



Sodom Ditch Bridges

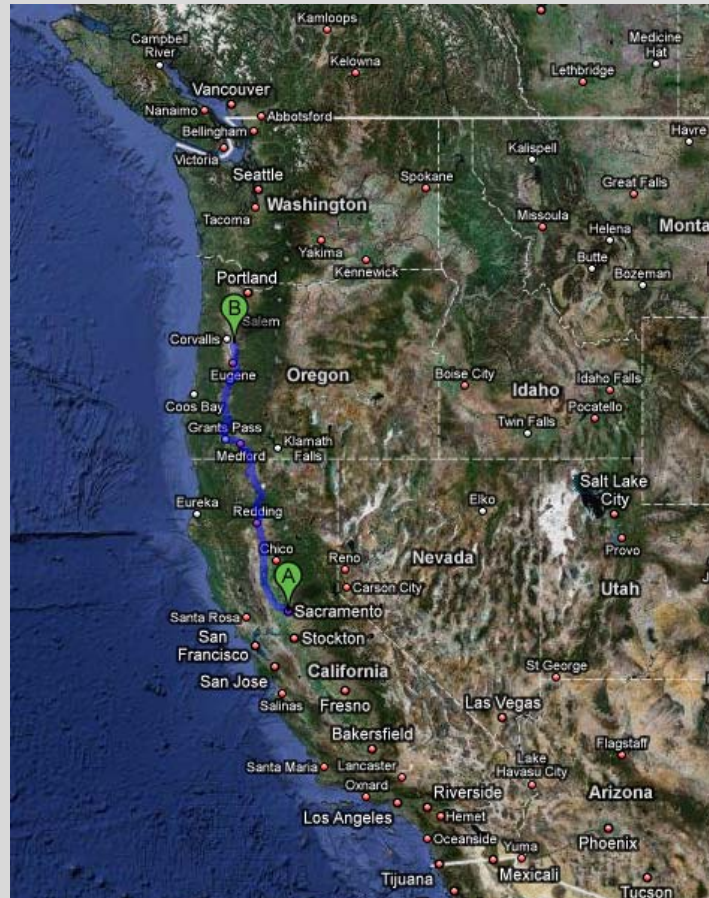
WBES 2009 – Session 3B

Keith Kaufman

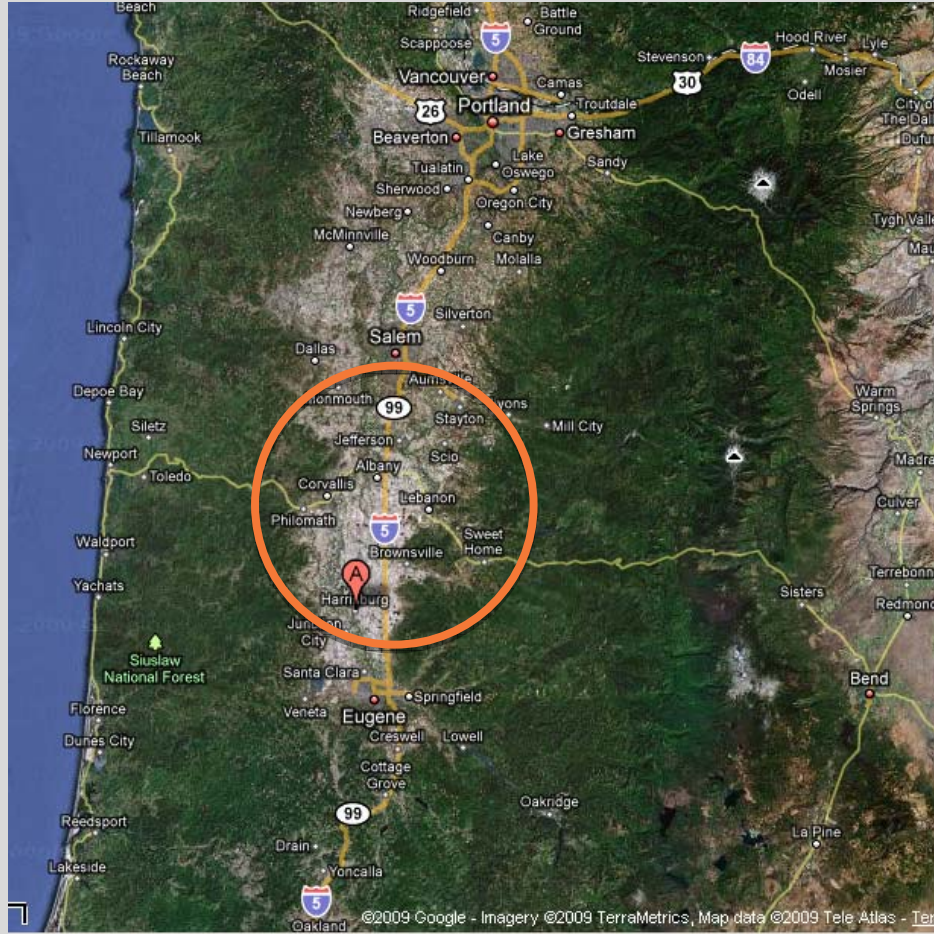
Knife River-Western Oregon Division



