



# Alaska Department of Transportation & Public Facilities Accelerated Bridge Construction in Alaska

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# Alaska's Bridges

Only...

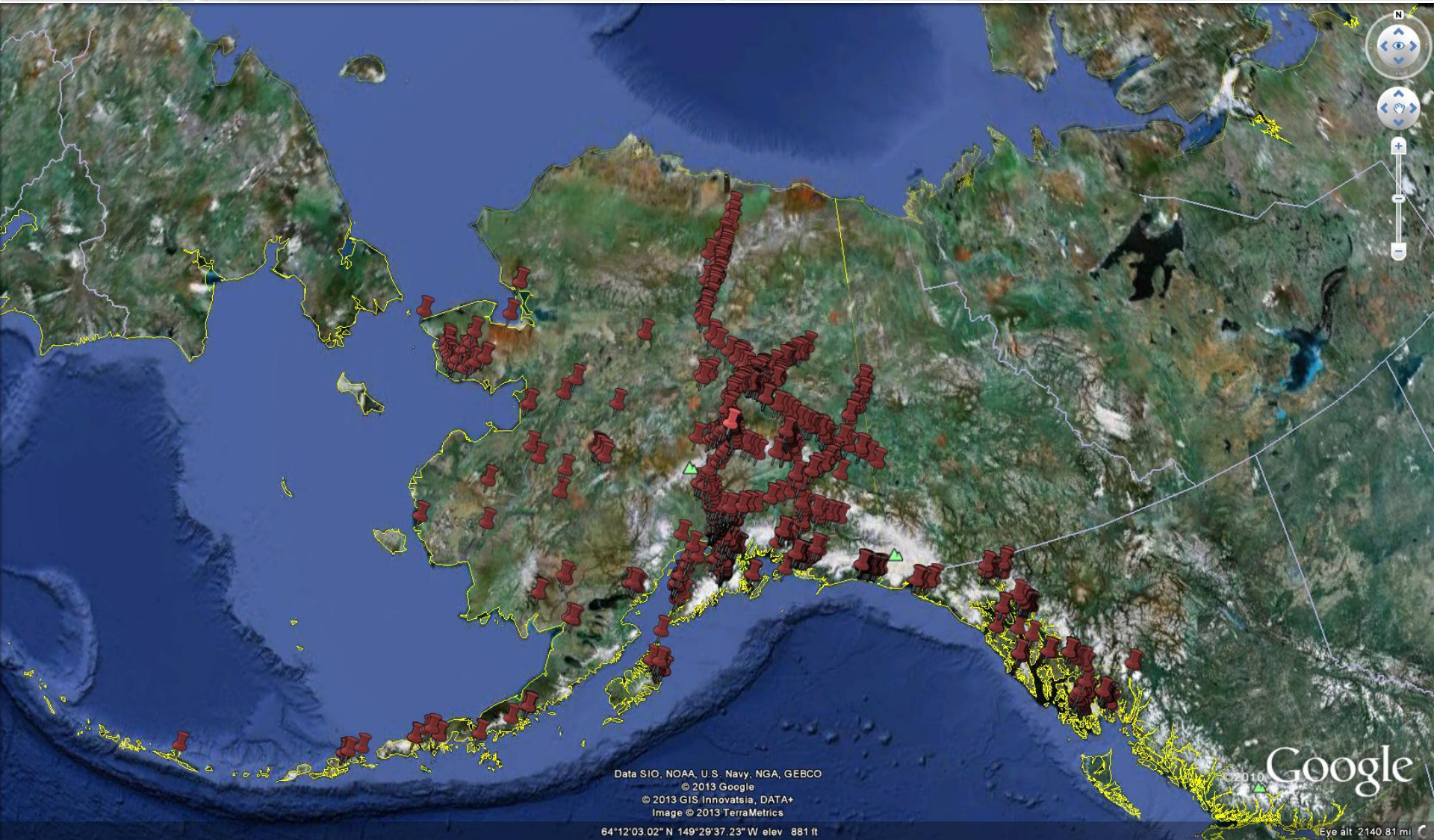
- ~1,000 bridges
- ADTs from 10 to 60,000

But...

- Spread over area of 1/5 of contiguous US
- ~20% of bridges are remote (i.e. not accessible on road system)
- NO detours available in many places
- “Engaged” oil and trucking industries



# Alaska's Bridges



Data SIO, NOAA, U.S. Navy, NGA, GEBCO  
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Image © 2013 TerraMetrics  
64°12'03.02" N 149°29'37.23" W elev 881 ft



# Why bridges can't be closed



# "Minor" Constraint

- Usually just 3 months of good weather and daylight





# Typical Highway Work Zone



ABC that fits our needs...





