

# A New Signature Bridge for the City of Los Angeles: The Sixth Street Viaduct

*2017 Western Bridge Engineers' Seminar*

September 6-8, 2017



**HNTB**



# INTRODUCTION

- Replacement Required – ASR Concrete
- 2012 International Design Competition
- Design Commenced in March 2013
- CMGC Project Delivery
- Viaduct Foundation Commenced August, 2016
- Construction Completion - Late 2020

# Sixth Street Viaduct Replacement



# Sixth Street Viaduct Replacement

## SIXTH STREET VIADUCT REPLACEMENT PROJECT LOS ANGELES, CALIFORNIA



# Agenda – Project Innovations

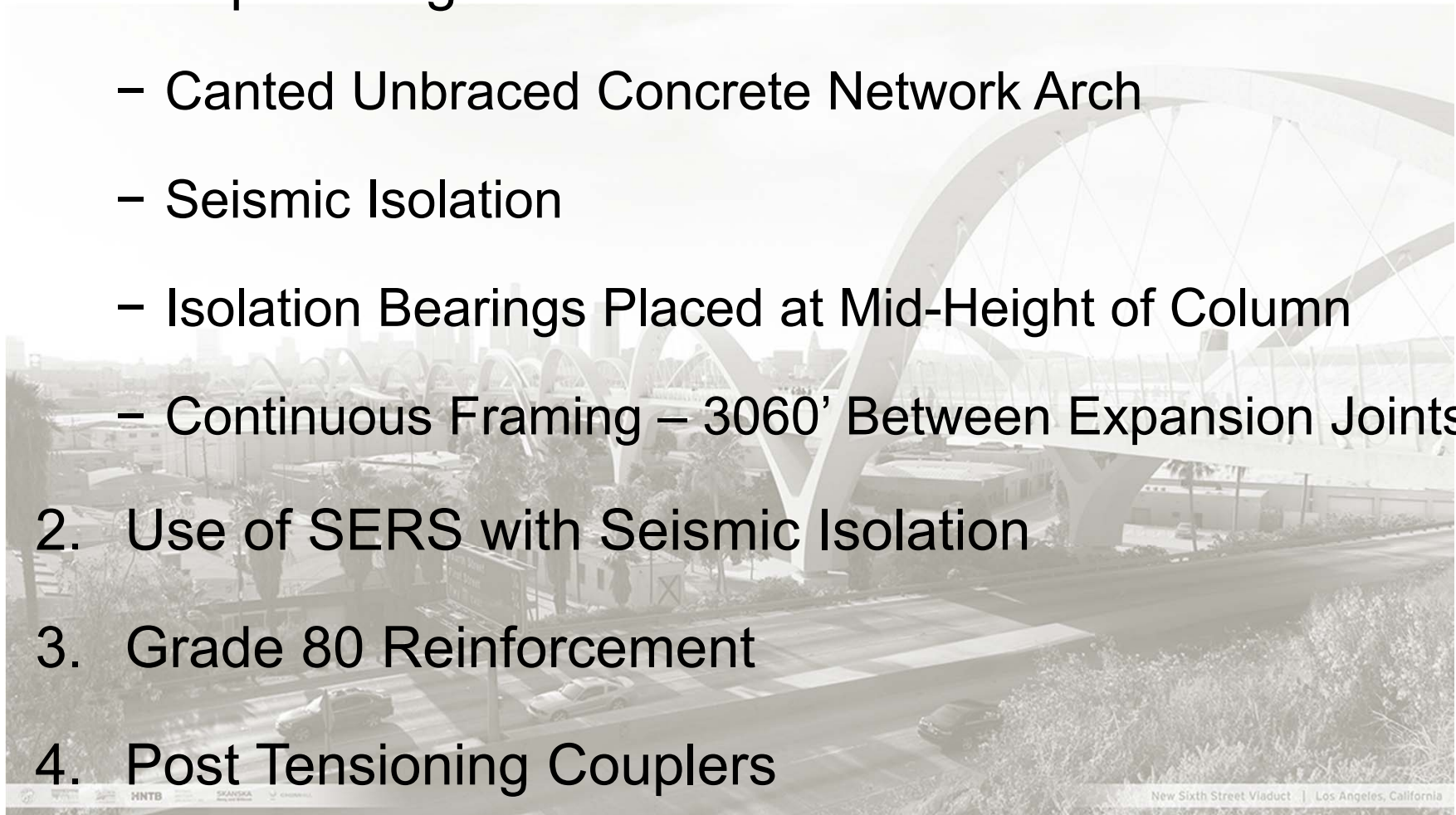
## 1. Unique Bridge Form

- Canted Unbraced Concrete Network Arch
- Seismic Isolation
- Isolation Bearings Placed at Mid-Height of Column
- Continuous Framing – 3060' Between Expansion Joints

## 2. Use of SERS with Seismic Isolation

## 3. Grade 80 Reinforcement

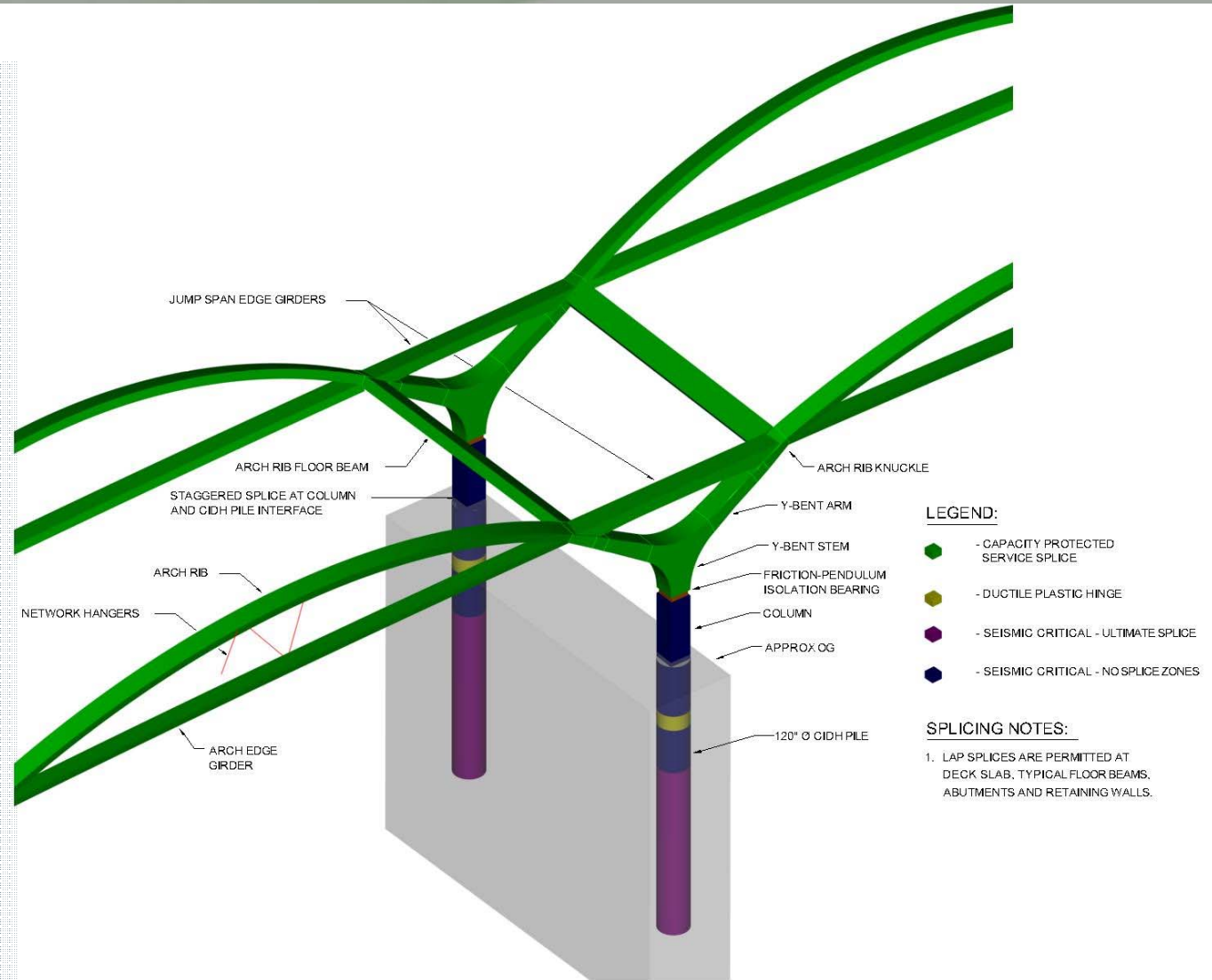
## 4. Post Tensioning Couplers



New Sixth Street Viaduct | Los Angeles, California

# Unique Bridge Framing

- No Arch Rib Bracing
- 9° Canted Arch Ribs
- Network Arch
- 10 Continuous Arch Spans
- Expansion Joints at Abutments only
- Arch Continuity with Substructure
- Extensive Tuning to Balance Y-Arm Thrust
- Seismic Isolation with Bearings at Column Mid-Height



