 - Axial loads
 - Self weight
- Installation stresses
- Accidental loads

Bracing Design

- Wale restraint varies with construction stage
- Cannot “redistribute”
- Spud pile interaction
- Wale support brackets – only after dewater
 - Carry wale vertical loads
 - Control weak axis buckling (if axial loads)
 - Design load = dead + buckling load
 - Buckling load = 0.04 (axial load)
- Wale local buckling
- Drainage





Circular Wale—Axial Stress

$$F_s = T/A + M/S$$

where:

F_s = Wale stress

T = Wale axial load

M = Wale bending moment
 $= 0.86Tb$

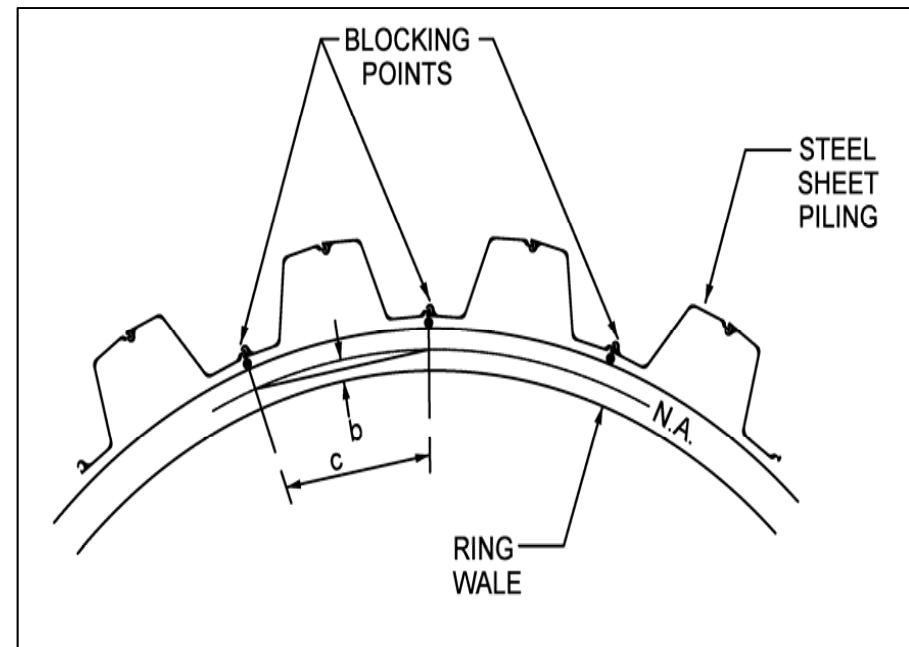
b = arc rise = $R - [R^2 - (c/2)^2]^{1/2}$

R = Radius to wale neutral axis

c = Chord length over arc

A = Wale cross section area

S = Wale section modulus



Circular Wale—Buckling

$$P_{cr} = 3EI/R^2$$

where

P_{cr} = Critical buckling load in wale

E = Modulus of elasticity of wale

I = Moment of inertia of wale
about the vertical axis

For steel, $E = 29,000$ ksi

For concrete, $E = 57,000 \sqrt{f'_c}$

- The factor of safety for buckling ≥ 1.5
- No allowance for temporary conditions





