



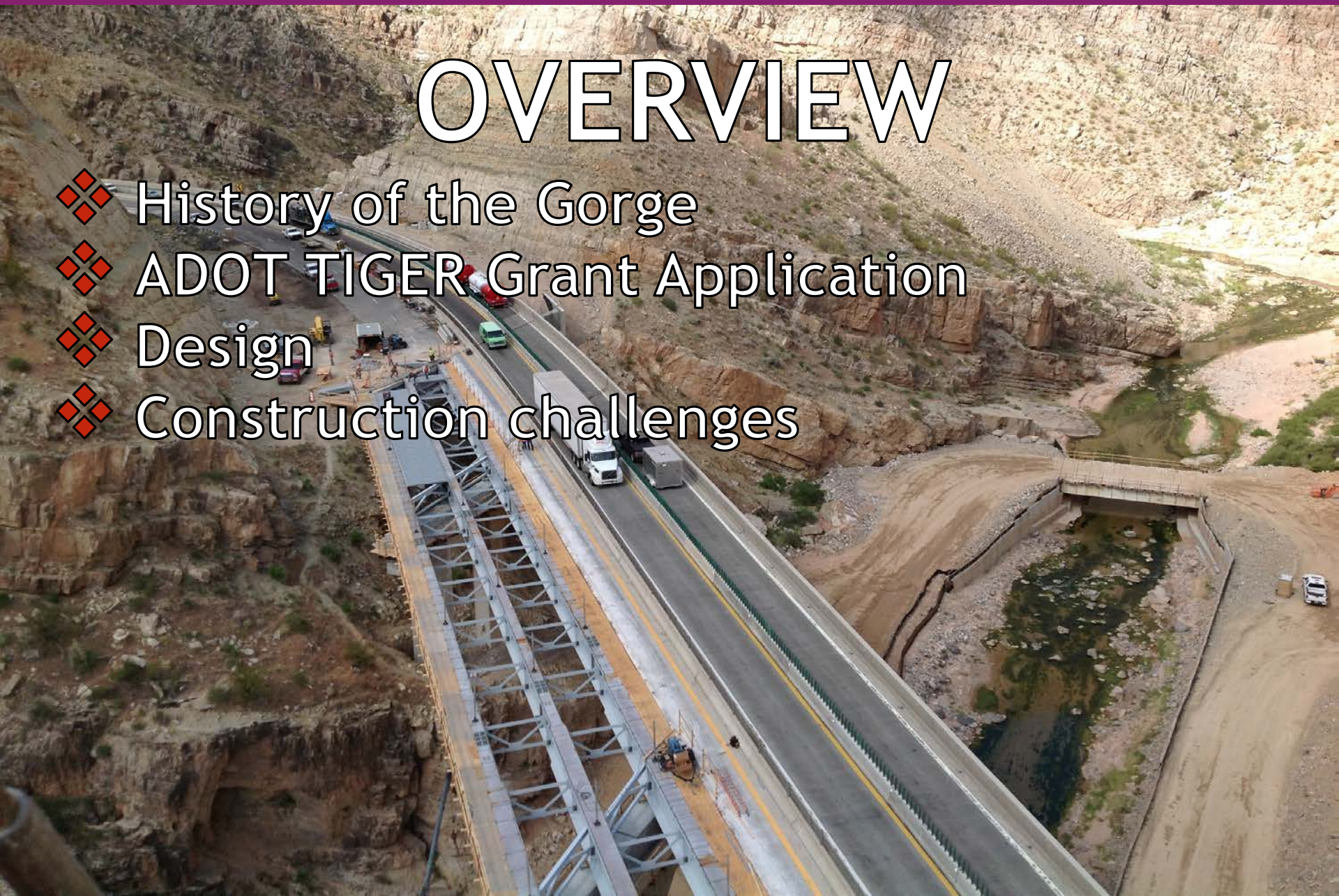
Acquiring and Implementing TIGER Grant funding for I-15 Virgin River Bridge #6 Superstructure Replacement

Rafael Davis

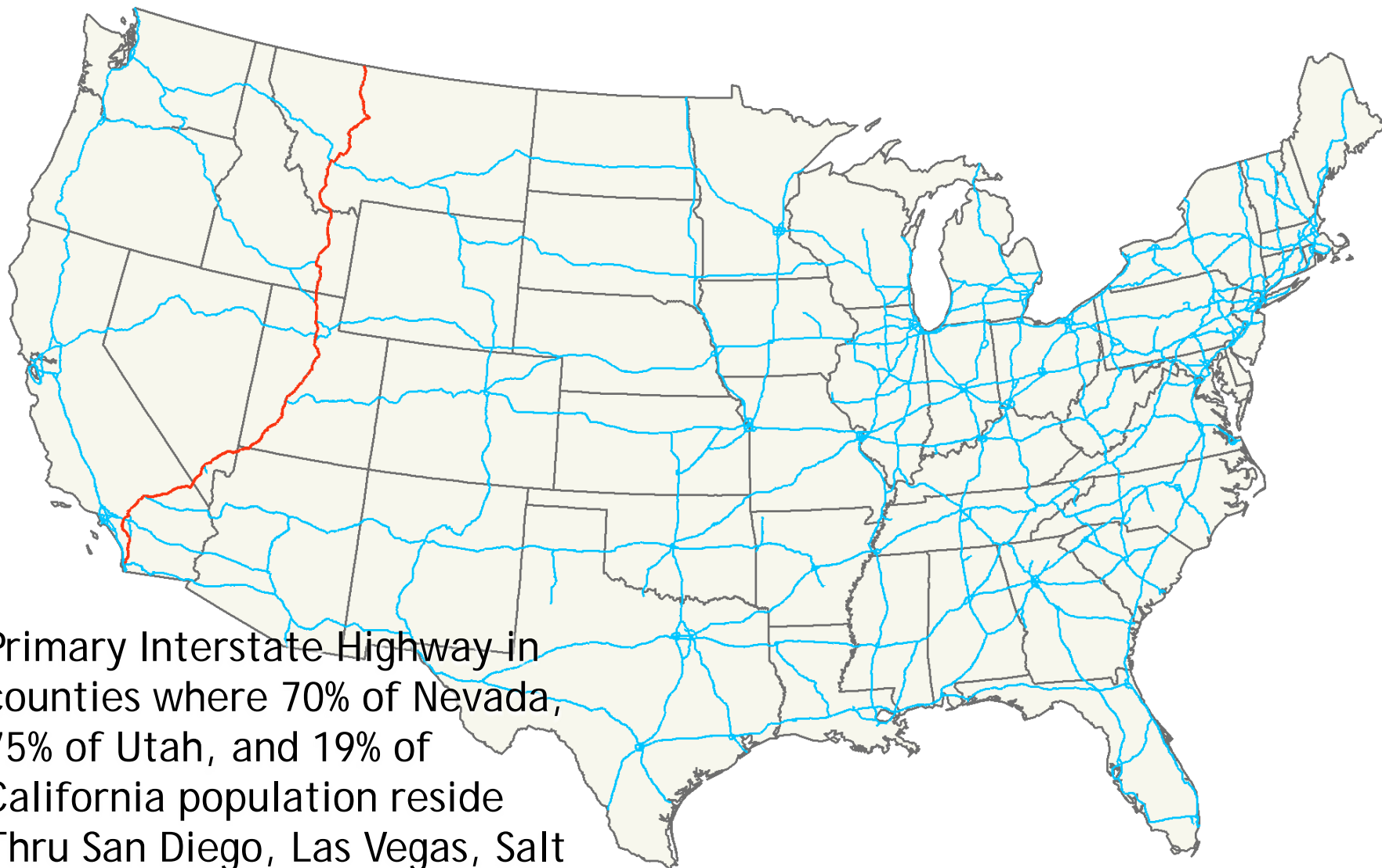
Senior Bridge Engineer with ADOT Bridge Design Group

OVERVIEW

- ❖ History of the Gorge
- ❖ ADOT TIGER Grant Application
- ❖ Design
- ❖ Construction challenges

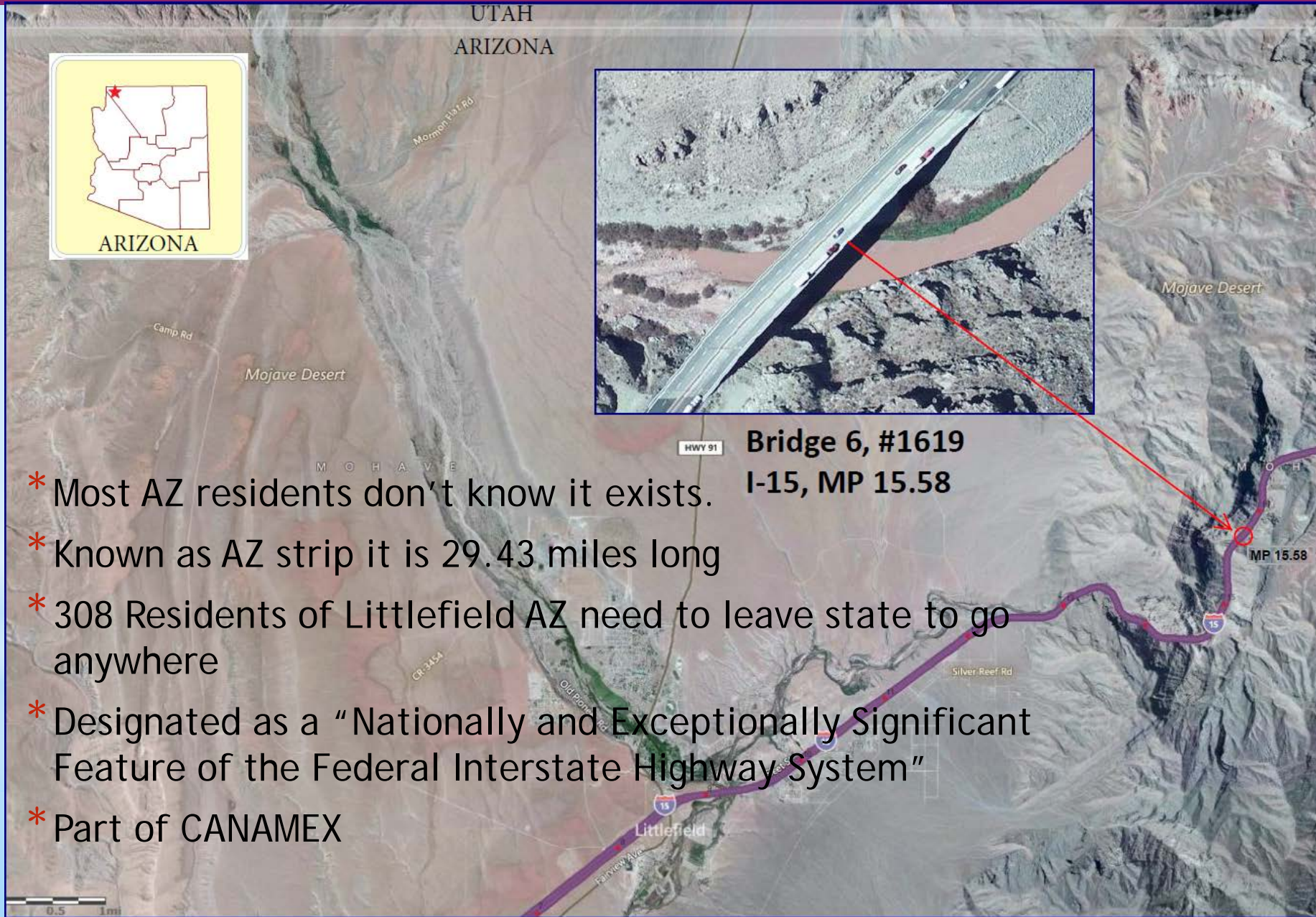


Where is I15?



- Primary Interstate Highway in counties where 70% of Nevada, 75% of Utah, and 19% of California population reside
- Thru San Diego, Las Vegas, Salt Lake City Utah, Idaho, and Montana

Where is I15 in AZ?



Bridge 6, #1619
I-15, MP 15.58

- * Most AZ residents don't know it exists.
- * Known as AZ strip it is 29.43 miles long
- * 308 Residents of Littlefield AZ need to leave state to go anywhere
- * Designated as a "Nationally and Exceptionally Significant Feature of the Federal Interstate Highway System"
- * Part of CANAMEX



What is CANAMEX?

Established under NAFTA

Identified as a "High Priority" Corridor in the

- *Intermodal Surface Transportation Efficiency Act of 1991*
- *1995 National Highway System Design Act*
- *Transportation Equity Act of the 21st Century 1998*

- NAFTA Treaty establishes highway be upgraded to 4 lanes its entire length





What is VRG?