# Network Arches - Resources

- Professor Per Tveit – Father of Network Arch
  - Developed in Late 1950's
  - <http://home.uia.no/pert/index.php/Home>
- Presentation by Gregor Wollmann of HNTB
  - <https://www.youtube.com/watch?v=Q5oQDyJaLcs>

# Network Arch Definition and Benefits

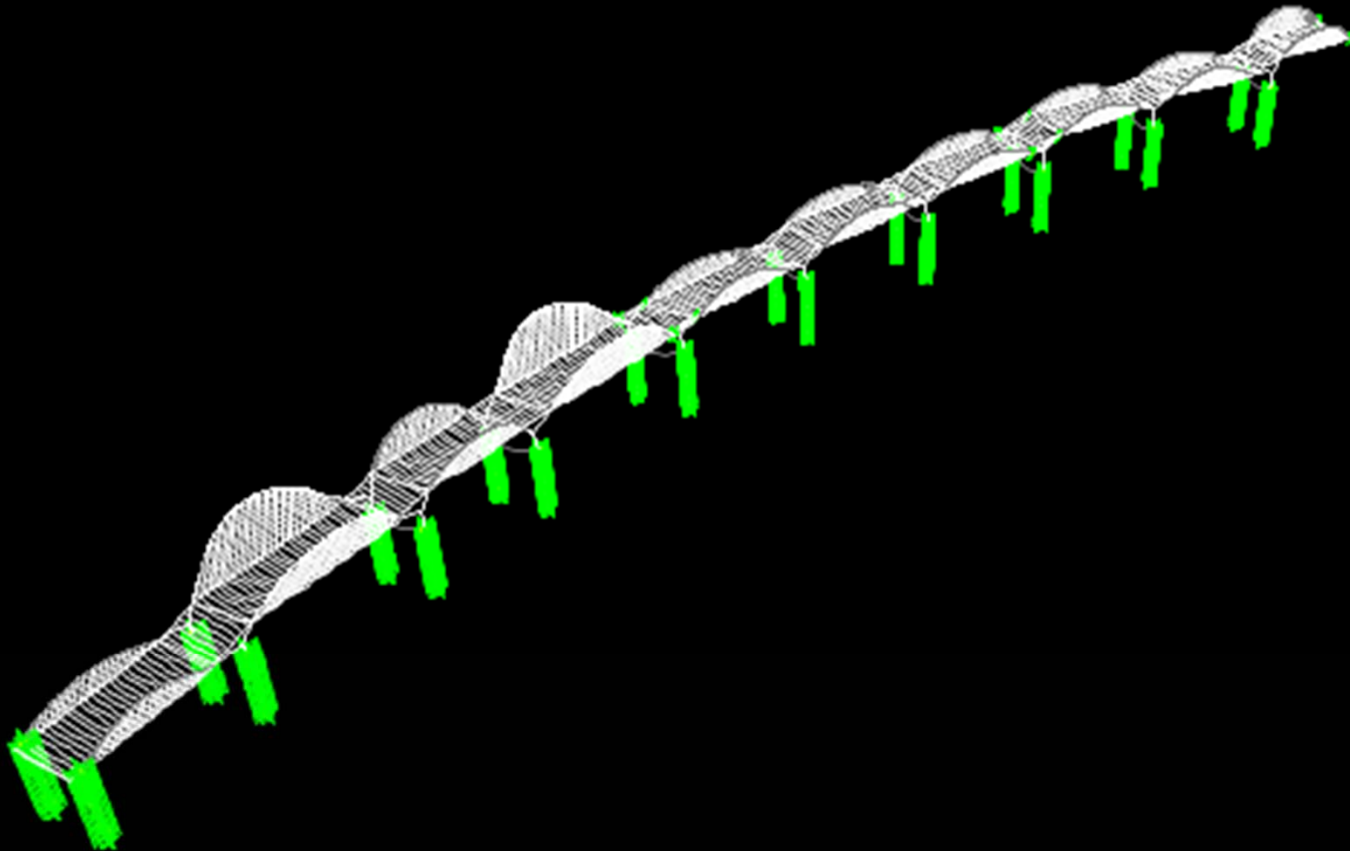
- Hangers must be Installed at an Angles
- Some Hangers must Cross at Least Twice
- Minimizes Moments in Arch Ribs and Edge Girder Ties from Unbalanced Loading
- Reduces Size of Arch Ribs and Edge Girder Ties



# Seismic Response Before Isolation

## Displacements x20

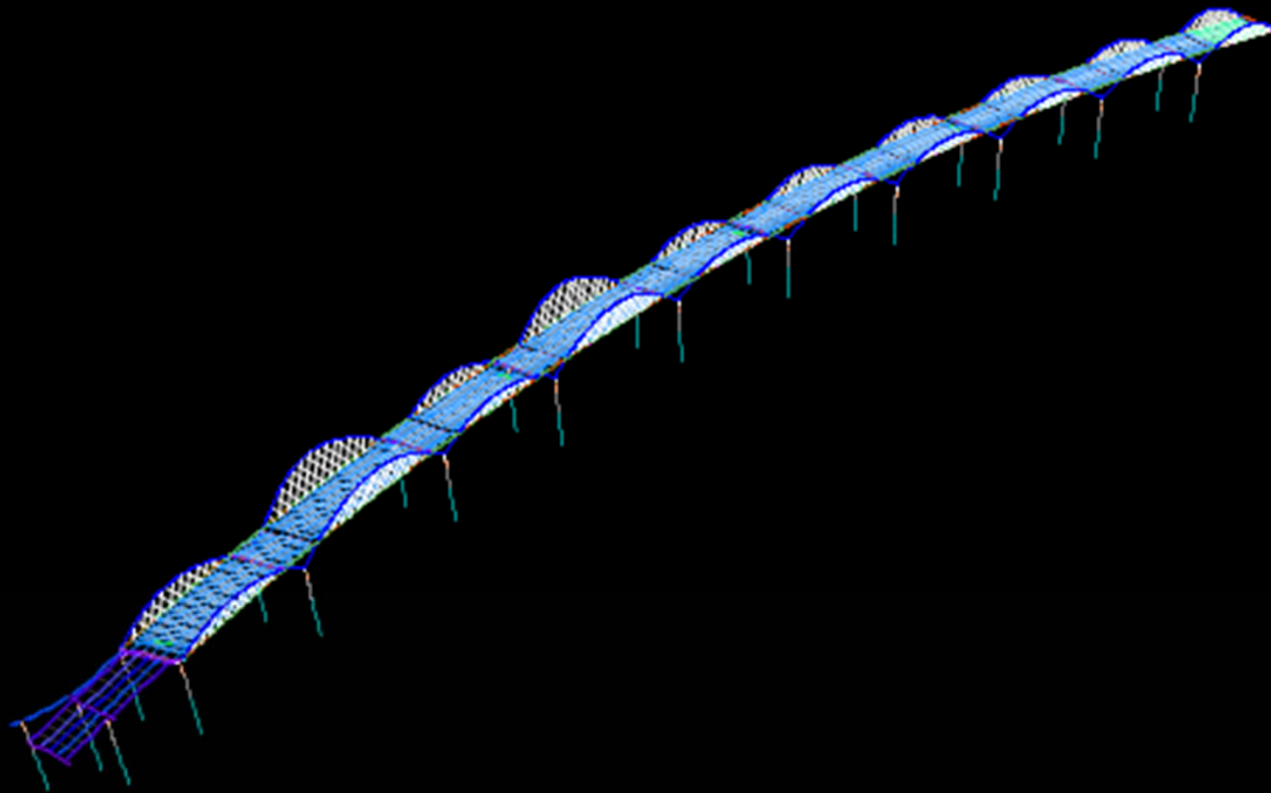
CSiBridge    Filename: S10-V32.bdb    Deformed Shape    Case: TH-01\_Accel    Time 0.