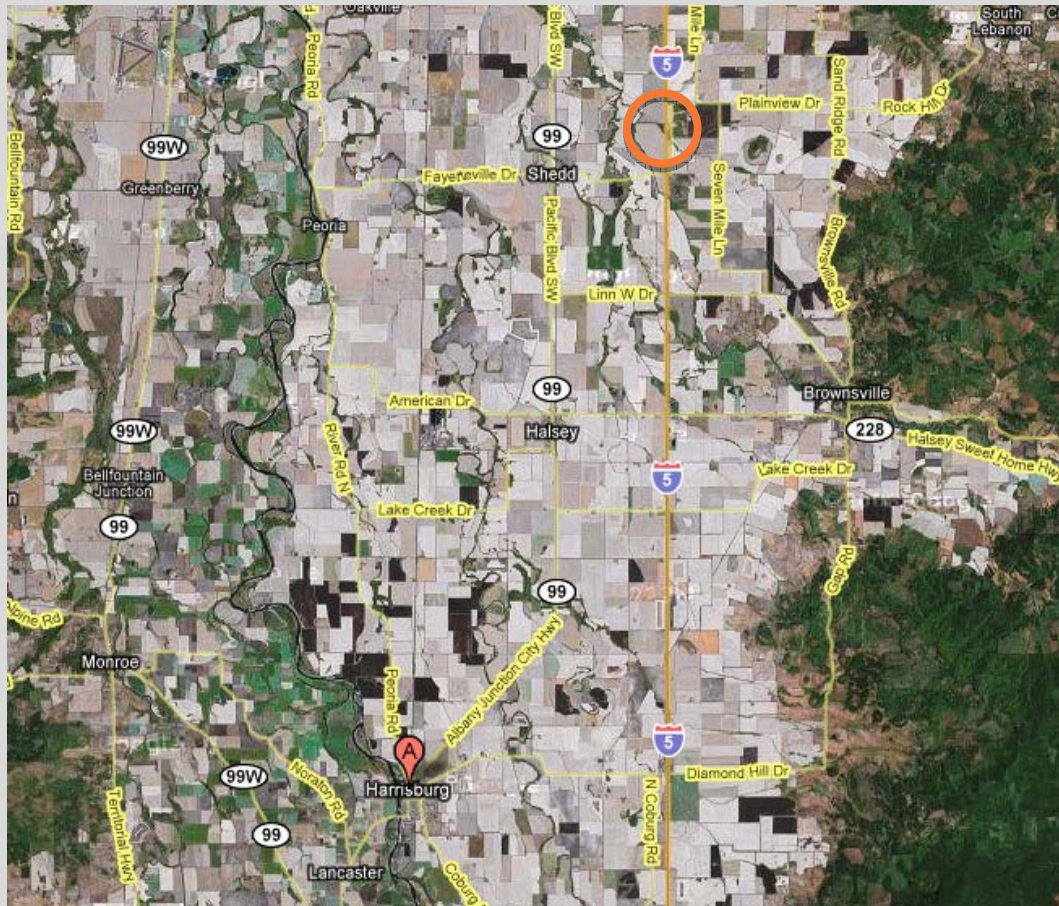
Project Location



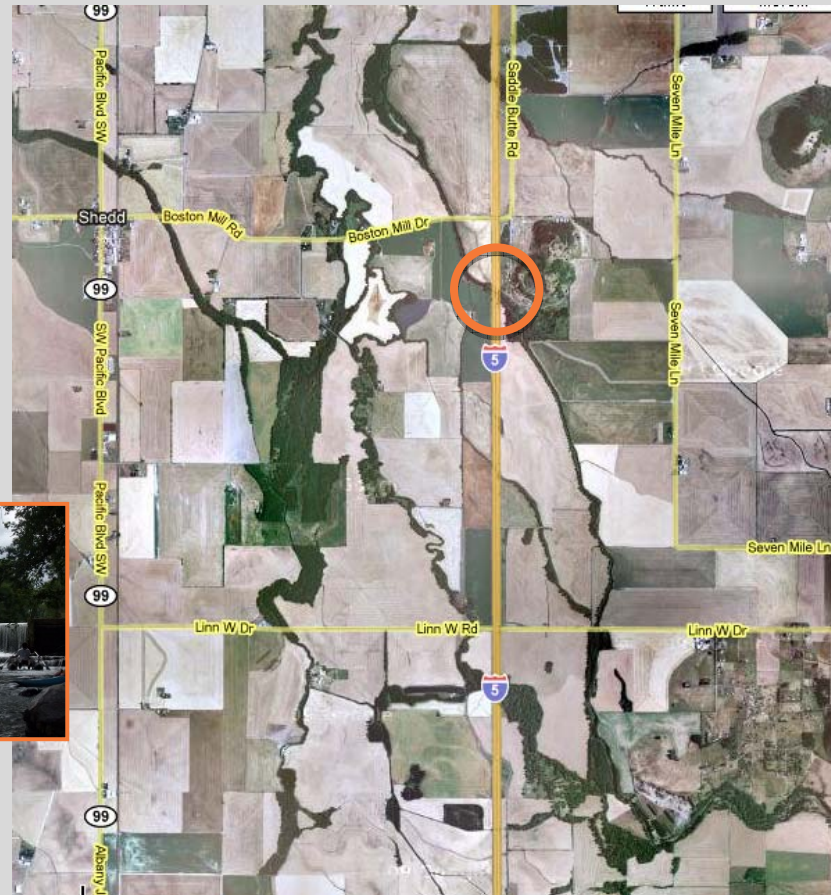
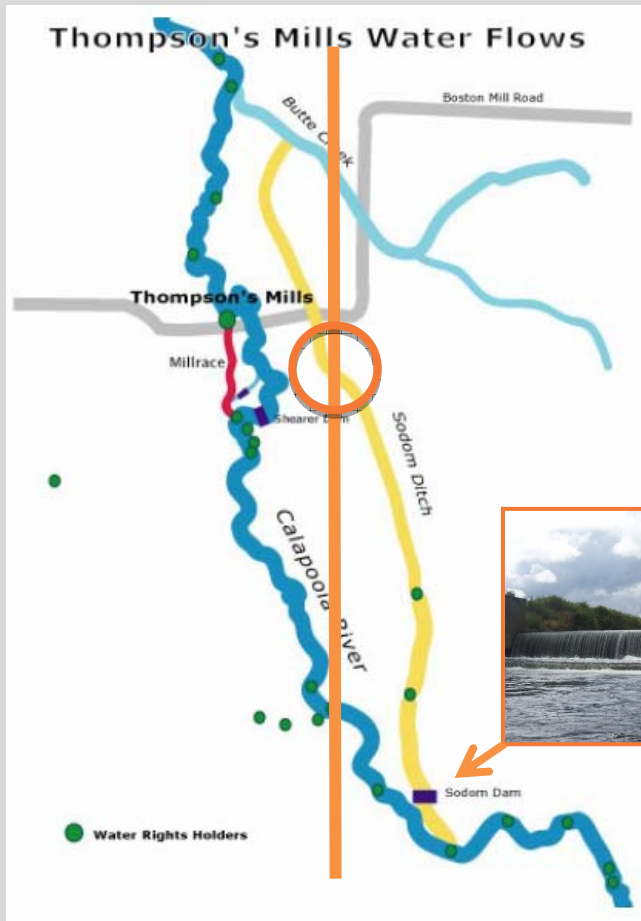
Project Location



Project Location (15 miles)