- *500 Million year old Rugged Gorge*
- *Tributary of Colorado River system that carved Zion and the Gorge*
- *Limestone Cliffs over 500ft*
- *Habitat for three federally protected species*
- *One of a few perennial rivers in Arizona*



1829 Old Spanish Trail

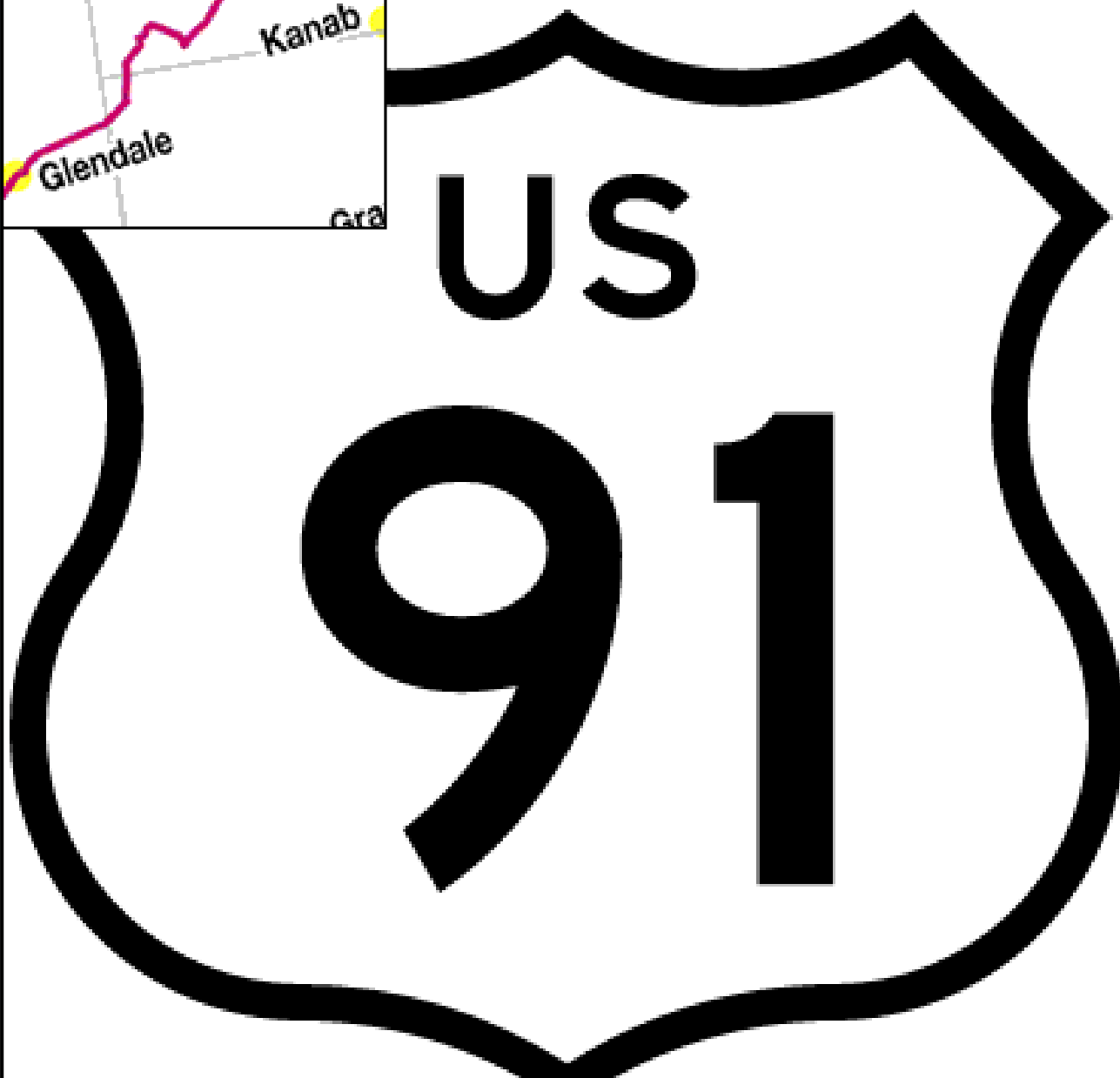
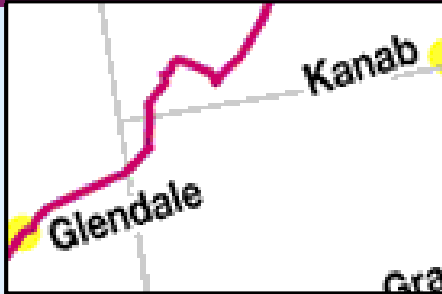
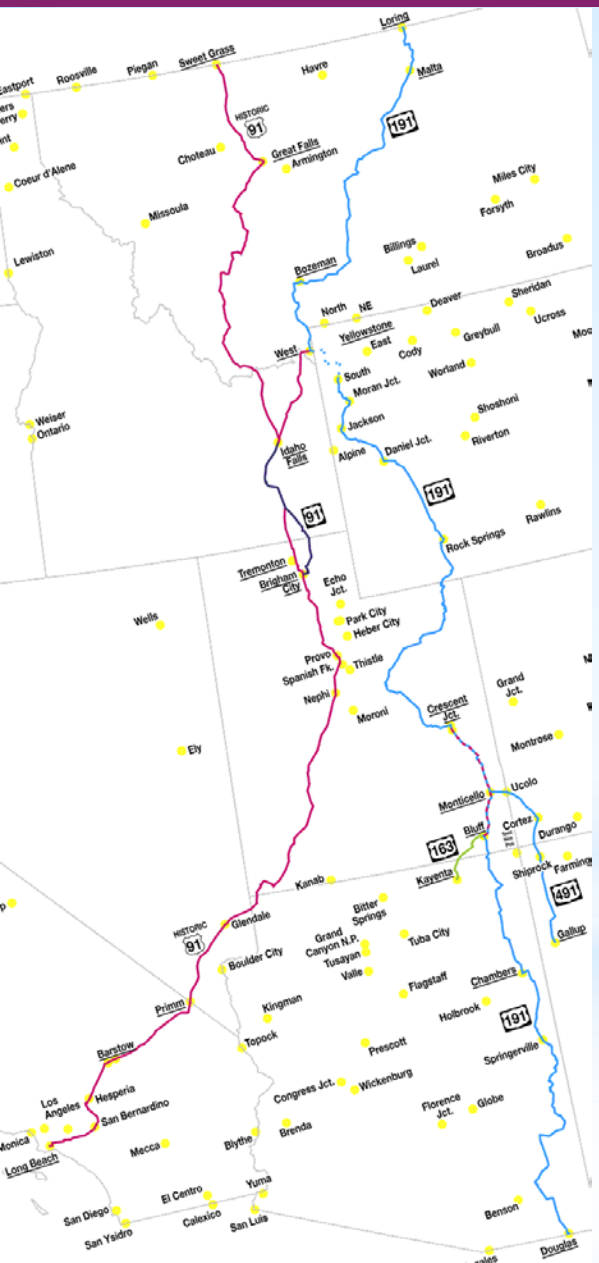


Important trade route between New Mexico and California.
Pack horse route Armijo Route cut thru four corners and St. George. Followed Colorado river to the Virgin river thru the Gorge. Established 1829 by Antonio Armijo
Main Route established in 1830 went far north avoided canyon country and joined the Armijo trail at present day Littlefield at Virgin River.



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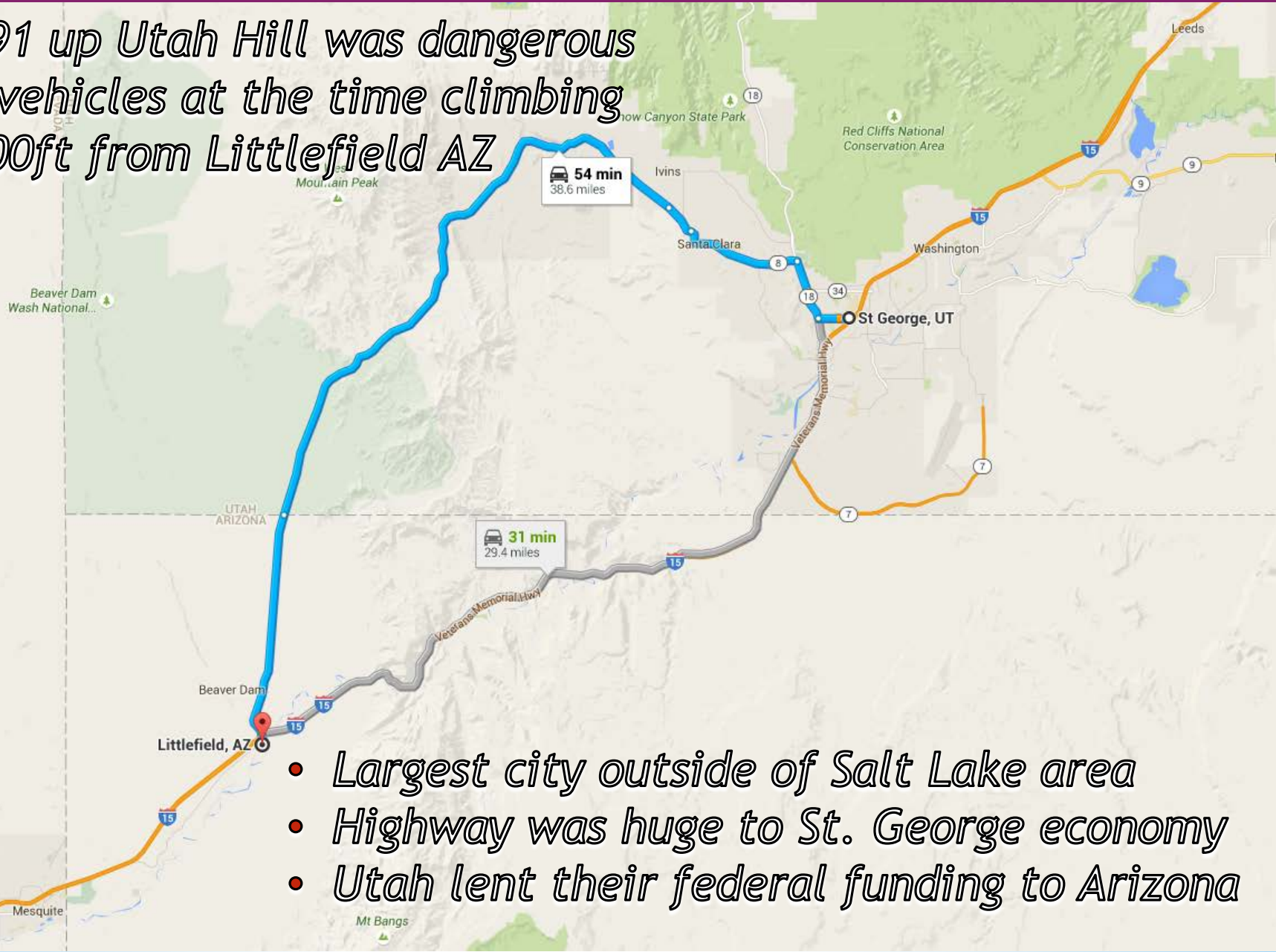
1926 US 91 Highway





Why is I-15 thru the gorge?