# Seismic Response After Isolation

## Displacements x20

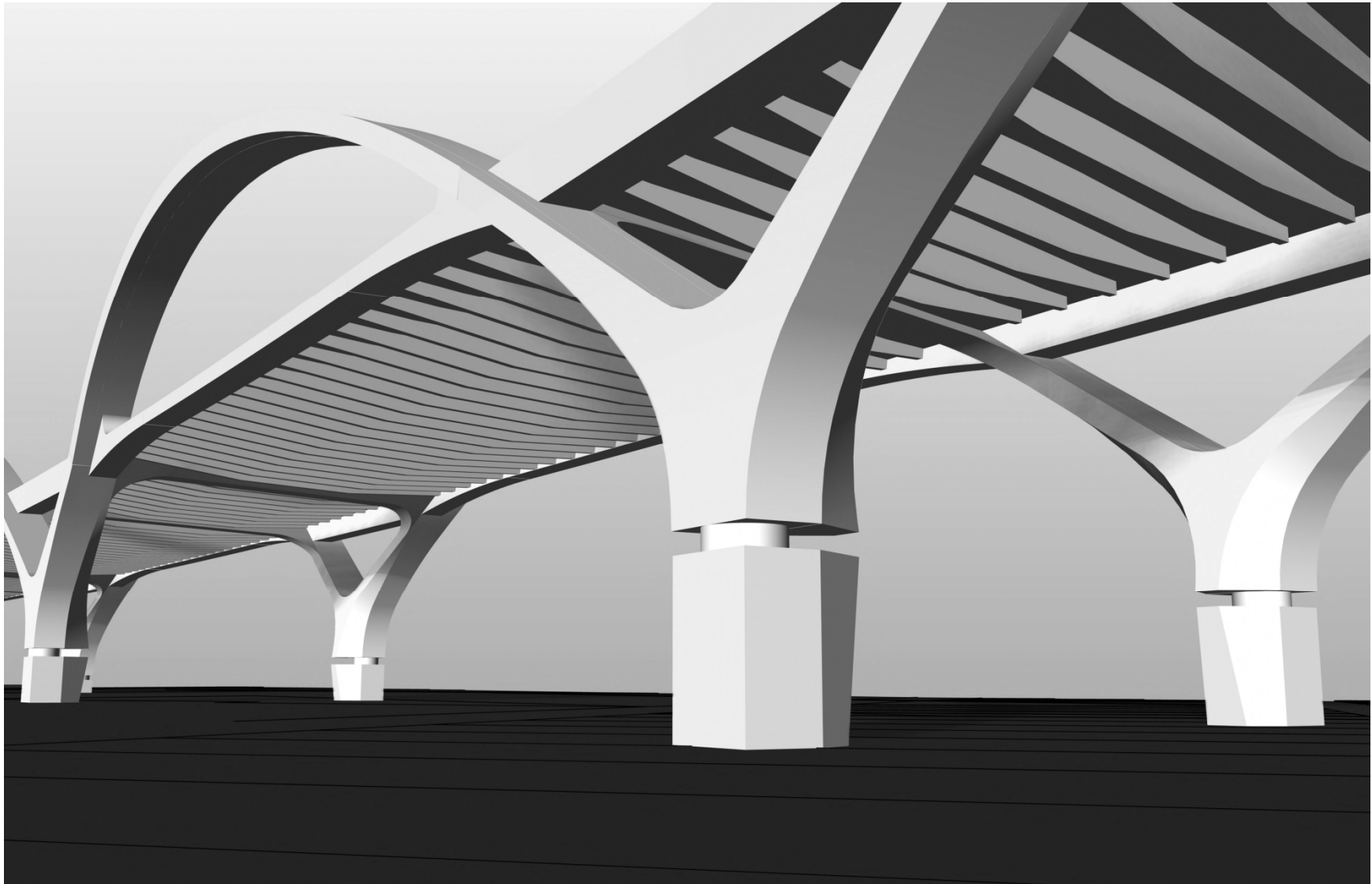
CSiBridge 2016    Filename: S12-V46-02\_sc0162\_GM1\_EOC\_FI.bdb    Case: GM1\_DISPL\_40



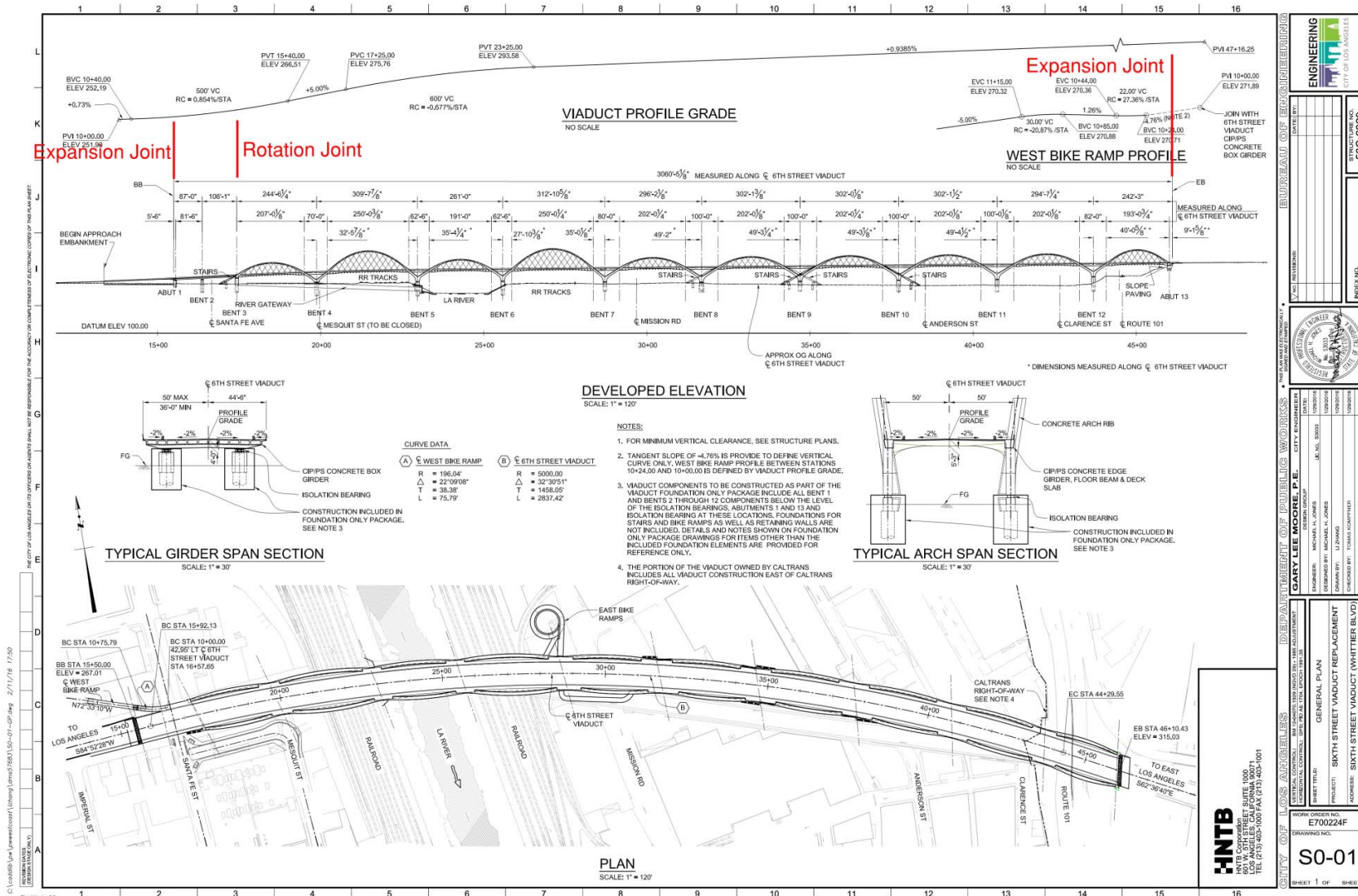
# Reasons for Selecting Pendulum Bearings

- Triple Pendulum Bearings Provide Small 6.5' x 6.5' Size
- Single Pendulum Bearings Will Increase Size to Over 10' x 10'
- Single Pendulum Bearings Cost More and Provide Inferior Performance
- Lead Rubber Bearings Will Increase Force to Foundation System
- Lead Rubber Bearings Lack Rapid Strength and Stiffness Increase Characteristics to Activate SERS

# Isolation Bearings Placed at Mid-Height of Column



# Continuous Framing – 3060' Between Expansion Joints



DATE BY: \_\_\_\_\_  
 V.C. NUMBER: \_\_\_\_\_  
 PROJECT NUMBER: \_\_\_\_\_  
 STRUCTURE NO.: 53C-2329  
 PANEL NO.: \_\_\_\_\_



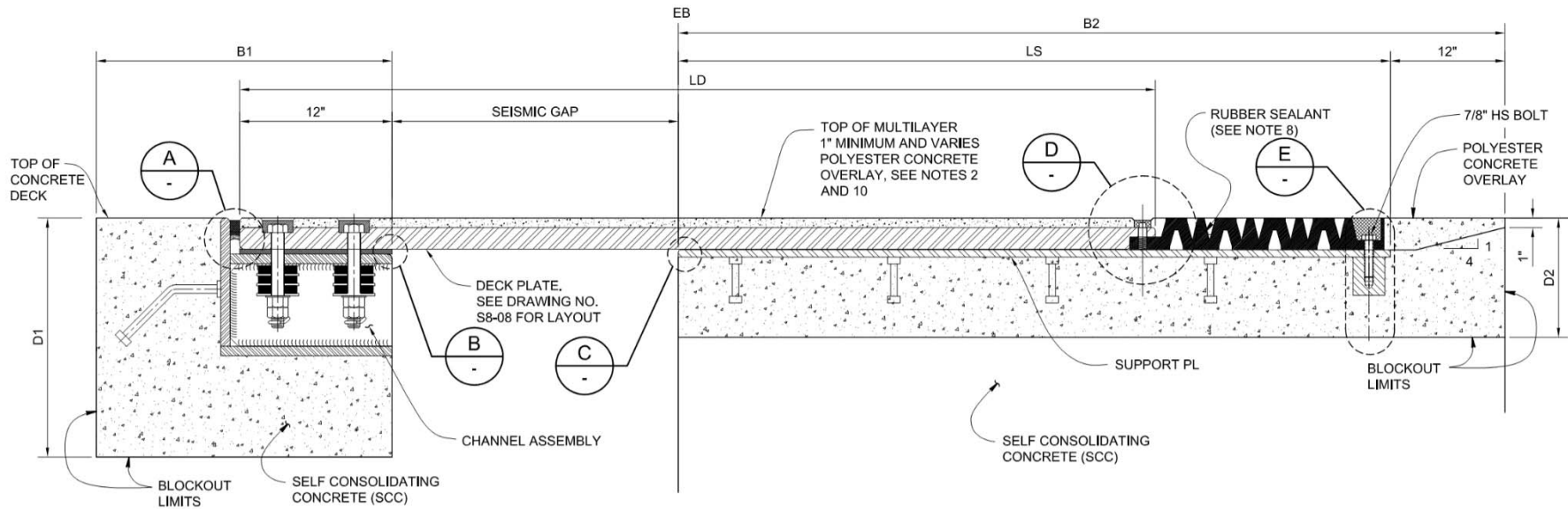
**GARY LEE MOORE, P.E.** CITY ENGINEER  
 PROJECT: SIXTH STREET VIADUCT REPLACEMENT  
 DRAWN BY: LIZ JAHAG  
 CHECKED BY: TOMAS KOEHLER  
 APPROVED BY: MICHAEL N. JONES