Project Location



Existing Bridge Debris



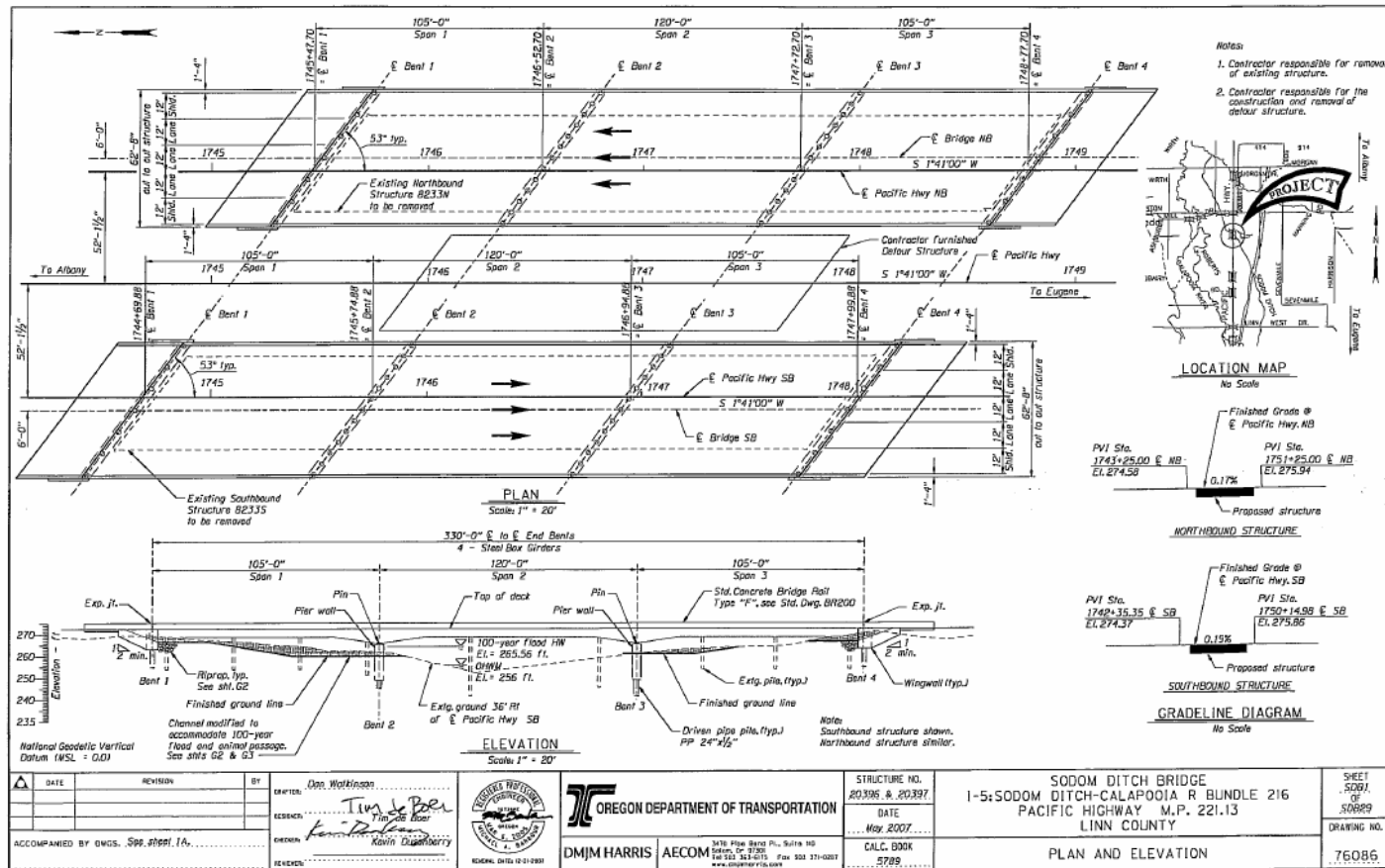
Existing Bridge Debris



Project Information

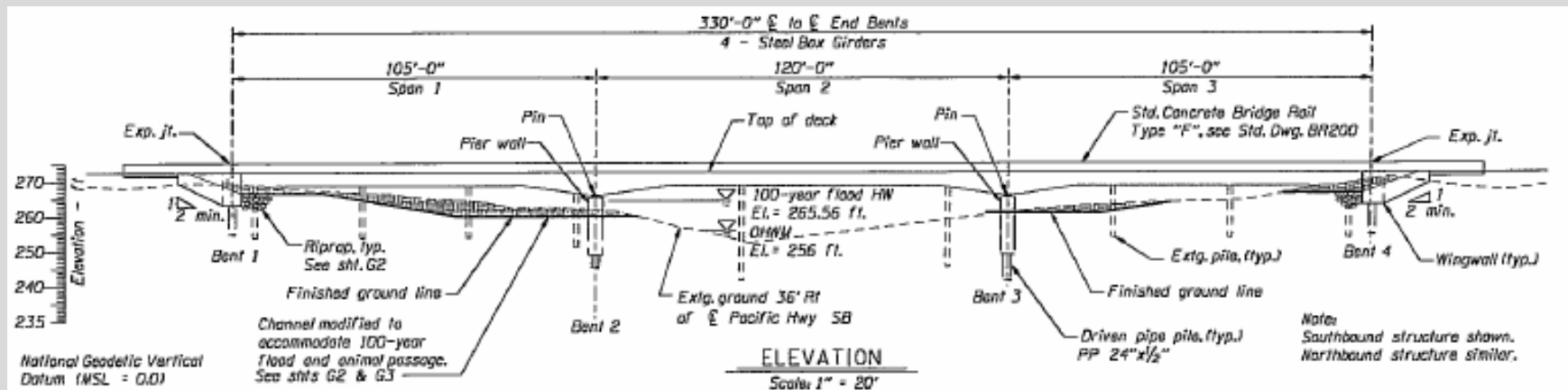
- Oregon DOT / OBDP
 - OTIA III State Bridge Delivery Program
 - OBDP - Joint Venture HDR & Fluor
- I-5: Sodom Ditch–Calapooia Oflow – Bundle 216
 - (2) Bridge Replacements
 - (2) Bridge Repairs
 - \$12 Million Total
 - \$3.35 Million Per Bridge