# Temporary Bridges







# Build Ahead of Time

- Prefabricated Bridge Elements and Systems (PBES) such as:
  - Precast Decked Bulb-Tee Girders
  - Precast Deck Panels (steel bridges)
  - Precast Pier Caps
  - Precast Soldier Pile Lagging
  - Precast Backwalls (past practice)

# Decked Bulb-Tee Girders

- High strength ( $\geq 8,000$  psi)
- Quality control
- Cost-effective (made in Anchorage)
- Design for zero tension





# Decked Bulb-Tee Girders

- Still require 7 days for rail curb pour/cure
- Require crane(s), heavy to transport



# Precast Deck Panels

- Remote jobs
- Grout keys used





# Precast Deck Panels

- CIP rail for continuity
- Leveling screws helpful
- Place in similar sequence to CIP deck





# Precast Pile Caps

- First use with our bent system
- Concerns: Tolerances and seismic behavior





# Polyester Concrete

- Experimental Features project
- Minimize flagger or one-way signal times from 7 days to 1 day
- Inconclusive Results



# Alternate Contracting Methods

- Design-build = ~10-12 projects
- Construction Manager/General Contractor (CMGC) = 1 underway, 1 in planning





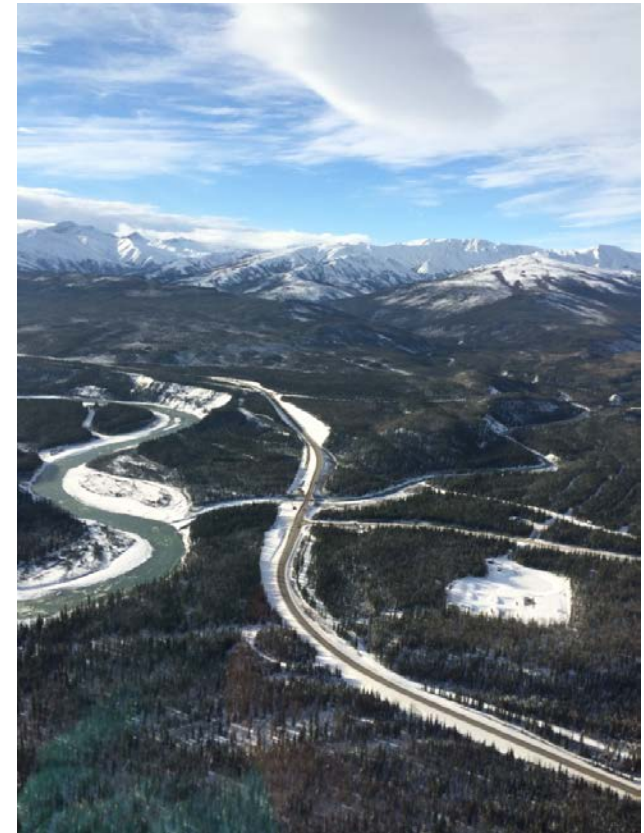


# Design-Build Experiences

- Poor quality products
- Lack of seismic/local knowledge
- “Hand holding” costs State time/money
- Local contractors not set up for many innovative methods

# CMGC Experiences

- Better than Design-Build
- Validated current design/construction practices
- Offered knowledge transfer





# CMGC Experiences - Cost

- DOT&PF, ICE, and Contractor develop Guaranteed Maximum Price (GMP)
  - Agreement reached = proceed to construction
  - No agreement reached = proceed to competitive bid

Organization	Total Basic Bid				Percent Change from 50% Design to GMP
	50% Design	75% Design	100% Design	GMP	
DOT&PF (Engineer's Estimate)	\$11,946,036	\$10,380,355	\$11,714,376	\$11,714,376	-2%
Hamilton Construction Company	\$13,622,225	\$10,543,432	\$11,183,230	\$10,727,261	-21%
Stanton Constructability Services (ICE)	\$17,321,540	\$11,063,780	\$9,019,069	\$10,110,029	-42%



# CMGC Experiences - Cost

- No Change Orders
- Cost Certainty
  - Added extra 400-ft of paving at 75%
- Construction Staging
  - Upfront coordination allowed for use of NPS parking lot as staging area
- Time Savings = \$\$ Savings
  - Reduced construction season from 2 years to 1 year
  - Reduced design level of effort
  - Improved internal & external timelines





# When to Use CMGC

- Constructability issues
- Innovations in schedule, cost, risk mitigation, materials & technologies
- Early or accelerated construction
  - Example: Early construction of frontage roads in access control project
- Risk of project changes due to unknowns
  - Example: Bridge foundations
- Complicated/high profile permitting or traffic control issues
- Fixed funding
  - Example: GO Bond projects



# Questions/Answers

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