- *US 91 up Utah Hill was dangerous for vehicles at the time climbing 3,000ft from Littlefield AZ*



- *Largest city outside of Salt Lake area*
- *Highway was huge to St. George economy*
- *Utah lent their federal funding to Arizona*



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1939 "Super Highway"





Bridge Group

Super Highway



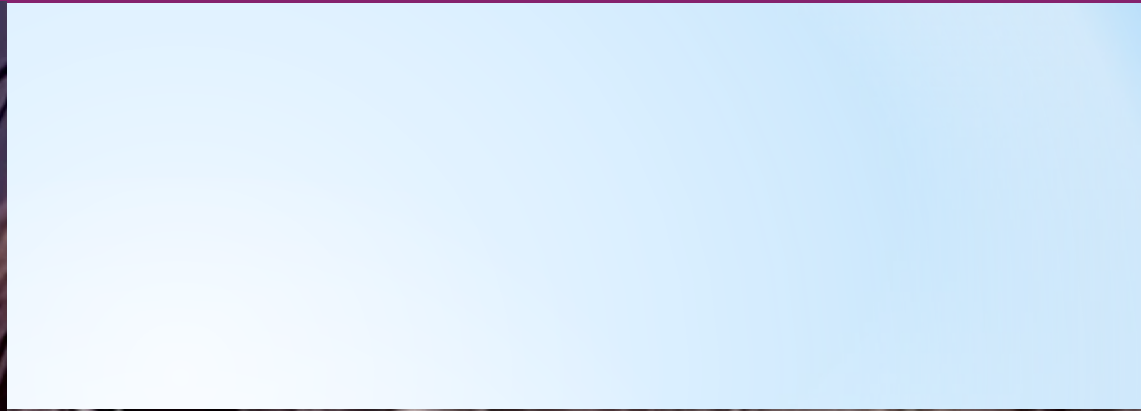


Rugged construction



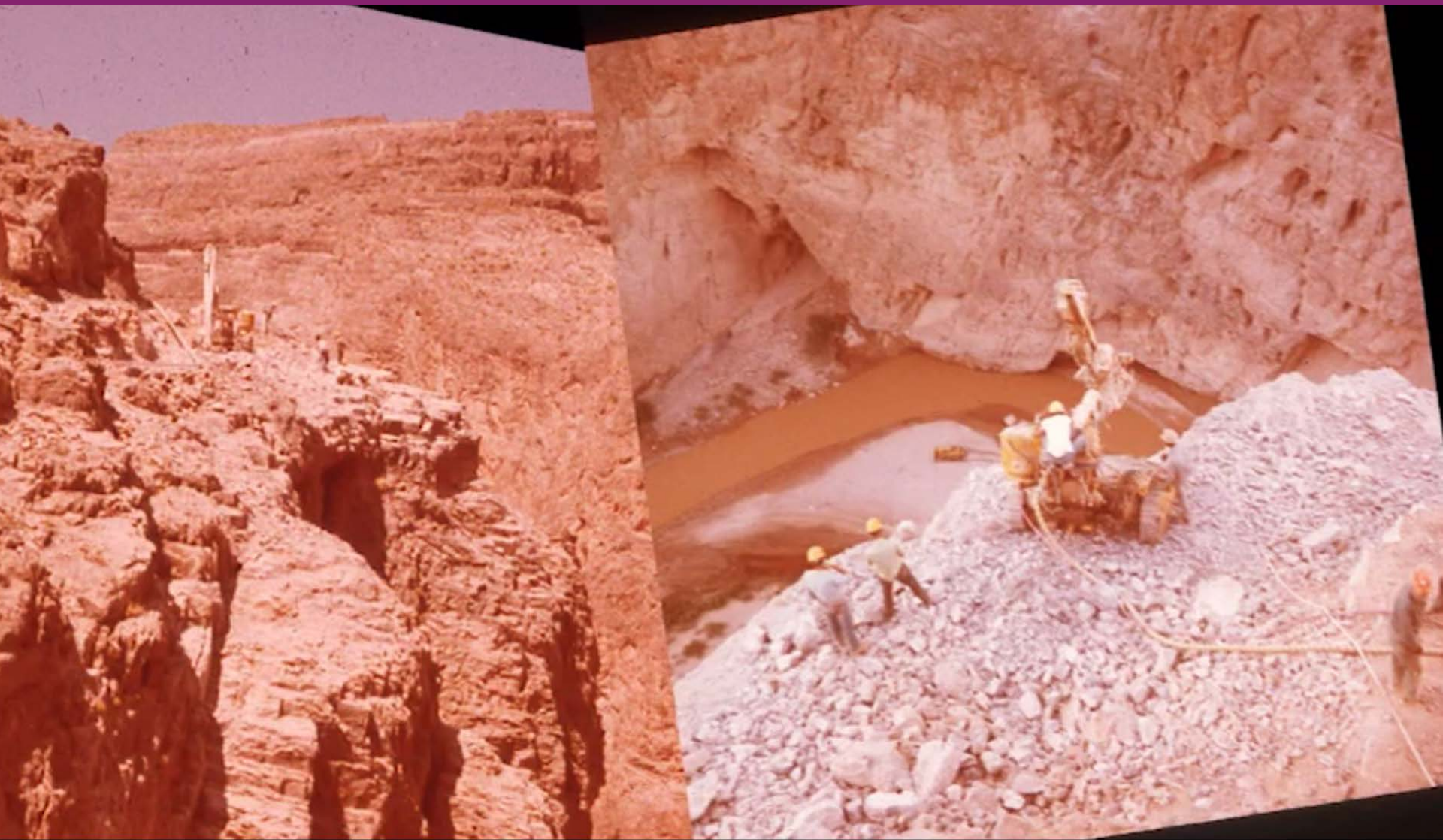


Handwork to start











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Swamp buggy







Flash Floods



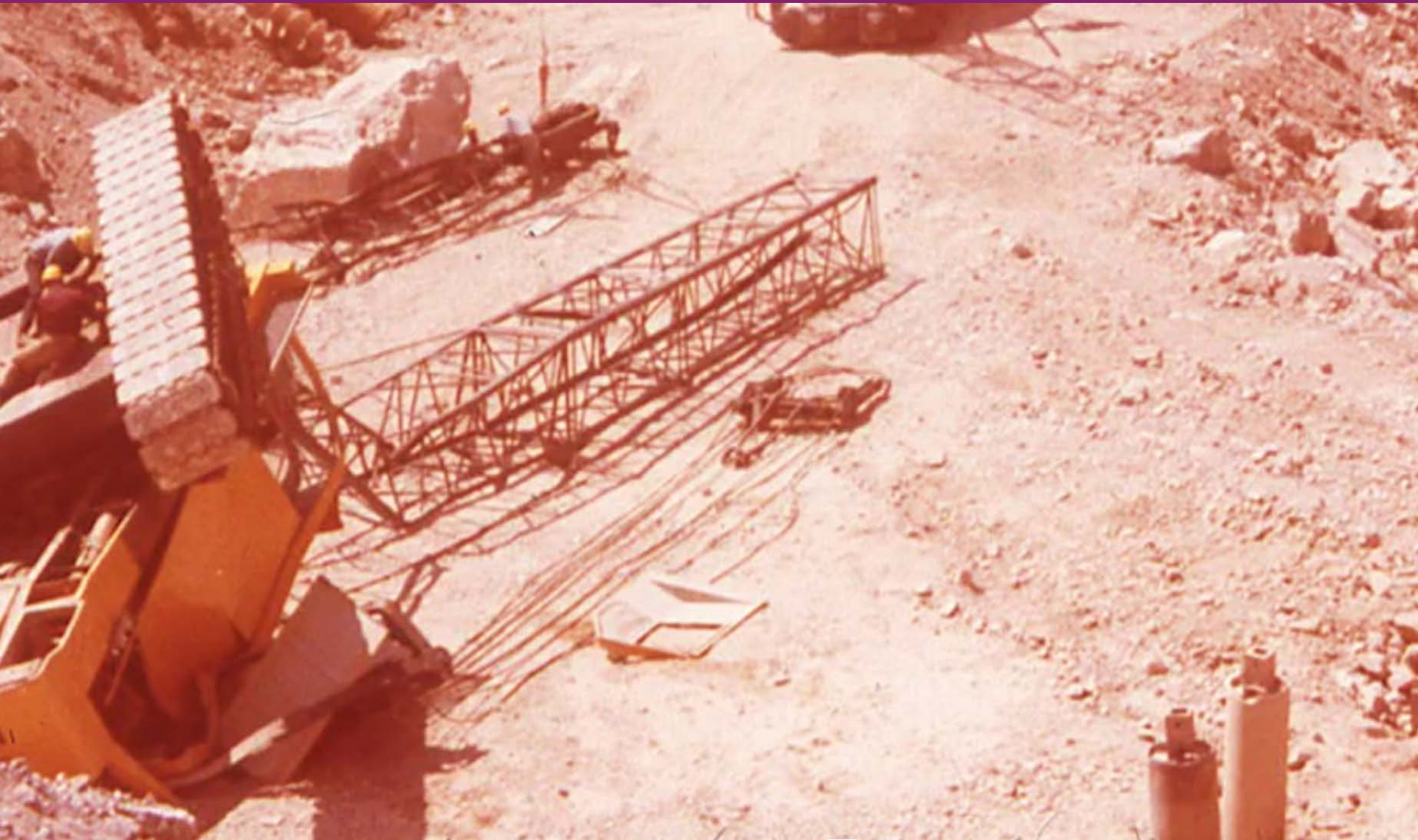


Tight Jobsite





Many Accidents









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Never perfect









Before and After





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“Most Scenic Highway in AZ”



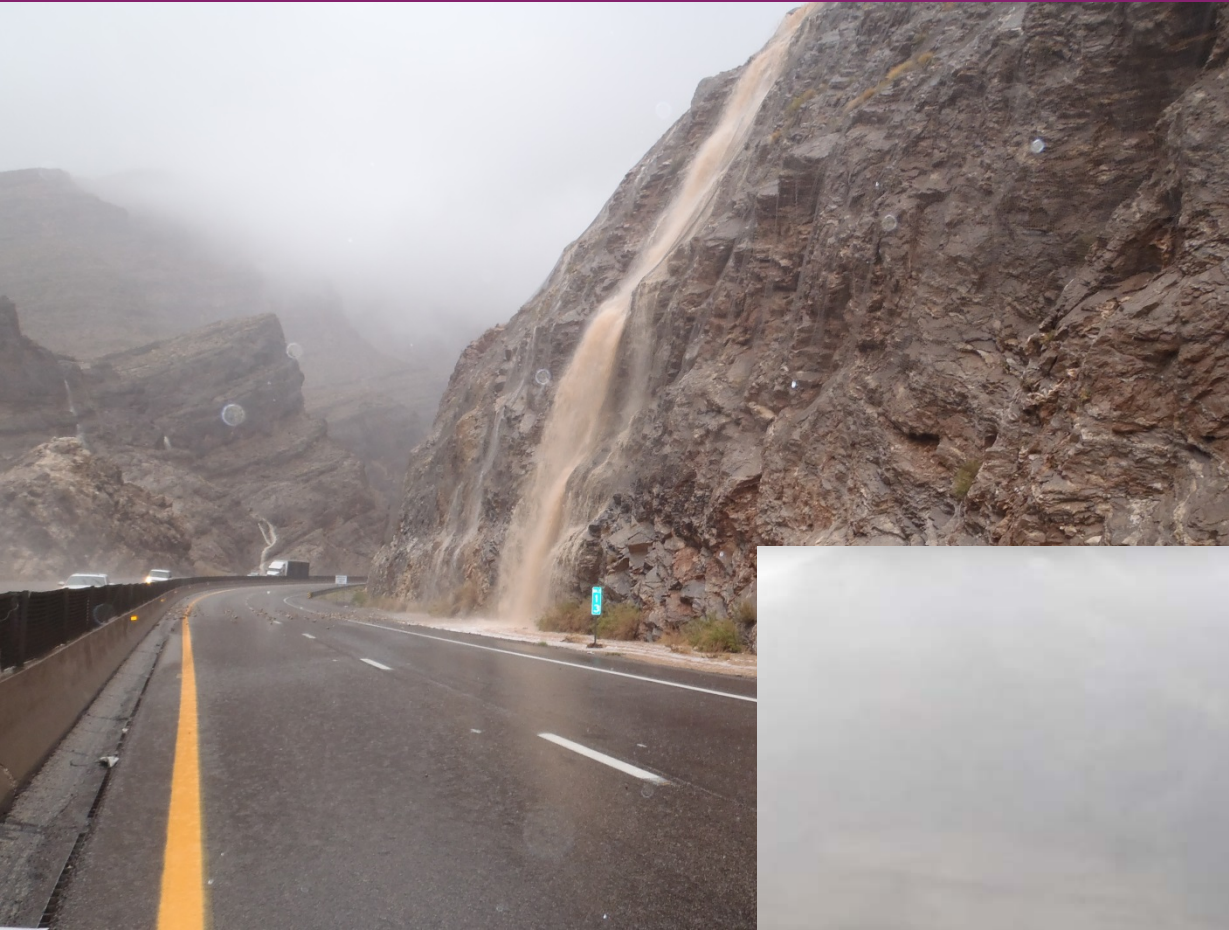
- Most expensive Rural Interstate per mile in History at the time
- 7 Bridges
- 3.2 miles thru Gorge
- \$50million per mile adjusted for inflation
- Construction from 1964 and 1973