**CITY OF LOS ANGELES**  
 DEPARTMENT OF PUBLIC WORKS  
 GENERAL PLAN  
 PROJECT: SIXTH STREET VIADUCT REPLACEMENT  
 ADDRESS: SIXTH STREET VIADUCT (WHITTIER BLVD)  
 LOS ANGELES, CA

**HNTB**  
 WORK ORDER NO.: E700224F  
 SHEET NO.: S0-01  
 SHEET 1 OF SHEETS

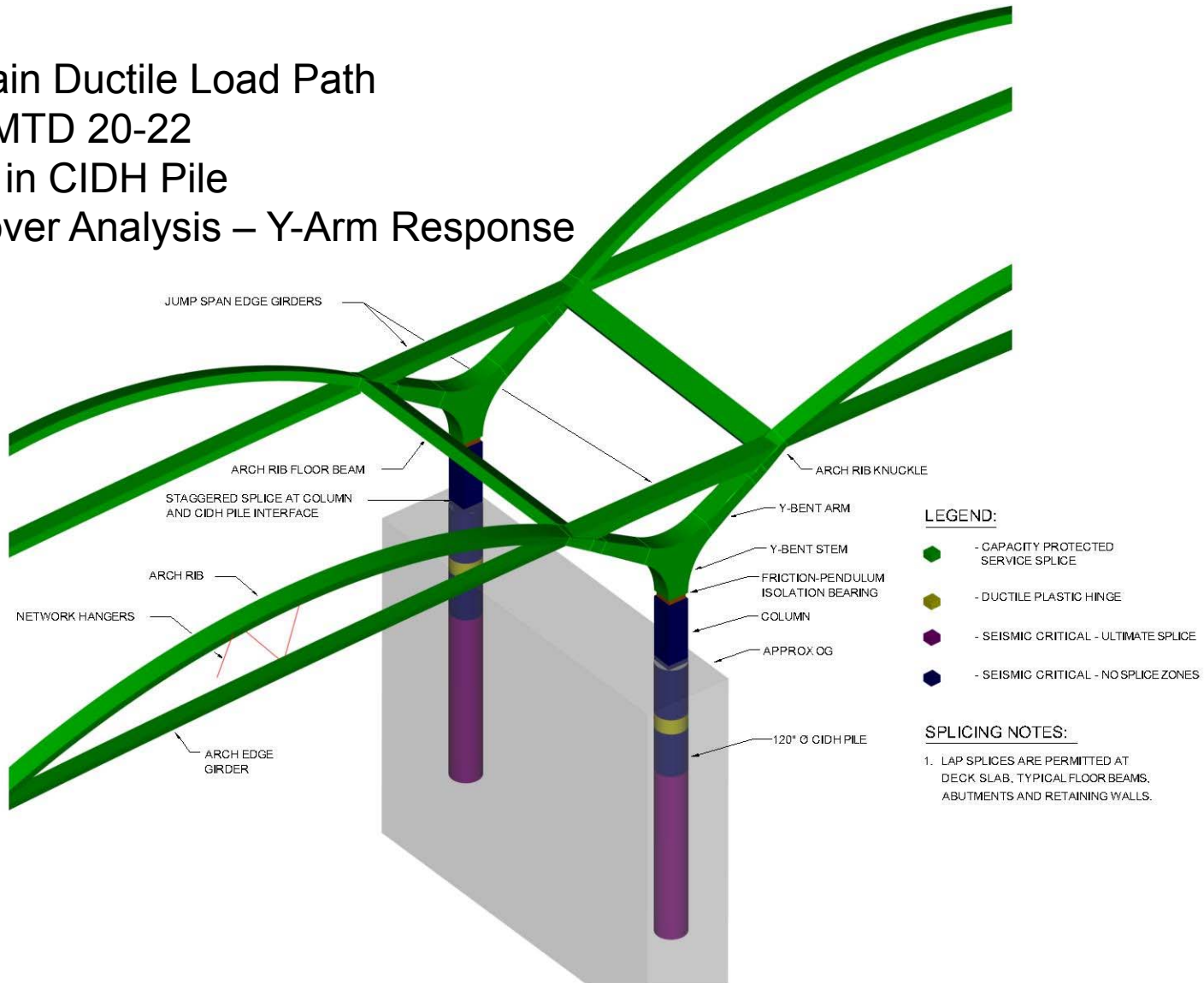
# Caltrans Type II Seismic Expansion Joint

**Seismic Gap = 30''**  
**MR = 14''**



# Use of SERS with Seismic Isolation

- Maintain Ductile Load Path
- Draft MTD 20-22
- Hinge in CIDH Pile
- Pushover Analysis – Y-Arm Response

