#### Bayonne Bridge "Raise the Roadway" Project

RAISING THE NAVIGATIONAL CLEARANCE OF THE BAYONNE BRIDGE

Chester Werts, PE SE Sr. Bridge Engineer/Professional Associate

Western Bridge Engineers' Seminar September 2013



# HDR/PB, A Joint Venture

- HDR Engineering / Parsons Brinckerhoff Joint Venture
  - Joint Venture
    - HDR Engineering
    - Parsons Brinckerhoff
  - Subconsultants
    - Arora Associates
    - Arora Engineers
    - Barbara Thayer Associates
    - ECI
    - Gilmore
    - Hartgen Associates
    - HNTB
    - Huie Services
    - IH Engineers
    - Illumination Arts

- Karl Frank
- Khaled Mahmoud
- KPFF
- Pennoni
- Purdue University
- RWDI
- Sam Schwartz Engineers

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- VJ Associates
- Weidlinger Associates

### Project Background: Port Authority Bridges





### Project Background: Port Authority Bridges













- Opened to traffic on November 15, 1931
- Third longest steel arch bridge in the world
- Longest in the world at the time of completion
- Connects Bayonne, New Jersey with Staten Island, New York spanning the Kill Van Kull
- Arch span of 1,652 feet from pin to pin
- Height of the arch above the water at the crown is 325 feet
- Original bridge designed by Othmar Ammann







#### **Existing Facility: 6,974'**





### Project Background: 2008 Feasibility Study

#### **INCREASE NAVIGATIONAL CLEARANCE**

+35' → 185' Clearance
 +50' → 200' Clearance
 +65' → 215' Clearance

#### BY

- Raise the Roadway
- Jacking the Arch Vertically
- New Replacement Bridge
- Tunnel under Kill Van Kull

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# **Project Background: Container Ships**



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# **Project Background: Container Ships**

Current

#### TEU: Twenty-foot equivalent unit

A measure of volume or capacity based on the standard dimensions of a 20-foot cargo-carrying container; a 40-foot container provides for the same volume or capacity as two 20-foot containers (2 TEUs).



"Post-Panamax" refers to ships that are

too large to navigate the Panama Canal.

But they will fit through after 2014.

when the expansion of the canal is

New level:

215 feet

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## **Project Background: Container Ships**

Current

#### **TEU: Twenty-foot equivalent unit**

A measure of volume or capacity based on the standard dimensions of a 20-foot cargo-carrying container; a 40-foot container provides for the same volume or capacity as two 20-foot containers (2 TEUs).

= one 40-foot container



"Post-Panamax" refers to ships that are

too large to navigate the Panama Canal.

But they will fit through after 2014.

when the expansion of the canal is

expected to be completed.

Future

New level:

215 feet

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# "Raise the Roadway" Rehabilitate, Retrofit, and Reuse – Arch



The Existing Bayonne Bridge

The "New" Bayonne Bridge

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- Rehabilitate: Strengthening the Existing Arch
  - Retrofit:Relocation of the Arch Portals
- Reuse: Raising the Roadway within Existing Arch

#### Wider Roadway – Arch



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#### **Construction Overview: Arch Construction**





# "Raise the Roadway" Replacement – Approach Structures



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## Approach Structure: New Precast Concrete Box Girders



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#### **Construction Overview: Approaches**





# Design Criteria: Live Loads – Future BRT/LRT



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# Design Criteria: Live Loads – Future BRT/LRT



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# Design Criteria: Live Loads – Future BRT/LRT



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# Design Criteria: Wind Tunnel Tests







 Arch Model Wind Tests performed by RWDI



# **Design Criteria: Wind Speeds**

Wind Speed Applicable for	Return Period (years)	Mean Wind Speed (mph) at Deck Level 215 ft and Averaging Time		Corresponding 3-sec Gust Speed (mph) at 33 ft Open Terrain
Design during construction	20	78.5	1 h	95.5
Design of completed bridge	100	90.0	1 h	110.7
Stability during construction	1,000	110.0	10 min	140.8
Stability of completed bridge	10,000	133.0	10 min	166.8



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#### **Approaches:**

Arch:

# **Design Criteria: Wind Speeds**

Wind Speed Applicable for	Return Period (years)	Mean Wind Speed (mph) at Deck Level 215 ft and Averaging Time		Corresponding 3-sec Gust Speed (mph) at 33 ft Open Terrain
Design during construction	20	78.5	1 h	95.5
Design of completed bridge	100	90.0	1 h	110.7
Stability during construction	1,000	110.0	10 min	140.8
Stability of completed bridge	10,000	133.0	10 min	166.8



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#### **Approaches:**

Arch:

## Design Criteria: Site Specific Seismic



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## Design Criteria: Site Specific Seismic



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# **Approach Structures: Foundation Types**

#### 6' Dia. Drilled Shaft

#### 12" Micro-Pile

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### **Approach Structures: Pier Types**



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### **Approach Structures: Pier Types**



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# **Approach Structures: Articulation/Pier Fixity**

#### **New York**



#### **New Jersey**



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## **Approach Structures: Box Geometry**



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# **Approach Structures: Pier Diaphragms**

#### **Typical Haunched Girder**



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# **Approach Structures: Pier Diaphragms**

#### **Typical Constant Depth Girder**



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# **Approach Structures: Section Design**

**Typical Constant Depth Section** 





# **Approach Structures: Section Design**

#### **Typical Constant Depth Section**





# **Approach Structures: Section Design**

**Typical Constant Depth Section** 





### Approach Structures: Exp. Piers – Construction



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### Approach Structures: Exp. Piers – Construction





#### **Typical End Diaphragm Segment**



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#### **Typical End Diaphragm Segment**



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#### **Typical End Diaphragm Segment**



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#### **Typical End Diaphragm Segment**





# Approach Structures: End Span – Construction



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# Approach Structures: End Span – Construction



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# **Approach Structures: Top Continuity PT**

- AASHTO LRFD Thermal Gradient
- Wide Deck Produces Large Loads
- Combination of TG- with Zero LL at Opening Day
- Controlled Top Continuity PT



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# **Approach Structures: Top Continuity PT**

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# **Approach Structures: Utilities**

- Northbound Approach
  - 24 Utility Conduits inside Box Girder
  - 8" Fire Standpipe
  - Drainage in Typical Box Section
- Southbound Approach
  15 Utility Conduits
  - 15 Utility Conduits



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# **Approach Structures: Utilities**

- Northbound Approach
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#### **Construction Milestones**

- Bids Received
- Project Awarded
  - Skanska-Koch/Kiewit \$743 Million
- Construction Notice to Proceed
- Foundation Construction
- Main Span Arch Strengthening
- New Arch Roadway
- Approach Pier Construction
- NB Approach Superstructure
- Existing Arch Deck Removal

April 2013 April 2013

May 2013 4<sup>th</sup> Quarter 2013 1<sup>st</sup> Quarter 2014

- 1<sup>st</sup> Quarter 2014
- 1<sup>st</sup> Quarter 2014
- 2<sup>nd</sup> Quarter 2014
- 4<sup>th</sup> Quarter 2015

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