Today's Gorge



Google

Today's Gorge





4 Fracture Critical Bridges





Bridge Rehabilitation

| Bridge | Year | Project # | Structure items (\$) | Traffic control, mobility etc. (\$) | 15% Contingencies (\$) | Project development and CE (\$) | Total per project (\$) |
|--------------|------|-----------|----------------------|-------------------------------------|------------------------|---------------------------------|------------------------|
| Bridge #1 | 1999 | H5177 01C | 22,673 | 12,460 | 5,270 | 8,783 | 49,186 |
| Bridge #2 | 1999 | H5177 01C | 8,010 | 12,460 | 3,071 | 5,118 | 28,658 |
| Bridge #2 | 2007 | H6938 01C | 183,344 | 200,105 | 57,517 | 95,862 | 536,829 |
| Bridge #3 | 1999 | H4532 01C | 457,746 | 339,264 | 119,552 | 199,253 | 1,115,814 |
| Bridge #3 | 2007 | H6938 01C | 178,612 | 200,105 | 56,808 | 94,679 | 530,204 |
| Bridge #4 | 2002 | H6029 01C | 120,154 | 234,710 | 53,230 | 88,716 | 496,810 |
| Bridge #4 | 2007 | H6938 01C | 74,976 | 200,105 | 41,262 | 68,770 | 385,113 |
| Bridge #5 NB | 1999 | H5177 01C | 32,530 | 12,460 | 6,749 | 11,248 | 62,986 |
| Bridge #5 NB | 2002 | H6029 01C | 87,602 | 234,710 | 48,347 | 80,578 | 451,237 |
| Bridge #5 NB | 2004 | H5844 01C | 29,965 | 200,000 | 34,495 | 57,491 | 321,951 |
| Bridge #5 NB | 2007 | H6938 01C | 143,772 | 200,105 | 51,582 | 85,969 | 481,428 |
| Bridge #5 SB | 1999 | H5177 01C | 56,774 | 12,460 | 10,385 | 17,309 | 96,928 |
| Bridge #5 SB | 2007 | H6938 01C | 63,854 | 200,105 | 39,594 | 65,990 | 369,543 |
| Bridge #5 SB | 2002 | H6029 01C | 87,602 | 234,710 | 48,347 | 80,578 | 451,237 |
| Bridge #6 | 1999 | H5177 01C | 20,100 | 12,460 | 4,884 | 8,140 | 45,584 |
| Bridge #6 | 2002 | H6029 01C | 239,514 | 234,710 | 71,134 | 118,556 | 663,914 |
| Bridge #6 | 2007 | H6938 01C | 190,308 | 200,105 | 58,562 | 97,603 | 546,578 |
| Bridge #7 | 1998 | H4532 01C | 223,715 | 339,264 | 84,447 | 140,745 | 788,171 |
| Bridge #7 | 1999 | H5177 01C | 33,951 | 12,460 | 6,962 | 11,603 | 64,975 |
| Bridge #7 | 2004 | H5844 01C | 334,190 | 200,000 | 80,129 | 133,548 | 747,866 |
| Bridge #7 | 2007 | H6938 01C | 1,808,174 | 200,105 | 301,242 | 502,070 | 2,811,591 |
| | | | | | | Total | \$11,046,601 |



Transportation Investment Generating Economic Recovery

- * Merit based competitive Discretionary Grants
- * \$4.1 Billion TIGER funds in 7 rounds since 2009
- * 6,000 applications requesting \$124 Billion
- * Program has historically achieved 3.5 co-investment dollars for every TIGER dollar invested
- * Results in \$18.45 Billion in total construction spending



What TIGER wants

- * Project would be difficult to fund otherwise
- * Strong partnership, Multi-jurisdictional cooperation
- * Leverage non-federal resources with a strong match(min 20%)
- * Timeline for success
- * Presents a clear story and project impact
- * Innovative delivery methods
- * Cost Benefit analysis
- * TIGER Website provides lots of information and training on application process
- * Measures 5 Long term benefits
 1. Safety
 2. economic competitiveness
 3. state of good repair
 4. quality of life
 5. environmental sustainability



ADOT TIGER Application

| Long-term outcomes | Benefit categories | Description | Monetized | Quantified | Qualitative |
|------------------------------|---|---|-----------|------------------------------|--|
| State of Good Repair | Pavement Maintenance | Pavement maintenance savings by not diverting traffic to a longer detour route | \$17.8 | 25.1 million VMT per year | |
| | Maintenance and Operating Cost Savings | Savings in costs associated with longer-term maintenance and operation of deficient bridge superstructure | | | Represents a savings on the cost side of the BCA |
| Economic Competitiveness | Fuel Savings | More circuitous detour routes increase travel distance and fuel consumption. | \$188.6 | 4.6 million gallons per year | |
| | Vehicle Operating Cost Savings | Reductions in monetary costs from longer detour routes for trucks | \$154.4 | 25.1 million VMT per year | |
| | Travel Time Savings | Time savings associated with reduced detour mileage | \$132.9 | 0.4 million VHT per year | |
| Livability | Maintain Critical Transportation Corridor | Freight and congestion benefits to keeping freight trucks on a dedicated freight corridor | | | Limits truck congestion in small communities |
| Environmental Sustainability | Emissions Reduction | Reductions in pollutants and green house gases due to fewer trucks using longer more circuitous routes | \$22.9 | 46,300 tons GHG per year | |
| Safety | Accident Reduction | Reductions in property losses and injuries and deaths due to fewer truck traffic diversions | \$1.2 | 0.4 accidents per year | |



Table 7 | Benefit-Cost Results for 7% and 3% Discount Rate - Bridge #6

| 7% Discount Rate | | 3% Discount Rate | |
|-----------------------------------|--------------------|-----------------------------------|--------------------|
| BENEFITS | Millions of 2012\$ | BENEFITS | Millions of 2012\$ |
| Emissions Benefits | 9.9 | Emissions Benefits | 9.9 |
| Time Savings | 55.5 | Time Savings | 55.5 |
| Accidents | 0.2 | Accidents | 0.2 |
| Highway Maintenance Savings | 5.9 | Highway Maintenance Savings | 5.9 |
| Vehicle Operating and Maintenance | 51.3 | Vehicle Operating and Maintenance | 51.3 |
| Fuel Costs | 58.6 | Fuel Costs | 58.6 |
| TOTAL BENEFITS | 181.0 | TOTAL BENEFITS | 181.0 |
| PV of Total Benefits | 125.7 | PV of Total Benefits | 154.1 |
| COSTS | | COSTS | |
| Maintenance Costs | 0.1 | Maintenance Costs | 0.1 |
| Capital Costs | 27.0 | Capital Costs | 27.0 |
| TOTAL COSTS | 27.1 | TOTAL COSTS | 27.1 |
| PV of Total Costs | 22.0 | PV of Total Costs | 23.7 |
| Net Present Value (NPV) | 103.8 | Net Present Value (NPV) | 130.4 |
| Benefit-Cost Ratio (BCR) | 5.7 | Benefit-Cost Ratio (BCR) | 6.5 |



Table 8 | Benefit-Cost Results for 7% and 3% Discount Rate – Rehabilitation of System of Virgin River Bridges

| 7% Discount Rate | | 3% Discount Rate | |
|-----------------------------------|--------------------|-----------------------------------|--------------------|
| BENEFITS | Millions of 2012\$ | BENEFITS | Millions of 2012\$ |
| Emissions Benefits | 68.9 | Emissions Benefits | 68.9 |
| Time Savings | 668.3 | Time Savings | 668.3 |
| Accidents | 5.1 | Accidents | 5.1 |
| Highway Maintenance Savings | 56.5 | Highway Maintenance Savings | 56.5 |
| Vehicle Operating and Maintenance | 490.4 | Vehicle Operating and Maintenance | 490.4 |
| Fuel Costs | 615.0 | Fuel Costs | 615.0 |
| | | | |
| TOTAL BENEFITS | 1,904.0 | TOTAL BENEFITS | 1,904.0 |
| PV of Total Benefits | 594.0 | PV of Total Benefits | 1,088.0 |
| | | | |
| COSTS | | COSTS | |
| Maintenance Costs | 2.9 | Maintenance Costs | 2.9 |
| Capital Costs | 27.0 | Capital Costs | 27.0 |
| TOTAL COSTS | 29.9 | TOTAL COSTS | 29.9 |
| PV of Total Costs | 70.5 | PV of Total Costs | 96.1 |
| | | | |
| Net Present Value (NPV) | 523.5 | Net Present Value (NPV) | 991.9 |
| | | | |
| Benefit-Cost Ratio (BCR) | 8.4 | Benefit-Cost Ratio (BCR) | 11.3 |

CHALLENGES OF SPENDING GRANT

- * Advanced Schedule
- * Complex Geometry and Phasing
- * Contractor coordination and Negotiating GMP
- * Strict Environmental regulations





Existing Bridge Data

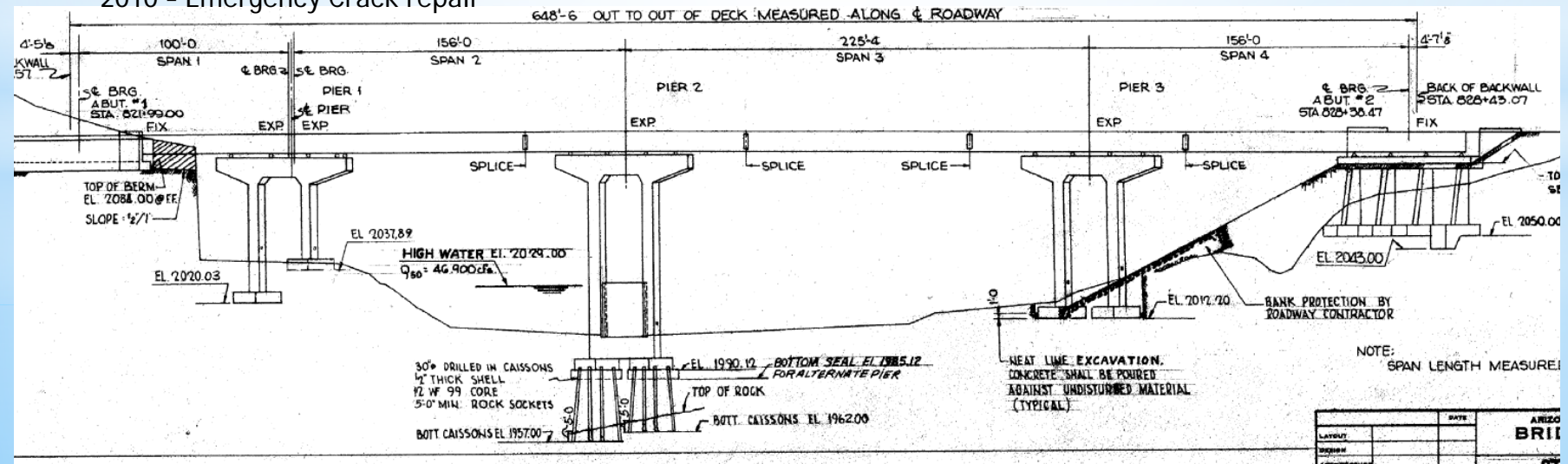
- * 4 Spans-100ft simple and 3 span continuous 156ft, 225ft, and 156ft
- * Spread footings on rock, Pier 2 is on two spread caps with 4-30" caissons each
- * Four-9ft deep steel plate girders 17'-4" O.C.
- * S45.0 Sufficiency Rating with Poor (4.0) Superstructure Rating
- * Pinned at Abutments with piers on high rocker bearings, Pier 1 has fingered expansion joint

* GEOMETRY

- * Superelevation transition on bridge
- * Horizontal spiral in span 1
- * Vertical curve that terminates on bridge
- * 45 degree skew
- * 2-12ft lanes with 3'-0" inside shoulder and 2'-9" outside shoulder

* REHABILITATION PROJECTS

- * 1999 - Cross-Frame and Gusset Plate Retrofit
- * 2002 - MSMC overlay of SB deck
- * 2007 - Replaced Barriers
- * 2010 - Emergency Crack repair



3 LEVELS OF ENVIRONMENTAL DOCUMENTATION

1. Categorical Exclusion

- * Does not have a significant effect on the quality of the human environment
- * Agencies develop a list of CEs specific to their operations
- * Based on an Agency's experience with a particular kind of action and its environmental effects

2. Environmental Assessment

- * Actions where the significance of environmental effect is not known
- * Decisional - determines further action

Conclusion:

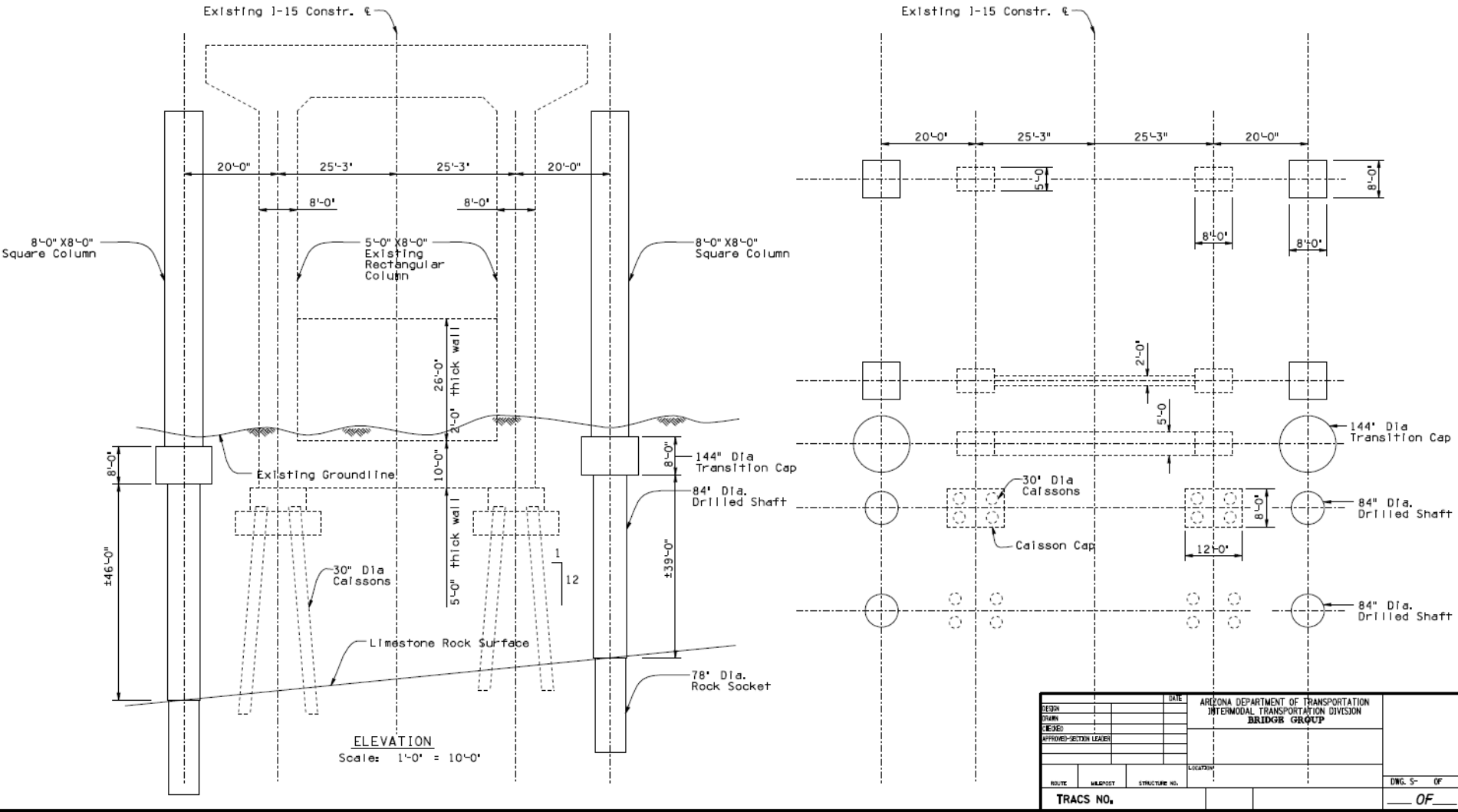
- * Finding of No Significant Impact (FONSI)
- * Significant Impacts - EIS Required

3. Environmental Impact Statement (EIS)

- * "Major Federal Action" that would significantly affect the environment
- * Projects financed, assisted, conducted, regulated or approved by Federal Agencies
- * For "gray areas" agencies should conduct an EIS rather than to risk the delay and expense of protracted litigation
- * Examples include a new, controlled-access freeway or a highway project of four or more lanes on a new location
- * Concludes with a Record of Decision (ROD)



- * "No effect" means there will be no impacts, positive or negative, to listed or proposed resources. Generally, this means no listed resources will be exposed to action and its environmental consequences. Concurrence from the Service is not required.
- * "May affect, but not likely to adversely affect" means that all effects are beneficial, insignificant, or discountable. Beneficial effects have contemporaneous positive effects without any adverse effects to the species or habitat. Insignificant effects relate to the size of the impact and include those effects that are undetectable, not measurable, or cannot be evaluated. Discountable effects are those extremely unlikely to occur. These determinations require written concurrence from the Service.
- * "May affect, and is likely to adversely affect" means that listed resources are likely to be exposed to the action or its environmental consequences and will respond in a negative manner to the exposure.



13-MAR-2013 15:02 G:\9728\Virgin River *B\Working-DWG\HSD-WORKING-Virgin-River*B.dgn

Working Drawings used to get Geotech, Environmental, and Hydraulics Engineers started prior to the 60% submittal.



3.6.2 Summary of Scour Analyses

The results of the scour analysis are presented in Table 2. Note that the foundations of Piers #1 and #3 are spread footings on rock, so a scour evaluation was not performed.

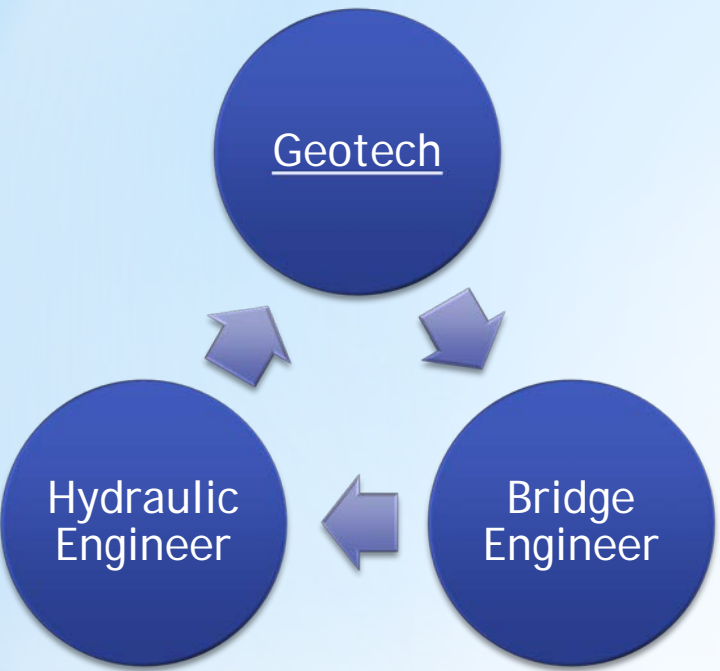
Table 3: Results of Scour Analyses

| | Pier #2 | | |
|------------------------------------|-------------------|-------------------|-------------------|
| | 50-year | 100-year | 500-year |
| Peak Discharge | 31,060 cfs | 39,510 cfs | 68,800 cfs |
| Hydraulic Conditions | | | |
| Water Surface Elevation | 2023.01 | 2025.07 | 2029.63 |
| Hydraulic Depth (ft) | 14.48 | 16.54 | 21.09 |
| Velocity (fps) | 28.00 | 29.43 | 36.06 |
| Elevations | | | |
| Assumed Bed Elevation | 2008.37 | 2008.37 | 2008.37 |
| Pile Cap Bottom Elevation | 1990.12 | 1990.12 | 1990.12 |
| Pile Cap Top Elevation | 1995.12 | 1995.12 | 1995.12 |
| Scour Calculation Results | | | |
| Pier Stem Scour Depth(ft) | 36.6 | 38.0 | 42.9 |
| Pile Cap Scour Depth(ft) | 8.7 | 8.7 | 8.9 |
| Pile Group Scour Depth(ft) | 3.93 | 4.92 | 8.31 |
| Total Scour Depth(ft) | 49.1 | 51.6 | 60.1 |
| Scour hole bottom elevation | 1959.23 | 1956.74 | 1948.31 |

Note: Scour is limited by bedrock elevations of 1968.00 feet (downstream side of bridge) to 1988.00 feet (upstream side of bridge).



Bridge Group SCOUR: "Erodibility Index Method"



$$K_h = M_s \left(\frac{RQD}{J_n} \right) J_s \left(\frac{J_r}{J_a} \right)$$

where:

- K_h = Erodibility Index
- M_s = intact rock mass strength parameter
- RQD = rock quality designation
- J_n = rock joint set number
- J_s = relative orientation parameter
- J_r = joint roughness number
- J_a = joint alteration number

Table 6-2: Erodibility Index

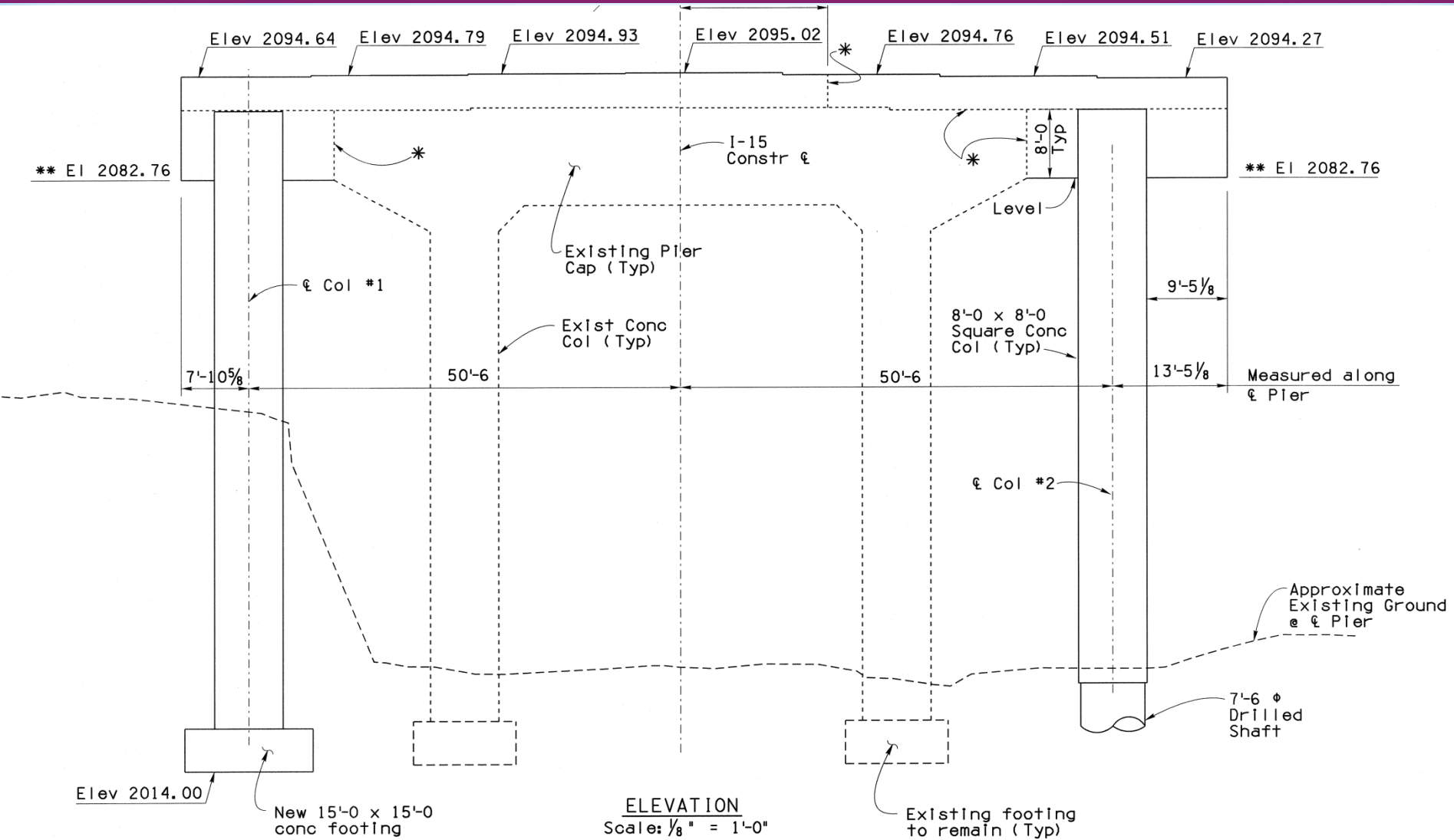
| Data Source | Unconfined Compressive Strength (lb/in ²) | M_s | RQD | J_n | J_s | J_r | J_a | Erodibility Index K_h | Critical Stream Power (P_{crit}) (kW/m ²) |
|-------------|---|-------|-----|-------|-------|-------|-------|-------------------------|---|
| Pier 2 | 5,400 | 35 | 78 | 3.3 | 0.77 | 1.5 | 2.00 | 472.0 | 101.3 |
| Pier 3 | 5,400 | 35 | 61 | 3.34 | 0.77 | 1.5 | 2.00 | 369.2 | 84.2 |

Table 6-3: Stream Power Summary

| Storm Event | γ (lb/ft ³) | q (ft ² /sec) | sf (%) | P_{design} (lb-ft/sec/ft ²) | P_{design} (kW/m ²) |
|-------------|--------------------------------|--------------------------|--------|---|-----------------------------------|
| 100-Year | 62.4 | 252.3 | 0.27 | 43.1 | 0.6 |
| 500-Year | 62.4 | 417.0 | 0.27 | 71.3 | 1.0 |