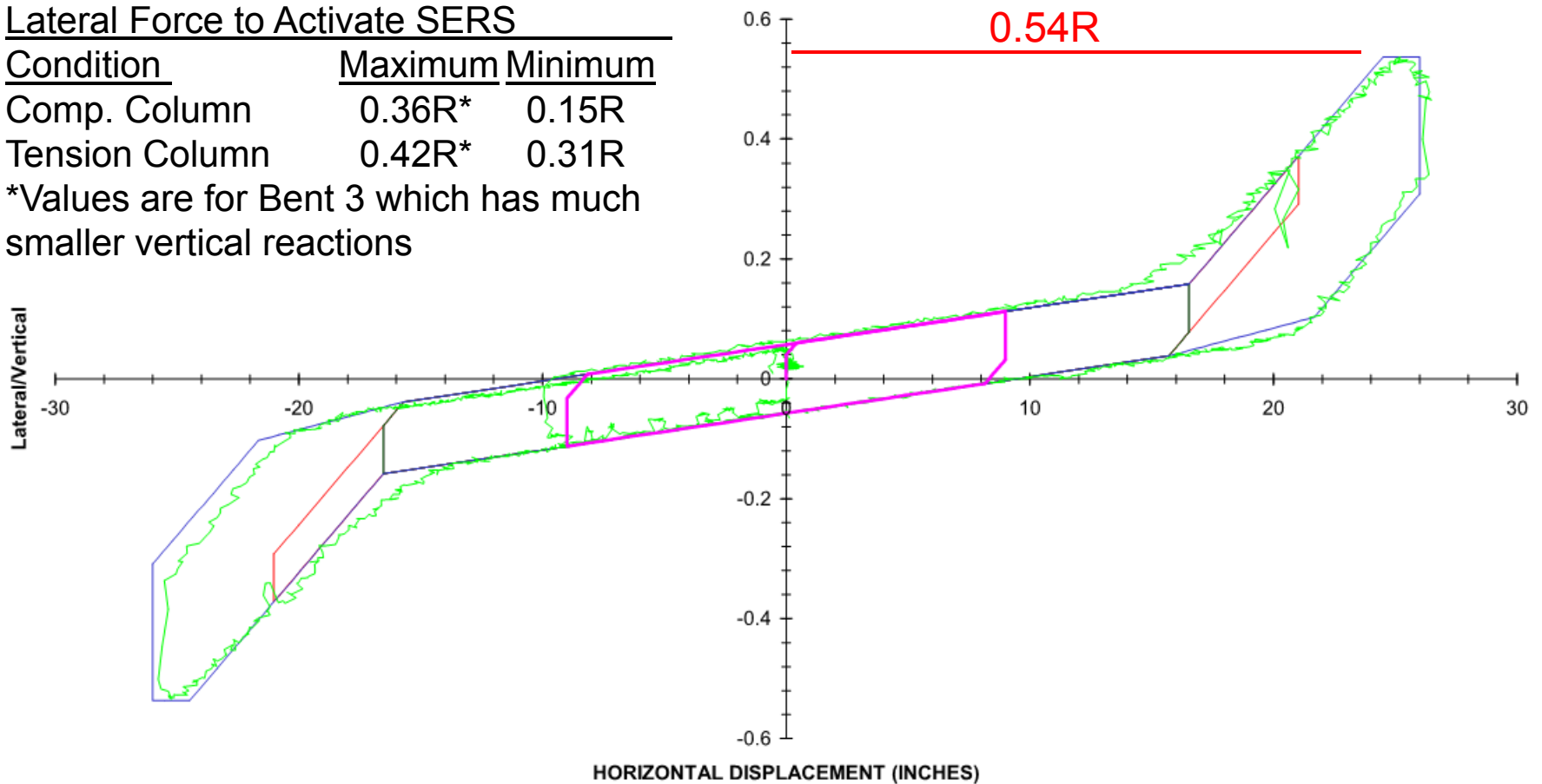


# Lateral Capacity of Bearing at 50" Displacement

## Lateral Force to Activate SERS

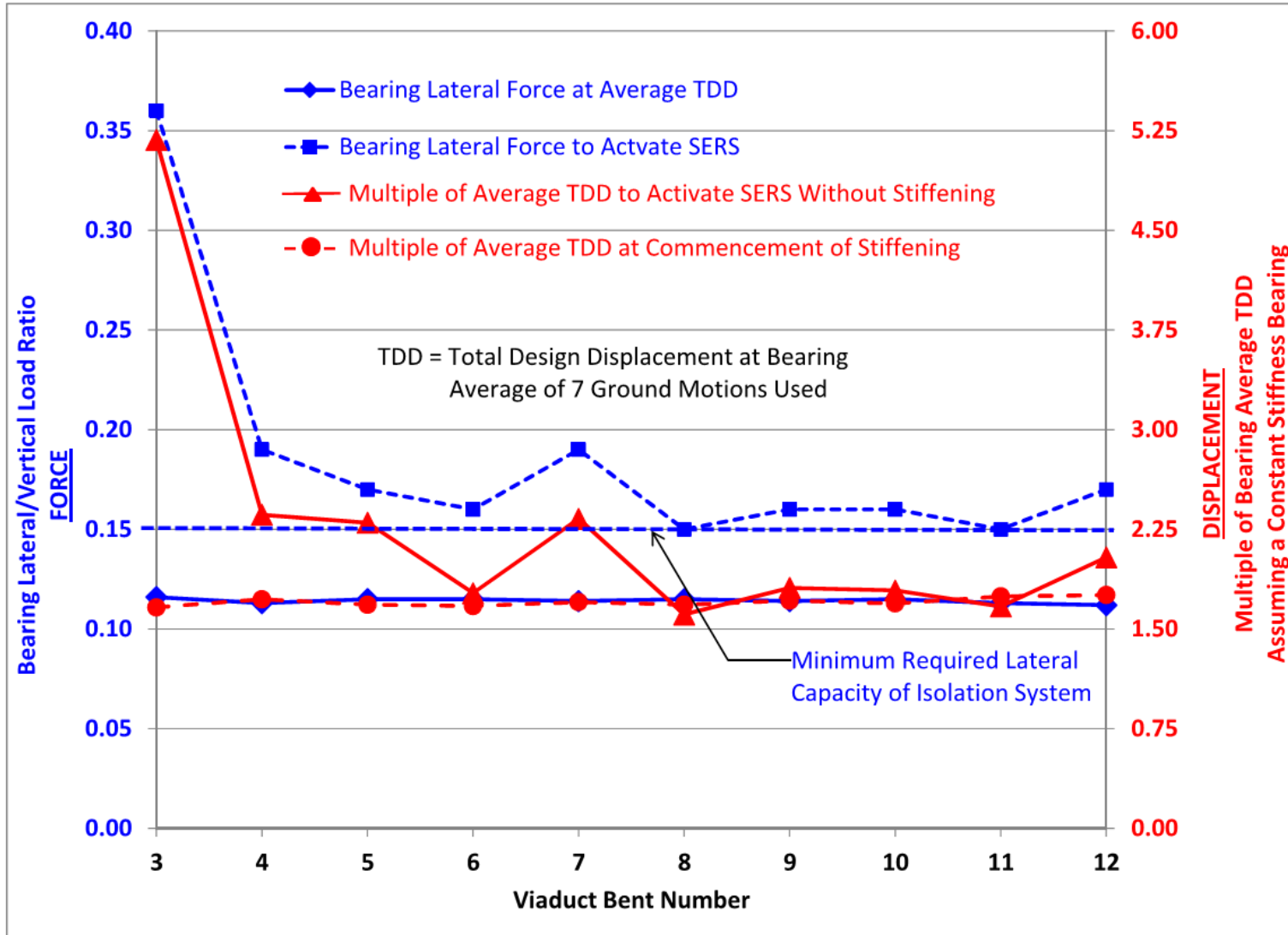
<u>Condition</u>	<u>Maximum</u>	<u>Minimum</u>
Comp. Column	0.36R*	0.15R
Tension Column	0.42R*	0.31R