Contract Bridge Design



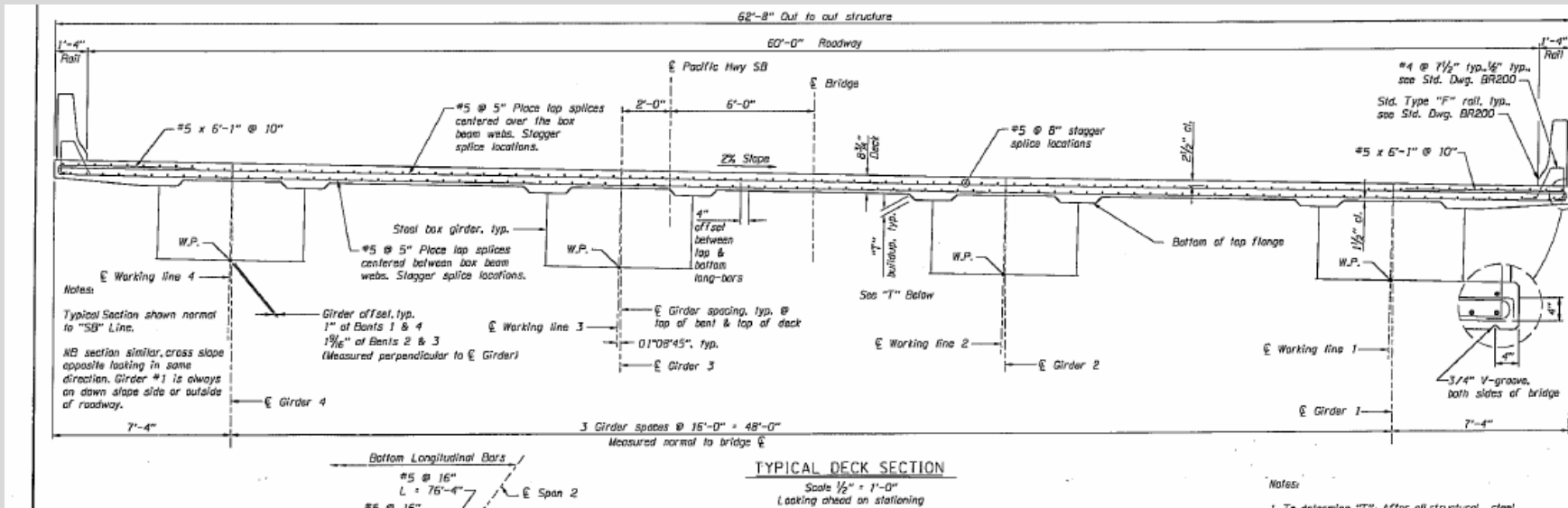
DATE	REVISION	BY	DR. WORKSHOP			STRUCTURE NO. 20306 & 20397 DATE May 2007 CALC. BOOK 5789	SODOM DITCH BRIDGE 1-5: SODOM DITCH-CALAPOOYA R BUNDLE 216 PACIFIC HIGHWAY M.P. 221.13 LINN COUNTY PLAN AND ELEVATION	SHEET NO. OF 50889 DRAWING NO. 76086
DATE	REVISION	BY	DRAWN: Tina S. Bell CHECKED: Kevin D. Quinlan REVISIONS:					

Contract Bridge Design



- (3) Spans 105'-120'-105' = 330'
- Structure Steel Depth 3'-0" To 4'-6"
- (4) Girder Lines