PIER 3 ROCK EXCAVATION

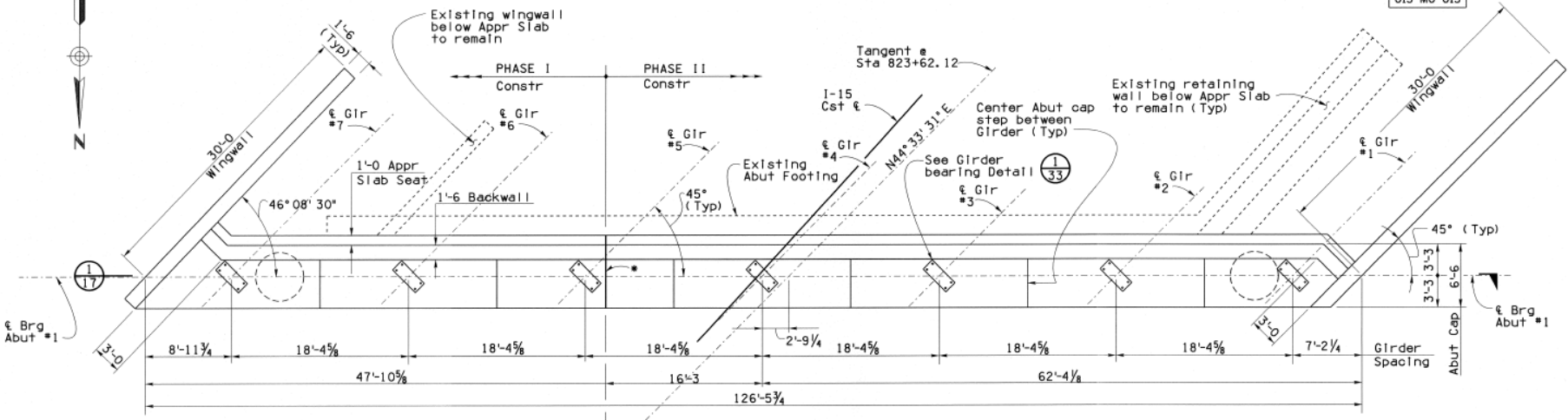


Cutting existing ground line from InRoads surface file helped Contractor show ICE team costs associated with rock excavation

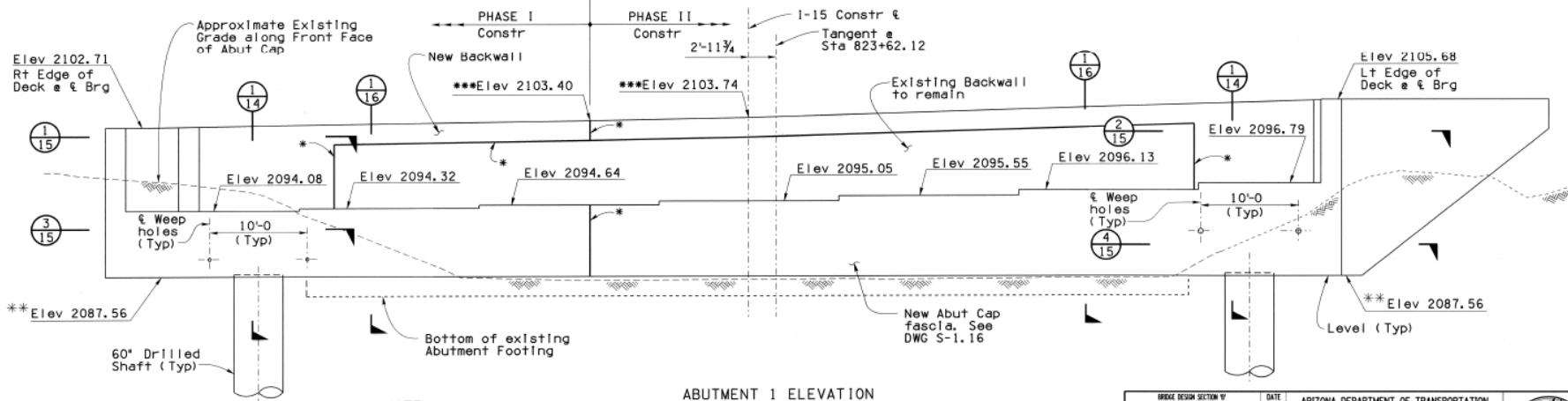


Bridge Group ABUT 1

| F.H.W.A. REGION | STATE | PROJECT NO. | SHEET NO. | TOTAL SHEETS | AS BUILT |
|-----------------|-------|-------------|-----------|--------------|----------|
| 9 | ARIZ. | 015-A(208)S | 92 | 143 | |
| 015 MO 015 | | | | | |



ABUTMENT 1 PLAN
Scale: 3/16" = 1'-0"



ABUTMENT 1 ELEVATION
(Looking Back Station)
Scale: 3/16" = 1'-0"

NOTE:
Contractor is responsible for temporary shoring and removal of exist riprap and replacement of riprap necessary for Abutment construction.

- * Roughened Constr Jt See Dwg S-1.03
- ** Based on As-Builts verify
- *** Taken at front face of backwall

| | | | | | | |
|---------------------------|--------------|-------|---|--|--|--|
| BRIDGE DESIGN SECTION 'V' | | | DATE | ARIZONA DEPARTMENT OF TRANSPORTATION INTERMODAL TRANSPORTATION DIVISION BRIDGE GROUP | | |
| DESIGN | R. Davis | 06-14 | <p style="text-align: center;">STA. 821+ ABUTMENT 1 PLAN & ELEVATION</p> | | | |
| DRAWN | S. Nickel | 08-14 | | | | |
| CHECKED | D. Bertram | 08-14 | | | | |
| APPROVED-SECTION LEADER | N. Viboolata | 08-14 | | | | |
| I-15 | 15.58 | 1619 | LOCATION | VIRGIN RIVER BRIDGE #6 | | |
| TRACS NO. H8574 01C | | | PROJECT NO. | 015-A(208)S | | |
| | | | SHEET NO. | 92 | | |
| | | | TOTAL SHEETS | 143 | | |
| | | | AS BUILT | OF | | |



- * Acquired permit to excavate talus pile to find good material in ROW
- * Equipment access
- * Drill rig pads



Bridge Group

TEMPORARY BRIDGE





Bridge Group

SEPTEMBER FLOODS





- * Flooding damaged jobsite twice in September
- * CMAR Contract had allowances for flood damage



Bridge Group BORINGS VARIED FROM REAL CONDITION



CMAR Contract had allowances for drilled shaft length





Bridge Group

CONSTRUCTION ENGINEERING

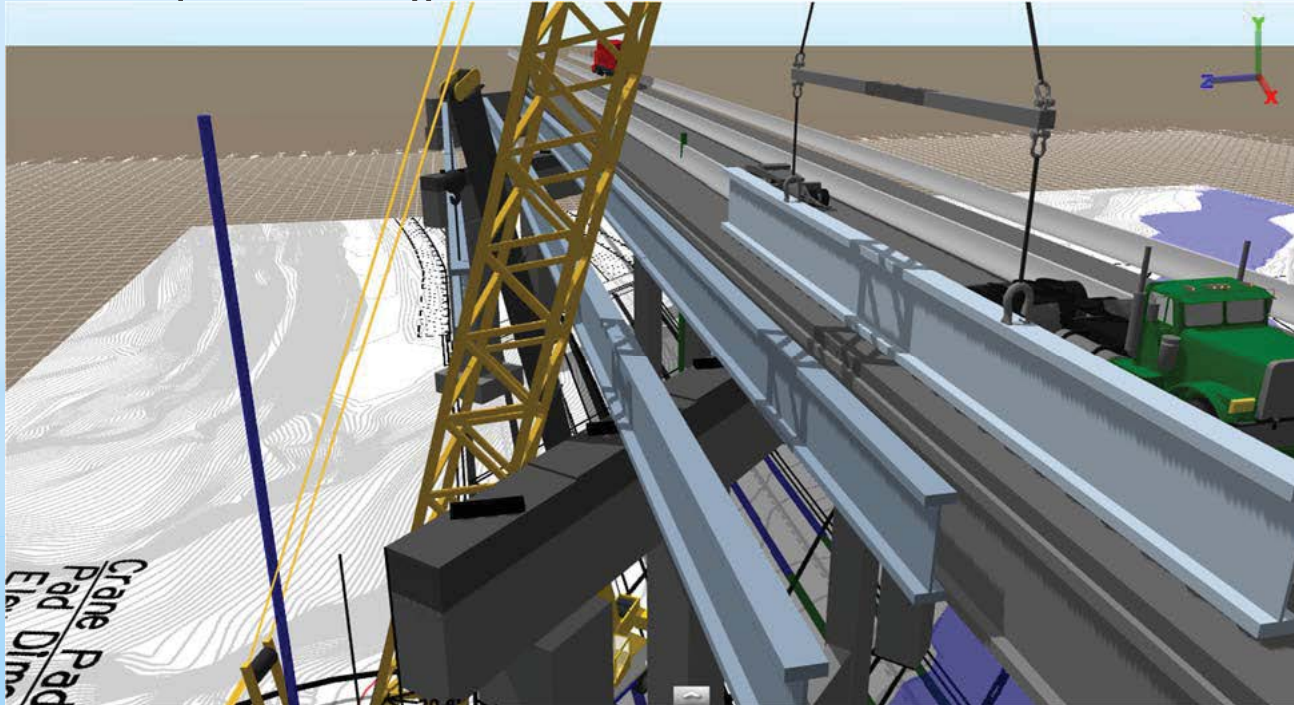
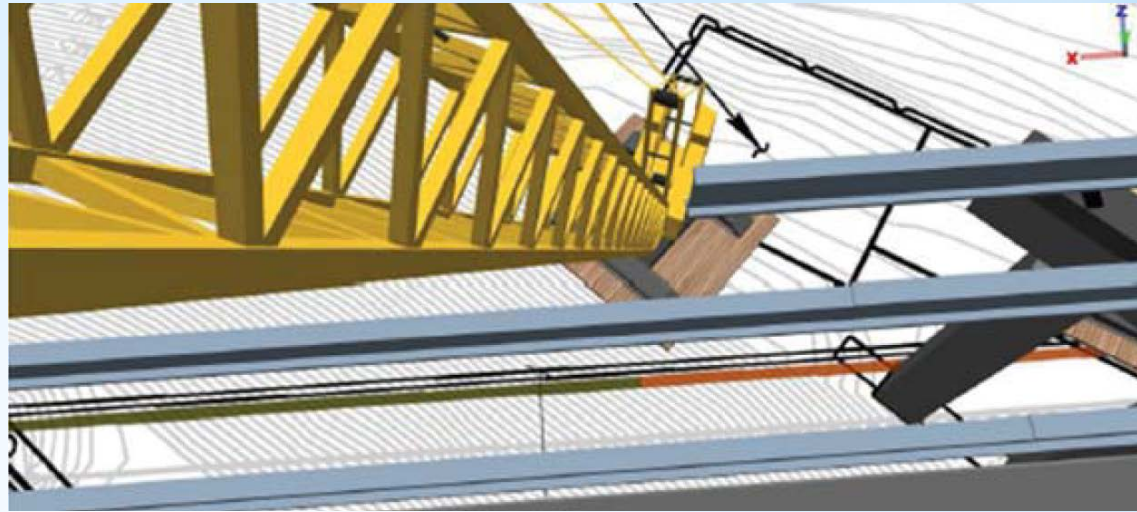




Containment system developed to keep slurry and concrete out of water
Old Rockfall fence used to keep rock scaling boulders from jumping highway
DPS used rolling stops to create breaks to scale cliffs

4D Modeling

- * Bracing for first girder
 - * Against existing bridge
 - * Lift in pairs
 - * Shoring
 - * 2nd smaller crane
- * Geometry and conflicts
- * Sequence of girder lifts