\*Values are for Bent 3 which has much smaller vertical reactions





# Isolation Performance to Activate SERS



# EPS Developed New Bearing Concept

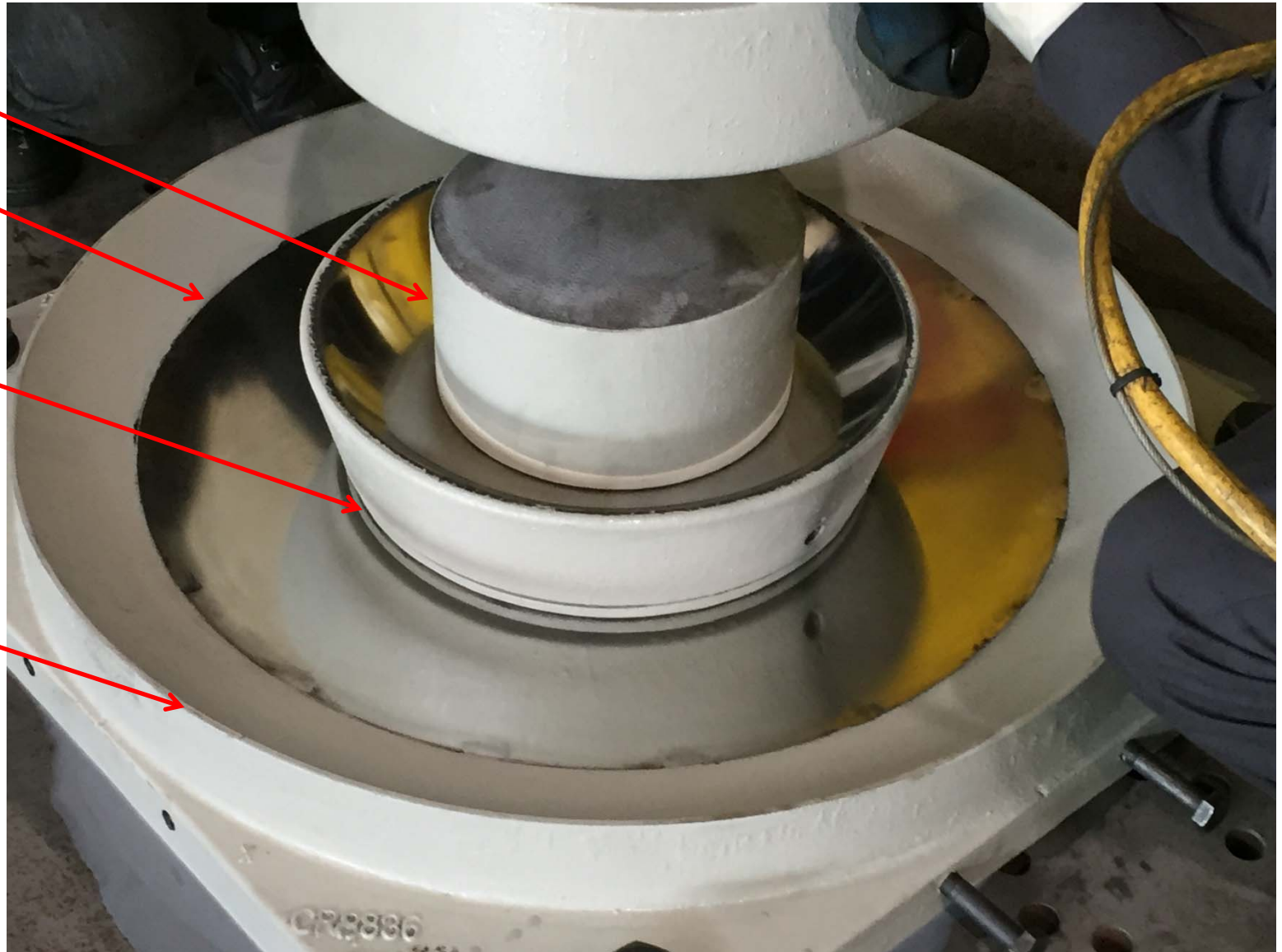
Inner slider

Limit of  
stainless  
steel liner

Yielding  
mechanism  
at inner  
concave  
slider

Outer  
concave  
plate – small  
12½” radius  
used at  
exterior

Typical  
restraining  
ring not used



# Isolation Bearing Yielding Mechanism



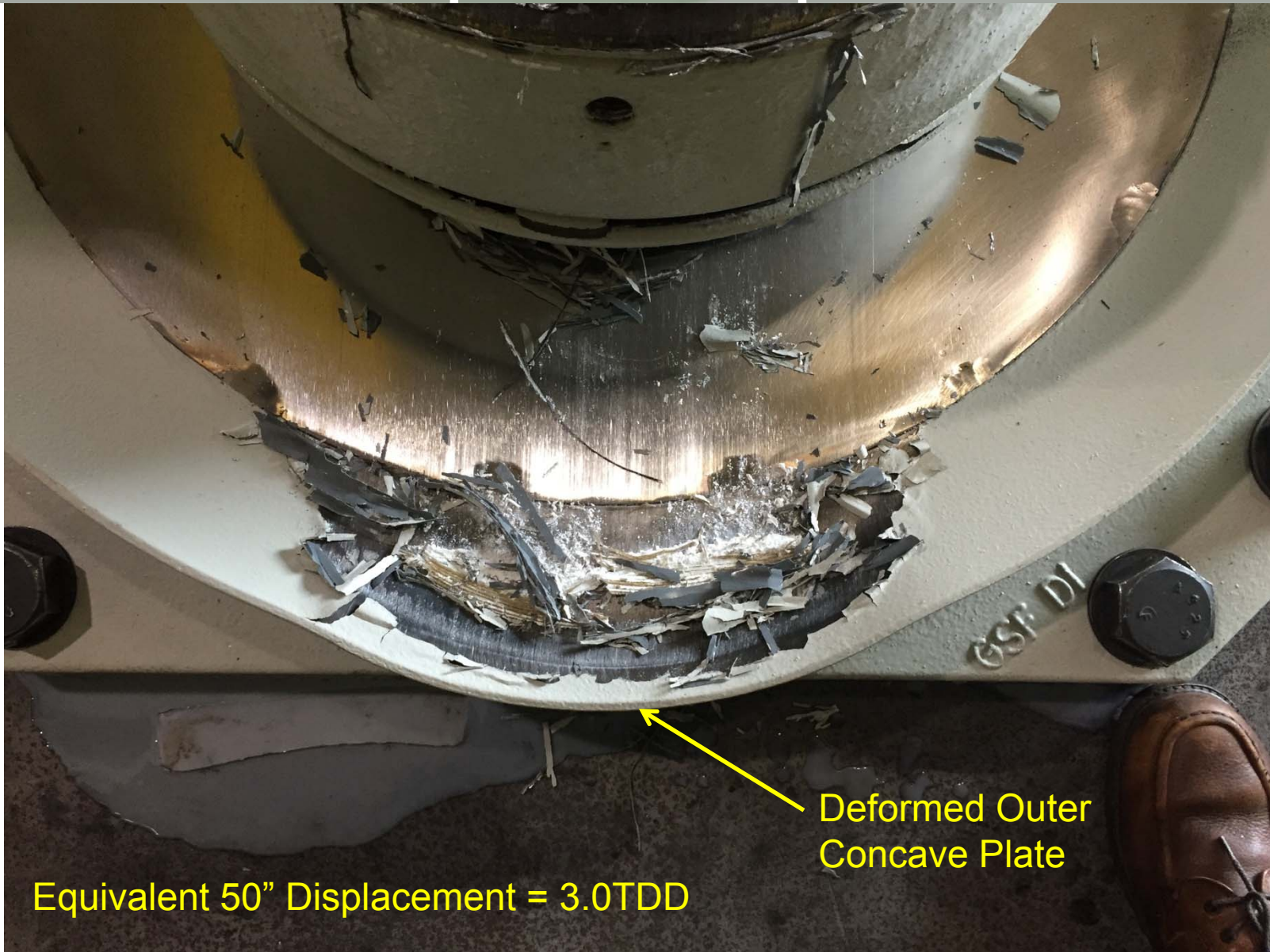
# Actual Full-Size Bearing



# Prototype Testing to 42" Equivalent Displacement



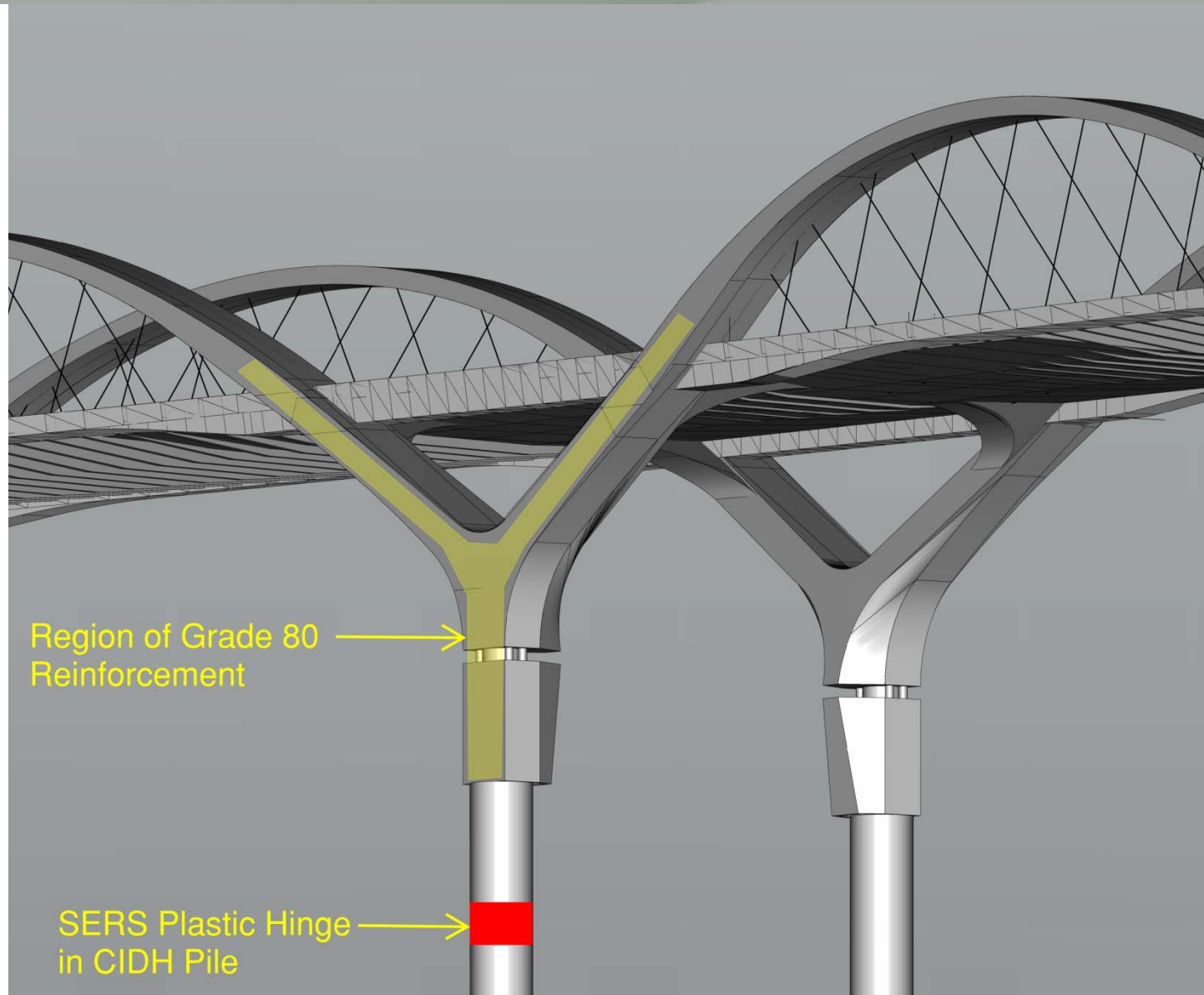
# Outer Concave Plate after 50" Equivalent Displacement