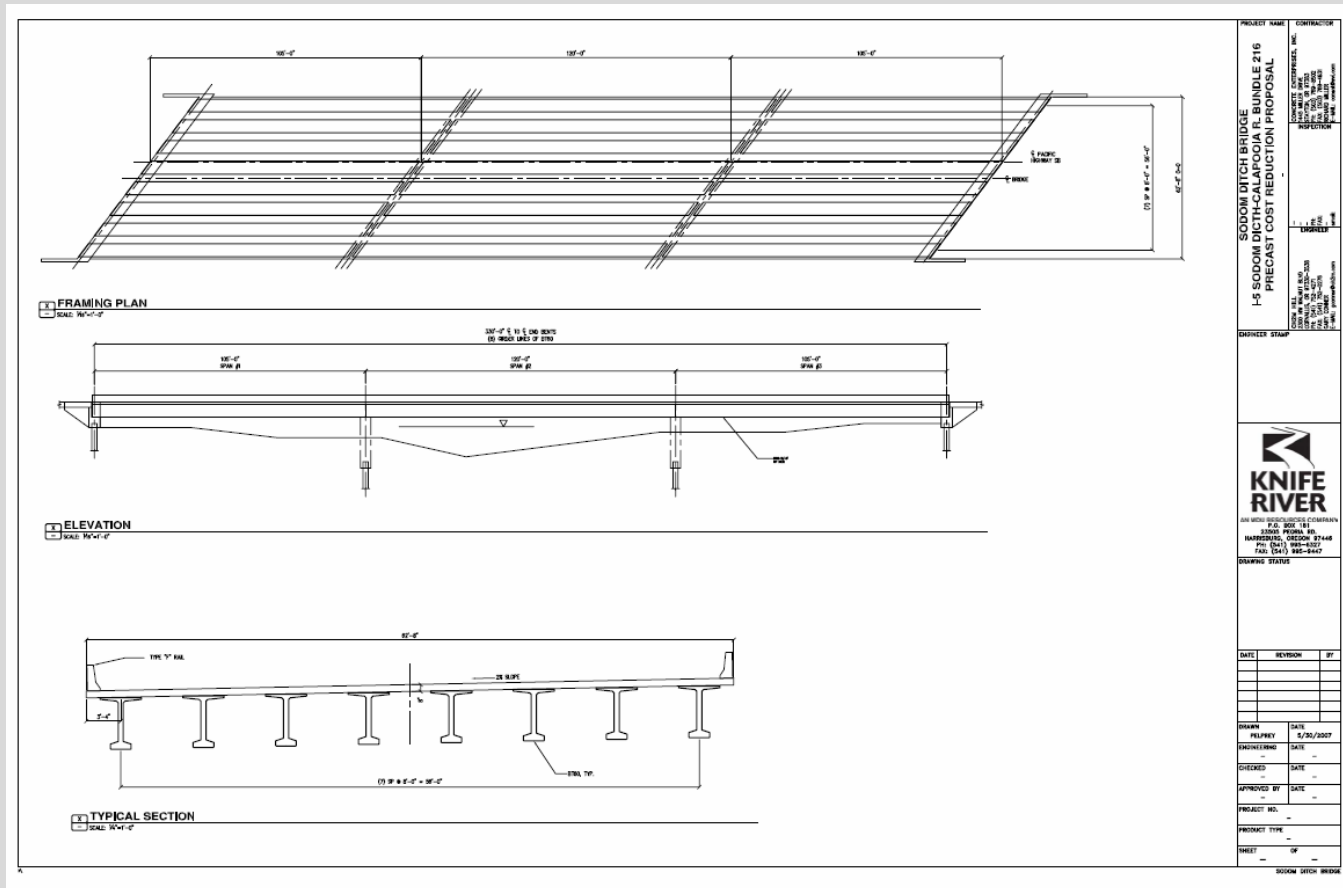
Contract Bridge Design



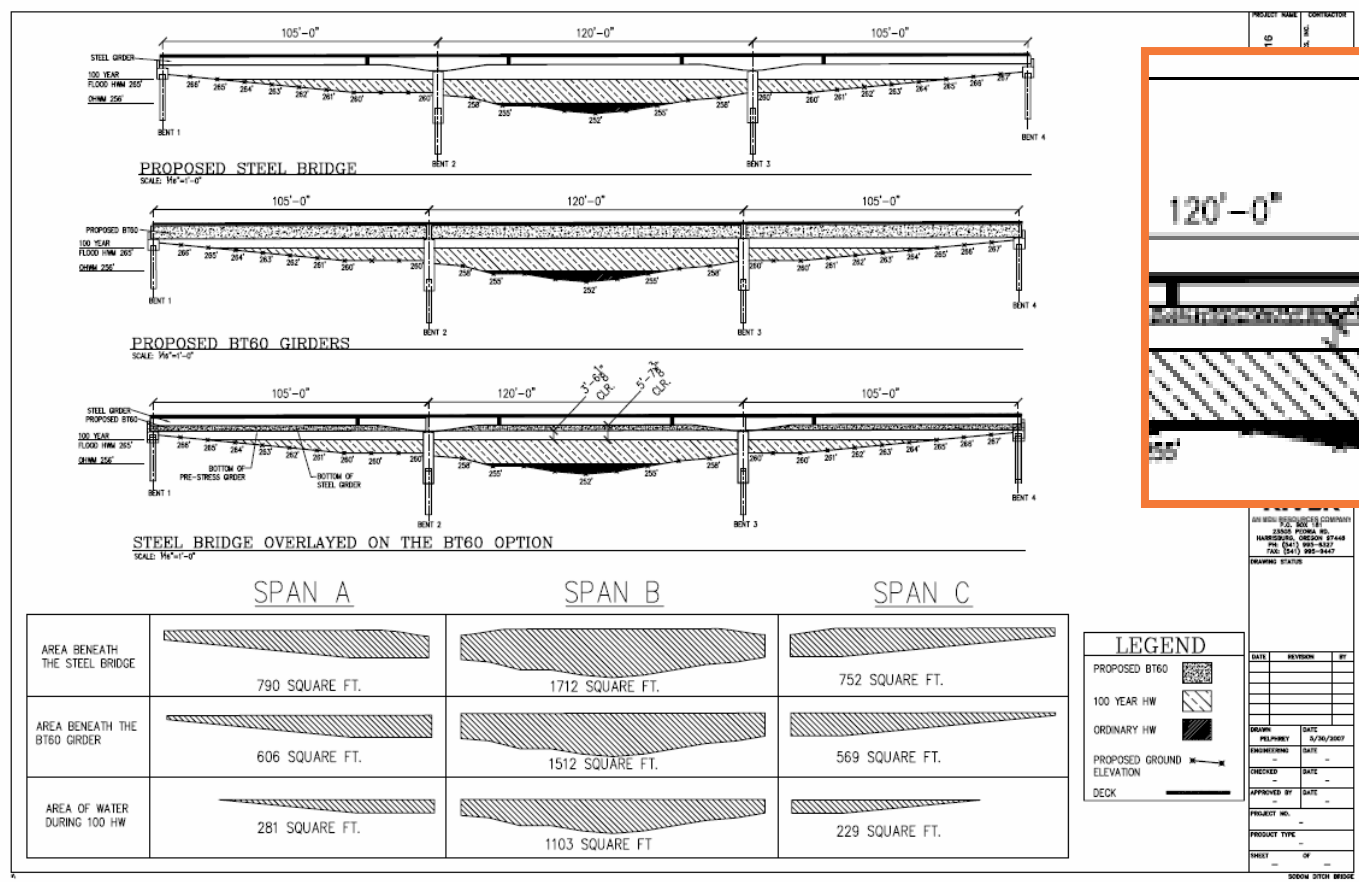
Bid and VE Proposal

- Bid Date – May 24, 2007
- KRC Contacted GC – June 2007
 - Precast Option Presented
 - Hydraulic Issues
 - GC/OBEC/KRC Develop Precast Option
- VE Proposal Submitted – July 2007