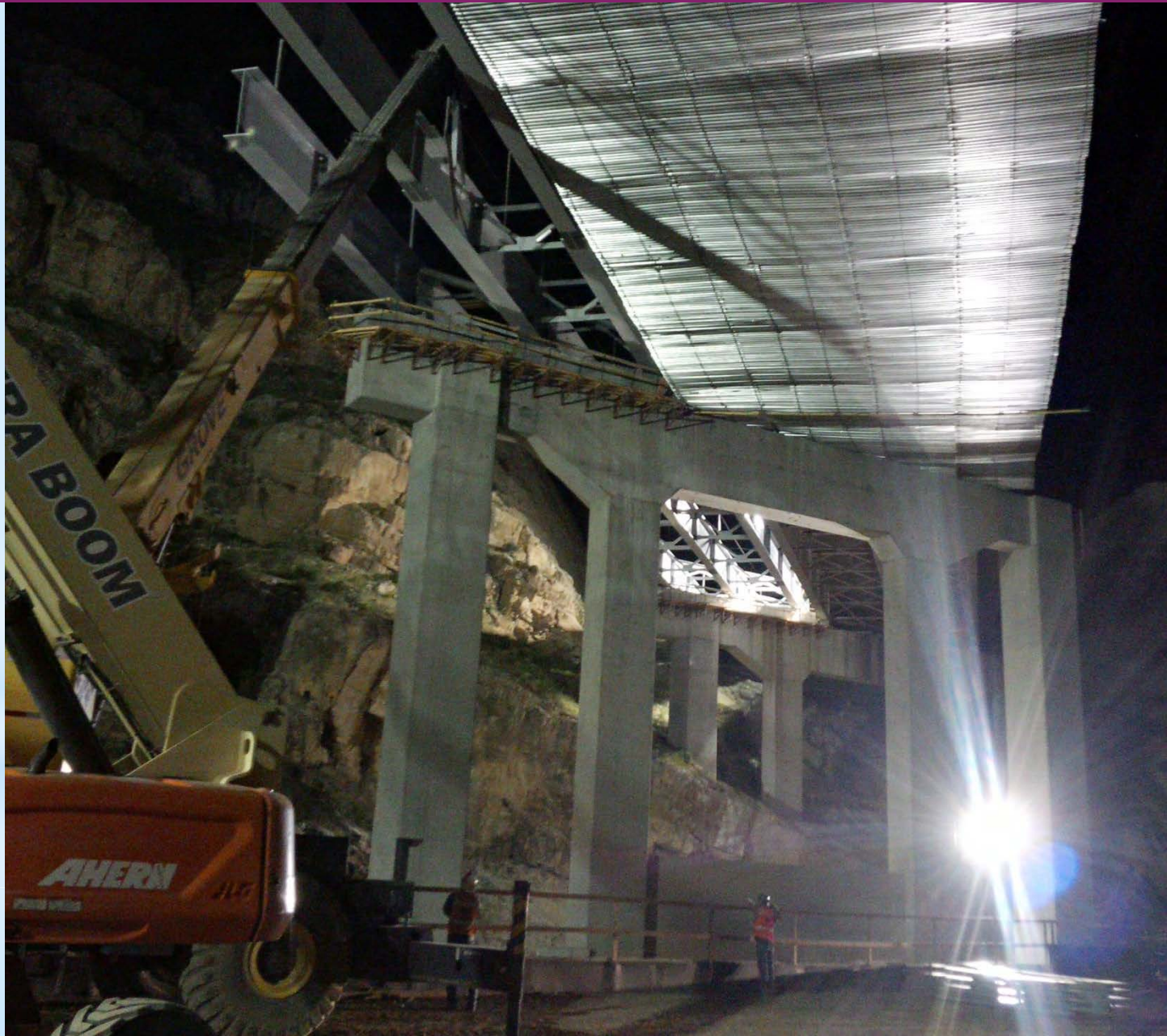






Bridge Group

GIRDER PLACEMENT





Bridge Group

GIRDER PLACEMENT





Bridge Group

GIRDER PLACEMENT





Bridge Group

DECK POUR REQUIRED SLOWING OF TRAFFIC TO 25MPH TO REDUCE LIVE LOAD VIBRATION



06 02 2014 05:23

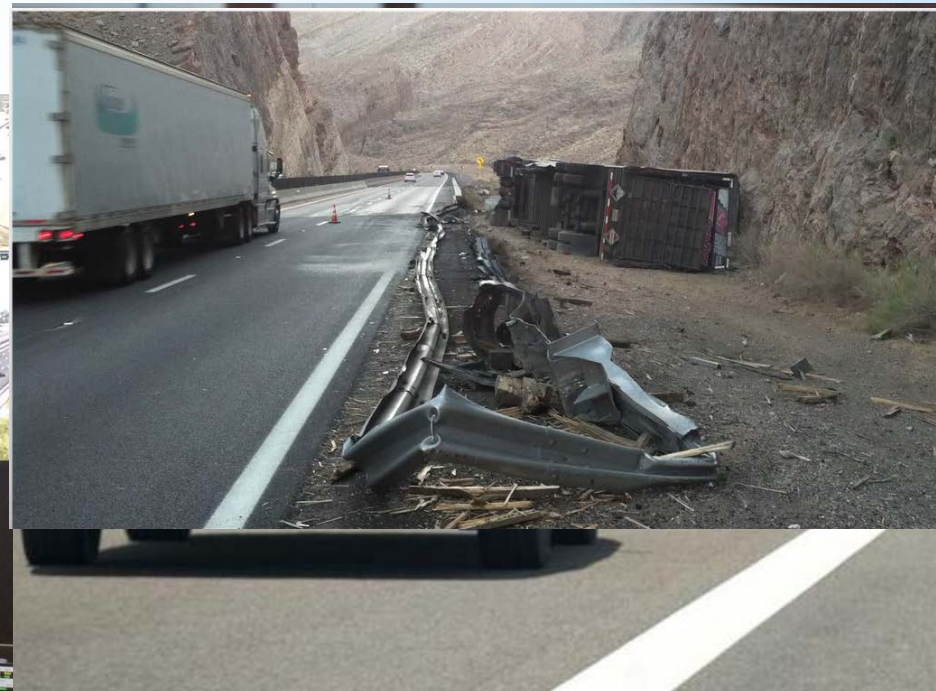


EXHIBIT A

DPS Reimbursement Rate Schedule

| | |
|---------------------------------|---------|
| Hourly Rate | \$44.00 |
| Vehicle Idle Time | \$9.97 |
| Vehicle Mileage Rate (50 miles) | \$2.78 |
| Subtotal | \$56.75 |
| 15% Markup (Prime & Broker) | \$8.51 |
| Total Hourly Rate | \$65.26 |

- ADOT and DPS have a strong partnership
- Share funding and work together to meet the needs of the public and many agencies
- DPS is an elite 1,600 enforcement unit
- DPS provided rolling closures for girder placement, rock scaling, and concrete trucks
- Intergovernmental Agreement allows for seamless payment of services



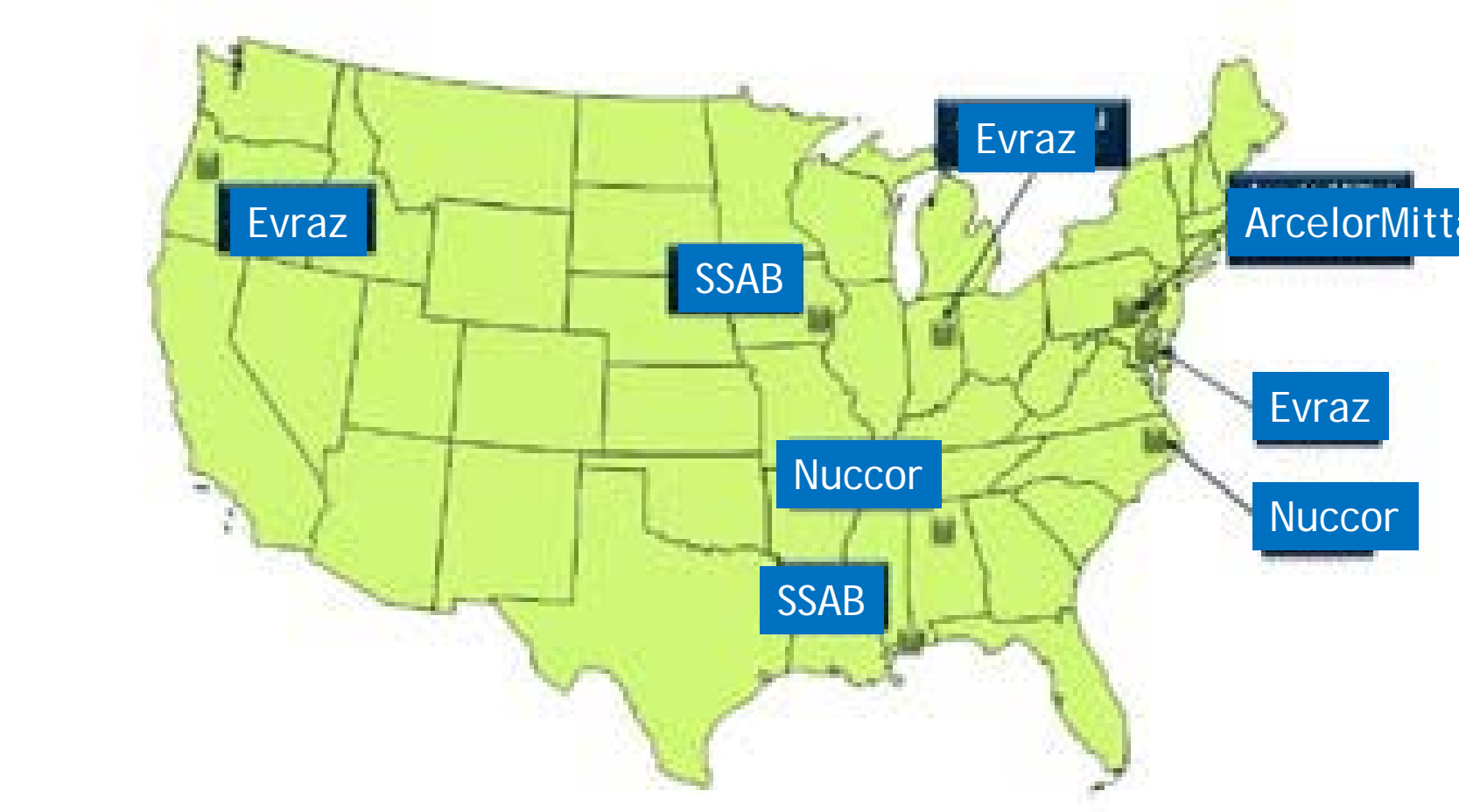
IMPROVED PAINT SYSTEM

- * Prime Coat - Organic zinc epoxy with pigment primarily consisting of zinc dust.
- * Intermediate Coat - Epoxy formulated without using any heavy metal materials listed in the Resource Conservation and Recovery Act (RCRA) regulations for toxic characteristics.
- * Finish Coat - Aliphatic polyurethane, formulated without using any heavy metal materials listed in the RCRA regulations for toxic characteristics.

NOTES:

1. Galvanized bolts, nuts, and washers difficult to prime for paint. Requires hand-wire brushing. Mechanical brushing polishes surface preventing friction surface needed.
2. Top flange doesn't need paint if encased in concrete. Paint on top flange prevents field installation of studs

Steel Plate Availability for Highway Bridges



| | ArcelorMittal | Evrz | Nucor | SSAB |
|-----|---------------|------|-------|------|
| 48 | X | X | | |
| 54 | X | X | | |
| 60 | X | X | | |
| 66 | X | X | | |
| 72 | X | X | X | X |
| 75 | X | | X | X |
| 78 | X | X | X | X |
| 81 | X | | X | X |
| 84 | X | X | X | X |
| 87 | X | | | X |
| 90 | X | X | X | X |
| 93 | X | | X | X |
| 94 | X | | X | X |
| 95 | X | | X | X |
| 96 | X | X | X | X |
| 99 | X | | X | X |
| 102 | X | X | X | X |
| 108 | X | X | X | X |
| 111 | X | | X | X |
| 114 | X | X | X | X |
| 117 | X | | X | X |
| 120 | X | X | X | X |
| 123 | X | | X | |
| 126 | X | X | | |
| 132 | X | X | | |
| 138 | X | X | | |

Table 3

Plate width availability by steel mill (in inches).