Deformed Outer  
Concave Plate

Equivalent 50" Displacement = 3.0TDD

# Grade 80 Reinforcement

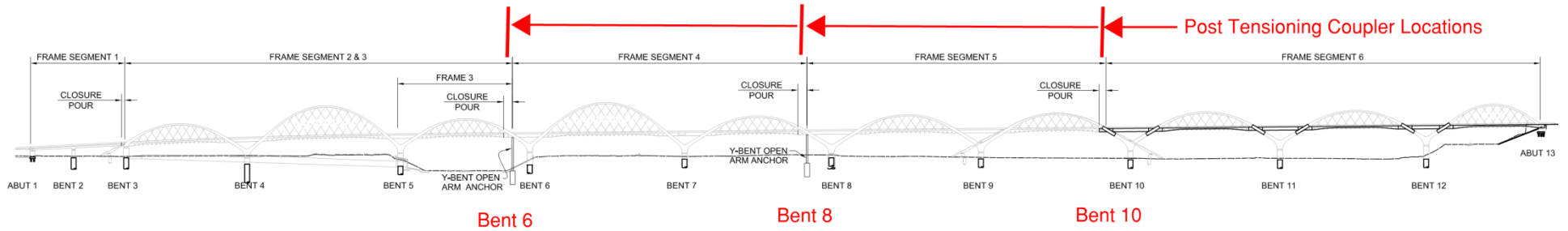


# Grade 80 Rebar Limitations

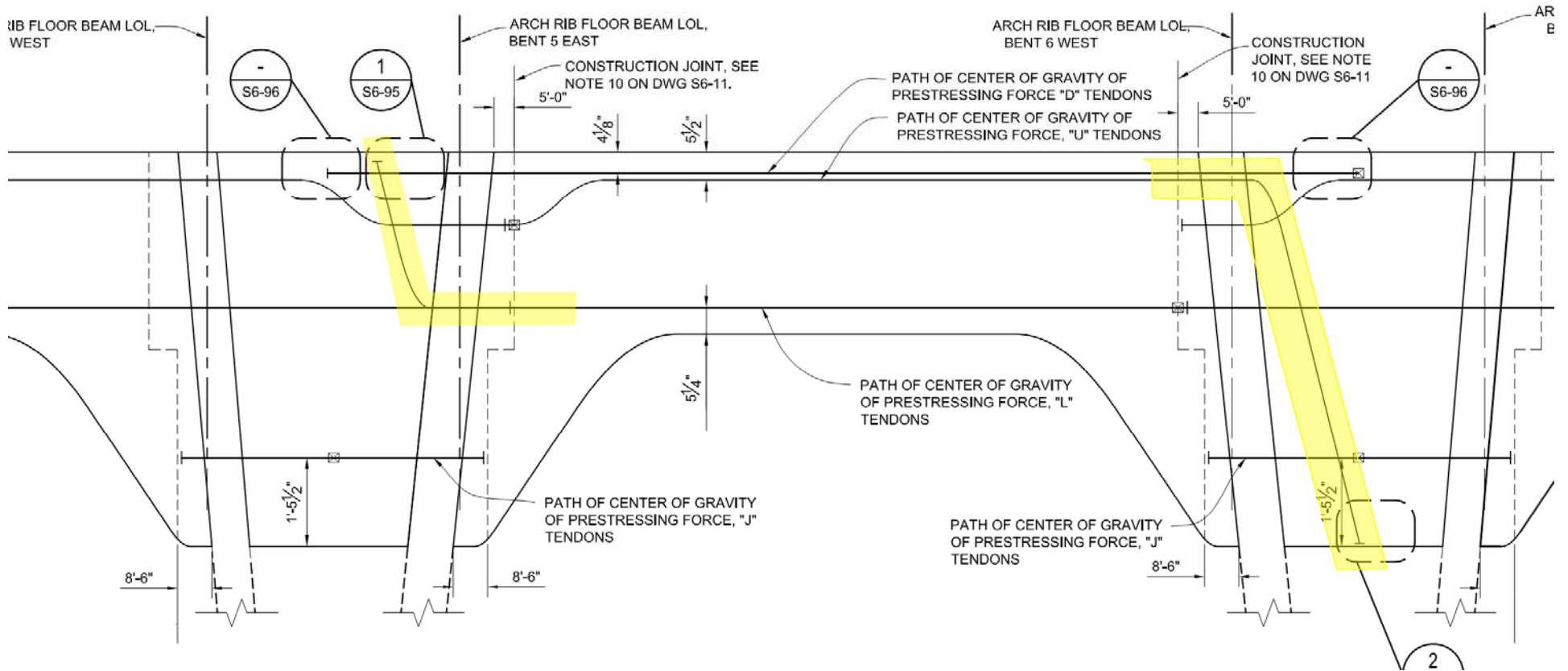
- Members must be Capacity Protected
- Yield Strength of 80 ksi only Considered for SERS
- Expected Yield Strength of 87 ksi
- Strength and Isolated Seismic Limits Assumed 60 ksi
- Grade 80 Couplers to be Approved Through Testing
- WSDot Memo used for Splicing and Development Length



# Post Tensioning Couplers

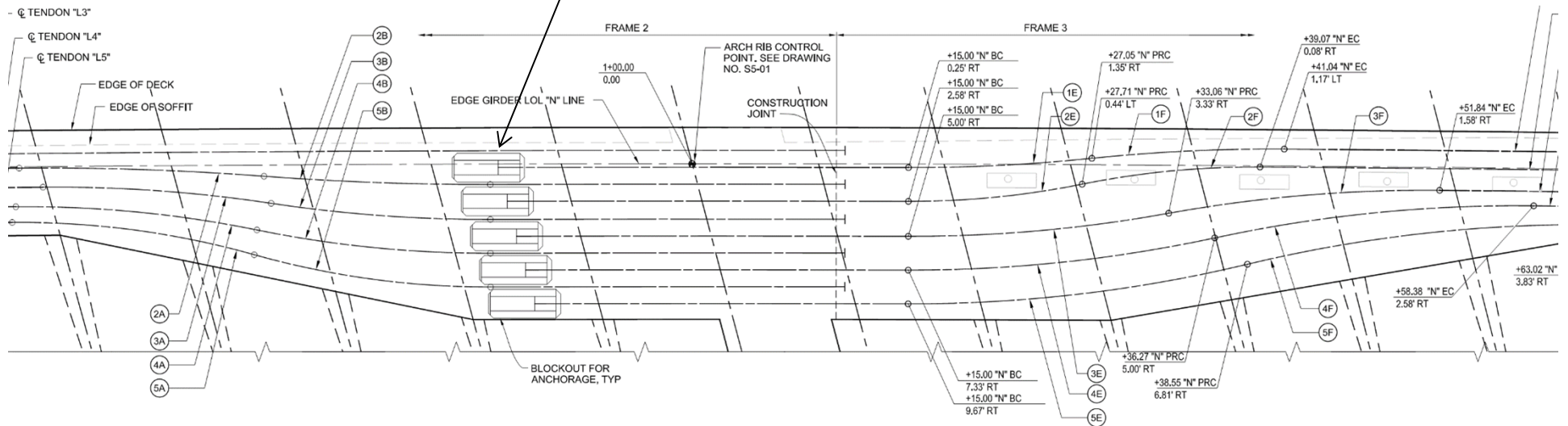


# Couplers Avoids Post Tensioning Lapping



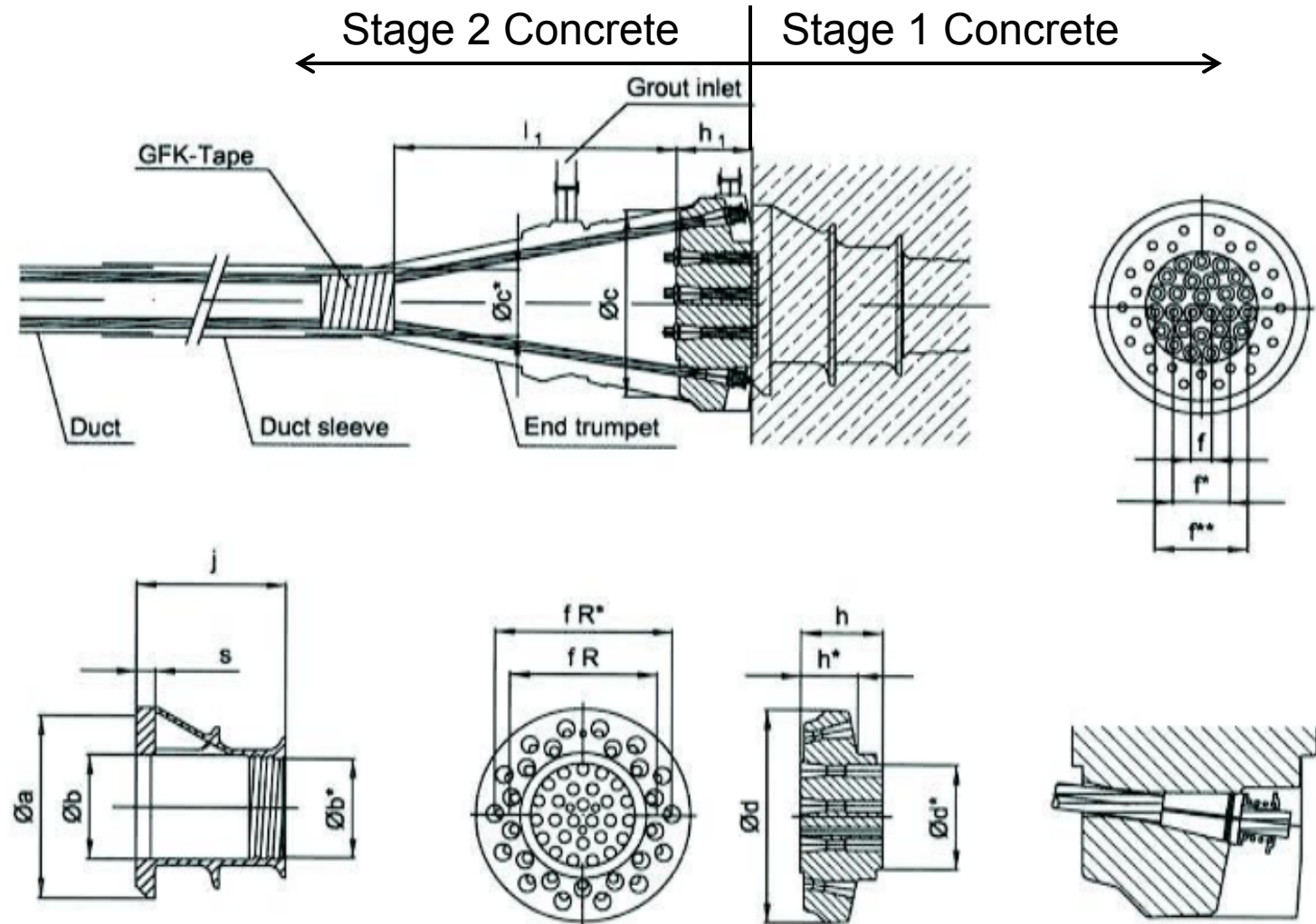
# Post Tension Lap Splicing at Edge Girder