Increased price break
after 2in thickness

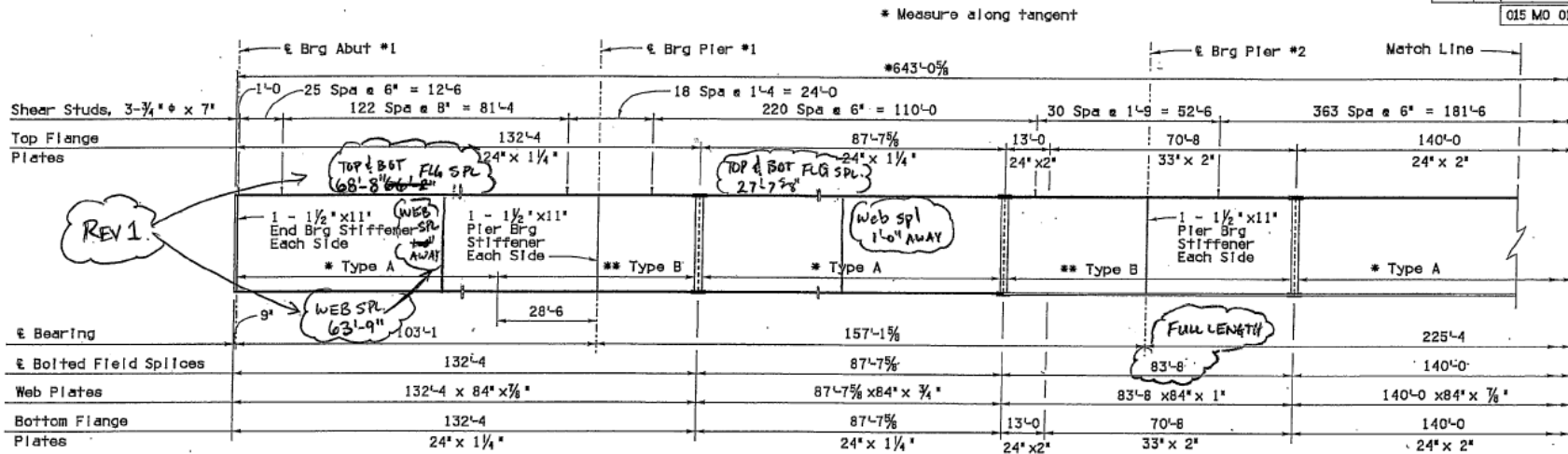
| | Plate Width | | | | | | | | |
|-------|-------------|-------|-------|-------|-------|-------|-------|-------|-------|
| | 72 | 78 | 84 | 90 | 96 | 102 | 108 | 114 | 120 |
| 3/8 | 972 | 972 | 972 | 972 | 972 | 972 | 972 | 972 | 750 |
| 1/2 | 972 | 972 | 972 | 972 | 972 | 972 | 972 | 972 | 750 |
| 9/16 | 972 | 972 | 972 | 972 | 972 | 972 | 972 | 972 | 972 |
| 5/8 | 972 | 972 | 972 | 972 | 972 | 972 | 972 | 972 | 972 |
| 3/4 | 1,030 | 1,030 | 1,030 | 1,030 | 1,030 | 1,030 | 1,030 | 1,030 | 1,030 |
| 7/8 | 1,030 | 1,030 | 1,030 | 1,030 | 1,030 | 1,030 | 1,007 | 954 | 907 |
| 1 | 1,030 | 1,030 | 1,030 | 1,030 | 992 | 933 | 882 | 835 | 793 |
| 1 1/4 | 1,030 | 1,030 | 907 | 846 | 793 | 747 | 705 | 668 | 635 |
| 1 1/2 | 1,030 | 1,030 | 756 | 705 | 661 | 622 | 588 | 557 | 529 |
| 1 3/4 | 1,030 | 1,030 | 648 | 604 | 567 | 533 | 504 | 477 | 453 |
| 2 | 937 | 937 | 567 | 529 | 496 | 467 | 441 | 418 | 397 |
| 2 1/4 | 833 | 833 | 504 | 470 | 441 | 415 | 392 | 371 | 353 |
| 2 1/2 | 749 | 749 | 453 | 423 | 397 | 373 | 353 | 334 | 317 |
| 2 3/4 | 681 | 681 | 412 | 385 | 361 | 339 | 321 | 304 | 288 |
| 3 | 624 | 624 | 378 | 353 | 331 | 311 | 294 | 278 | 264 |

Table 4 Composite plate chart: Maximum length (in inches) for given plate thickness and width.

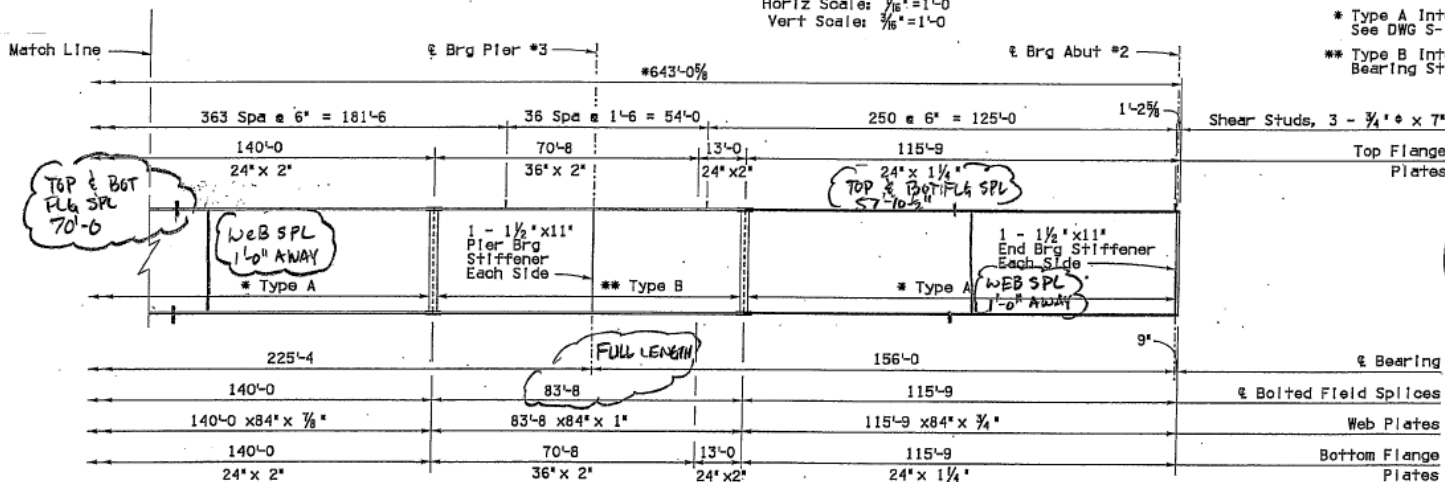
Welded Shop Splice Locations

| FEDERAL DISTRICT | STATE | PROJECT NO. | SHEET NO. | TOTAL SHEETS | AS BUILT |
|------------------|-------|-------------|-----------|--------------|----------|
| 9 | ARIZ. | 015-A(208)S | 110 | 146 | |

015 MO 015



NOTE:
 * Type A Intermediate Stiffeners. See DWG S-1.38
 ** Type B Intermediate & Pier Bearing Stiffeners.

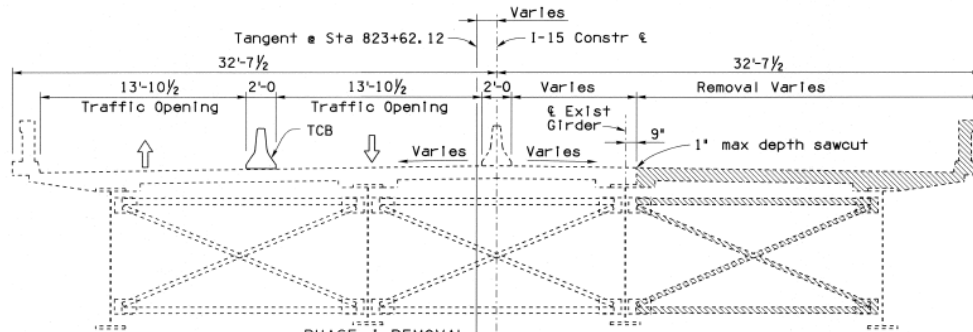


NOTE: SHOP FLG & WEB SPLICES MAY VARY 2'-8" DEPENDING ON INT. STIFF LOCATION CRASHING

DATE: 01/15/05

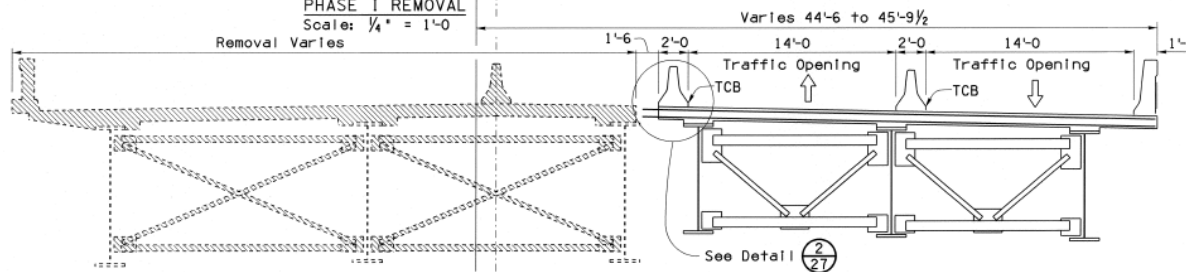
Construction Phasing

| F.R.R.A. REGION | STATE | PROJECT NO. | SHEET NO. | TOTAL SHEETS | AS BUILT |
|-----------------|-------|-------------|-----------|--------------|----------|
| 9 | ARIZ. | 015-A(208)S | 85 | 143 | |
| 015 MO 015 | | | | | |



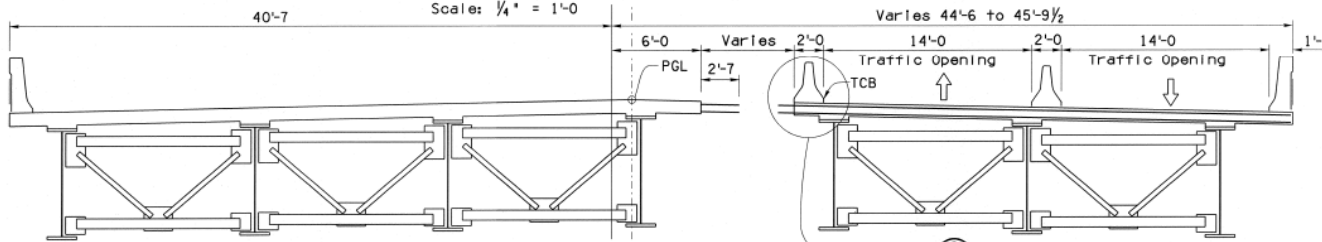
PHASE I REMOVAL

Scale: 1/4" = 1'-0"



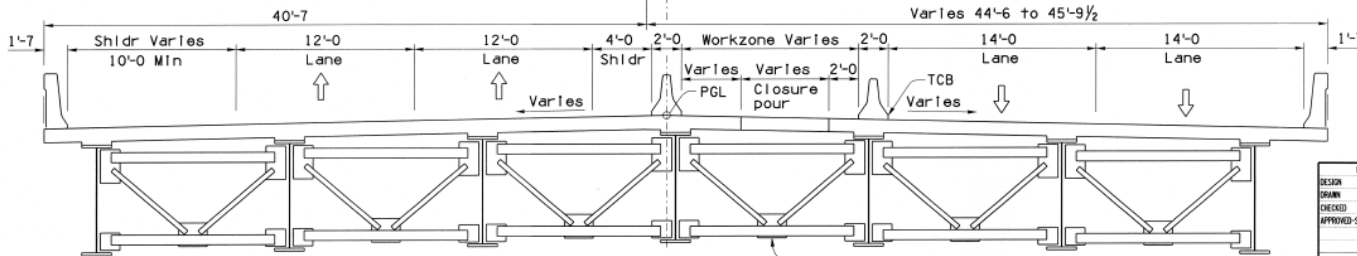
PHASE II REMOVAL & PHASE I CONSTRUCTION

Scale: 1/4" = 1'-0"



PHASE II CONSTRUCTION

Scale: 1/4" = 1'-0"



CLOSURE POUR

Scale: 1/4" = 1'-0"

K-Brace at Closure to be field drilled and bolted after Phase II deck pour.

NOTE:

Contractor shall verify location of existing girder before sawcutting. Existing girder alignment changes in Span 1. See As-builts.

| BRIDGE DESIGN SECTION 'F' | | | DATE | ARIZONA DEPARTMENT OF TRANSPORTATION INTERMODAL TRANSPORTATION DIVISION BRIDGE GROUP | |
|---------------------------|-------------|---------------|--|--|--|
| DESIGN | R. Davis | 08-14 | STA. 821+ VIRGIN RIVER BRIDGE #6 CONSTRUCTION PHASING | | |
| DRAWN | R. Yingling | 08-14 | | | |
| CHECKED | D. Bennett | 08-14 | | | |
| APPROVED-SECTION LEADER | N. Woodhams | 08-14 | | | |
| 1-15 | 15.58 | 1619 | LOCATION | VIRGIN RIVER BRIDGE #6 | |
| ROUTE | MILEPOST | STRUCTURE NO. | 015-A(208)S | | |
| TRACS NO. H8574 01C | | | DWG. 5-LOS OF 41 | | |
| | | | OF | | |

QUESTIONS?