PT Anchorage Threaded Through Continuous PT to Deck

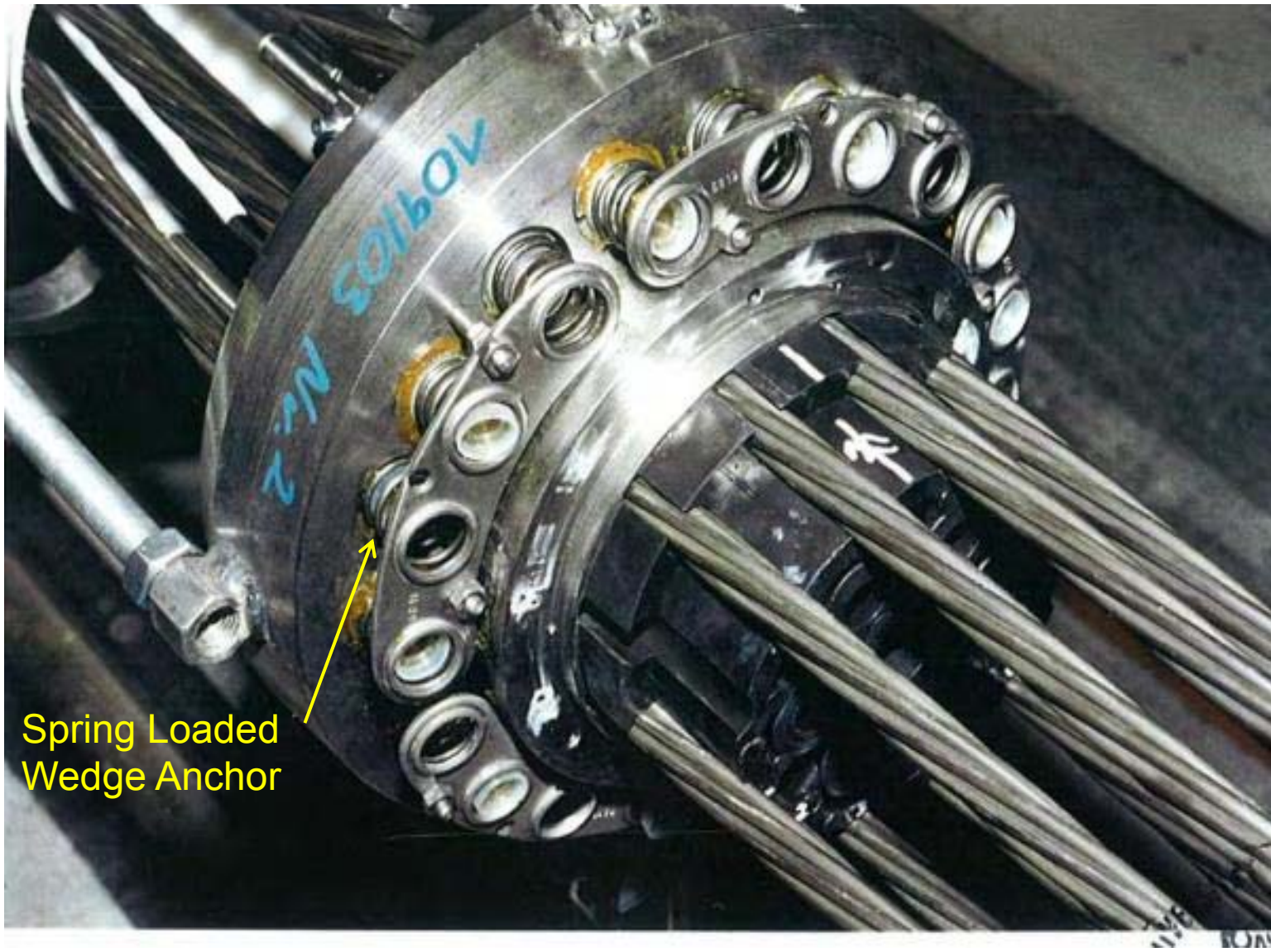


# Post Tensioning Coupler Details

## DSI Coupler P



# Coupler P Photograph

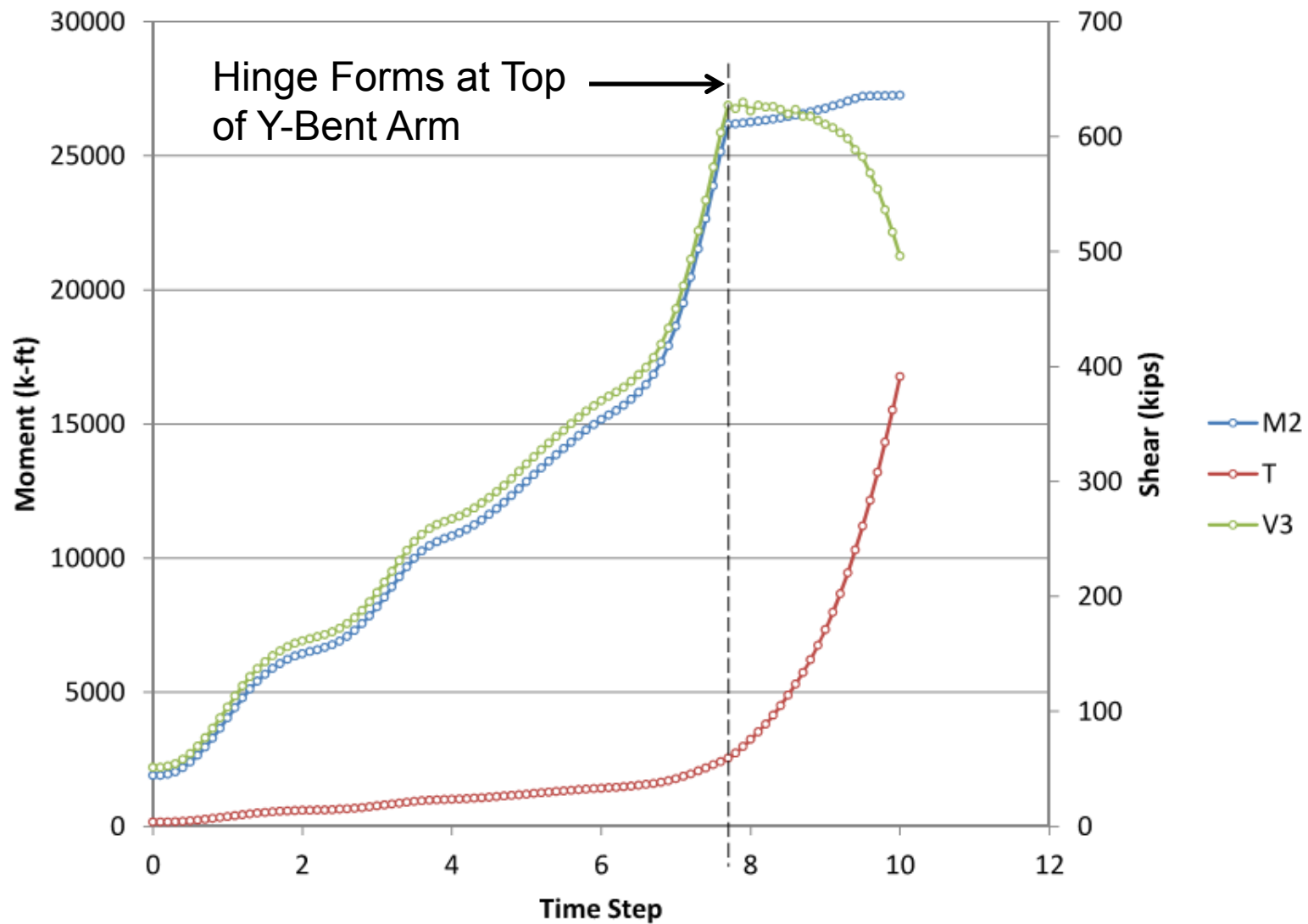


Spring Loaded  
Wedge Anchor

# Sixth Street Viaduct Replacement

- Questions?

# SERS Analysis – Y-Bent Arm Shear/Torsional Failure



# Y-Bent Arm Push-Over Study

Model	Stiffness – I <sub>gross</sub> Ratio			Δ	M	T	Axial
	Torsion	I22	I33	(ft)	(ft-kips)	(ft-kips)	(kips)
Y-Bent Only	1.0	1.0	1.0	0.440	33,687	12,930	4907
Y-Bent Only	0.2	1.0	1.0	0.735	48,850	4756	4907
Y-Bent Only	0.2	0.5	0.5	1.34	46,156	8558	5023
Y-Bent Only	0.01	1.0	1.0	0.900	57,125	296	4907

- Observations:
  - When in Elastic Range, Y-Bent Arm Torsion is Compatibility Torsion
  - After Plastic Yielding of Y-Bent Arm, Torsion becomes Equilibrium Torsion
- Conclusion:
  - Y-Bent Transverse Geometry Undesirable for Ductile Response
  - Must Prevent Plastic Hinging at Y-Bent Arms
  - Limit Plastic Hinging to Drilled Shafts



# Caltrans Type 2 Joint Applied to "V" Cross Section