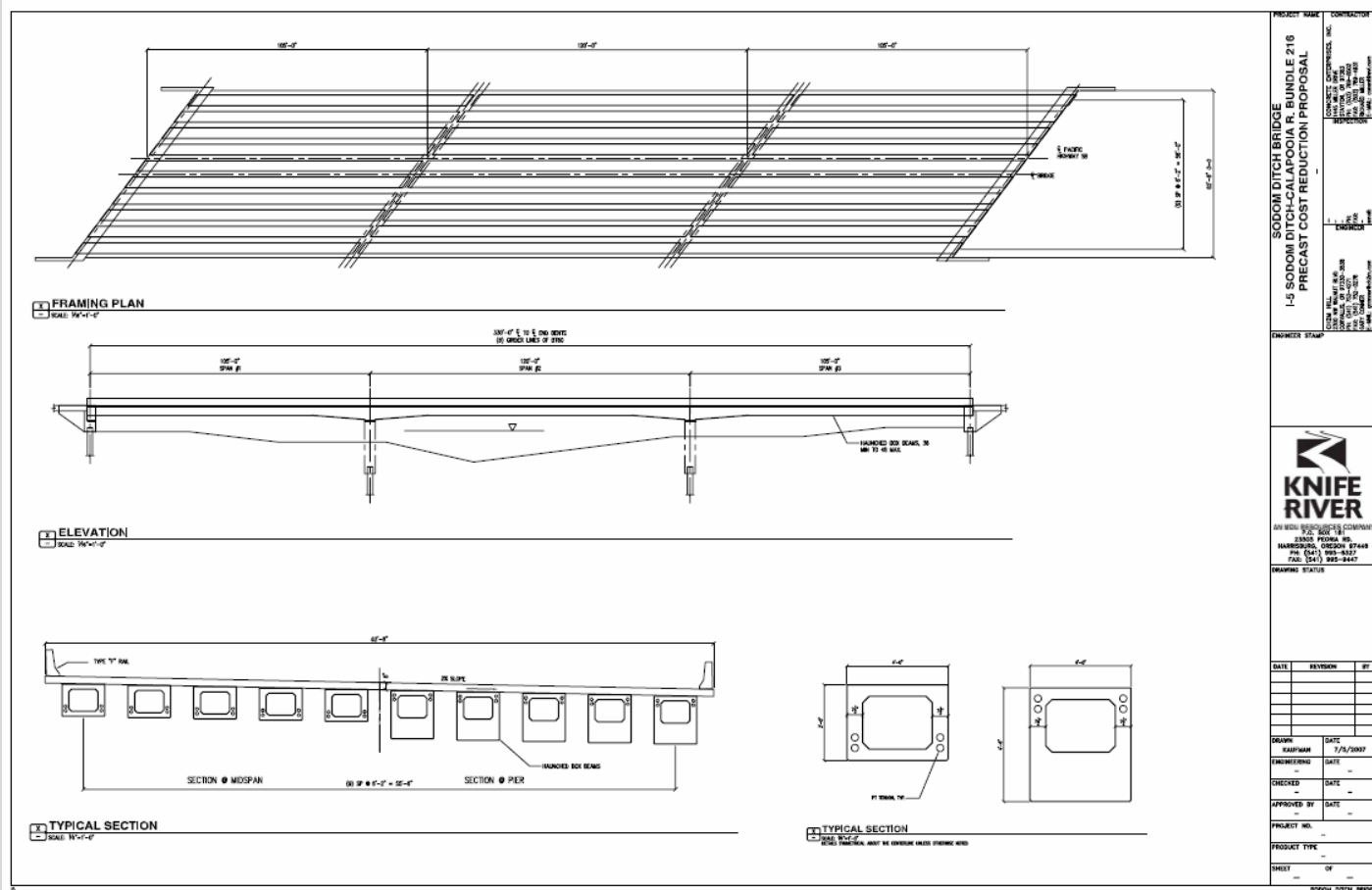
VE – Bulb Tee Option May 2007



VE – Hydraulic Opening



VE – Precast Option July 2007



VE Proposal

- VE Proposal Rejected – August 2007



Alive and Kicking

- GC Contacts KRC - February 2008
 - Steel Delivery & Production Issues
 - Project Schedule
- Plans Issued – April 2008
- Form Modifications – June 2008
- Post-Tensioning – June 2008

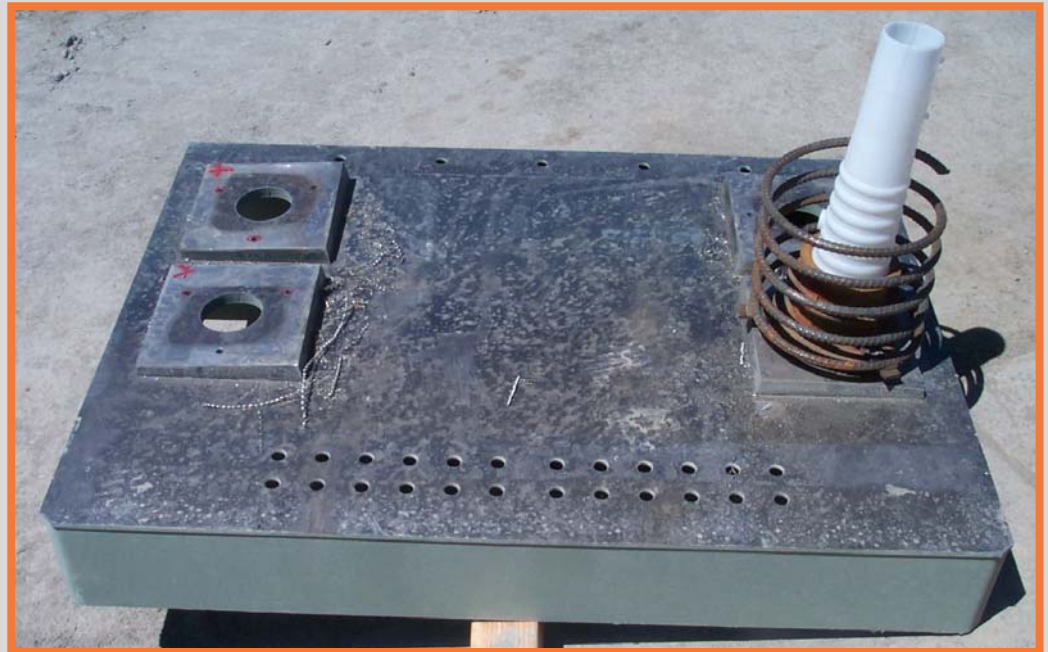
Construction Schedule

- I-5 South Bound
 - Production (30 Beams) June/July 2008
 - Erection – August 2008
- I-5 North Bound
 - Production (30 Beams) Feb/March 2009
 - Erection – April 2009
- Project Complete – August 2009

Design and Production Challenges

- Modified Box Beam Form
- Bottom Soffit Profile
- Top Face Profile
- Strand Pattern
- Void Geometry
- Post-Tensioning Profile
- Product Storage

Form Modifications & P-T



Post-Tensioning & Cage



Fabrication



Fabrication



Storage and Shoring



Post-Tensioning Duct Splicing



SODOM DITCH DUCT SPLICE

Erected Geometry with 3" gap.



Extend duct with longer interior coupler to close gap.

Extend coupler and center over joint and seal all joints including duct to concrete.



Span 2 Erection



End Span Erection



End Span Erection



Closure and Decking



Pushing Strand and Post-Tensioning



Sodom Ditch, I-5 SB



Sodom Ditch, I-5 SB



Sodom Ditch



Summary

- Talk with your Friendly Precast Manufacture for Bridge Solutions.
- Standard Precast Sections can be Modified to meet your Project Needs.
- Precast Concrete will Accelerate your Construction Schedule.
- Precast Concrete – It is the Solution!

Thank You & Coming Attractions

Oregon US20 -
Session 4C
Jordan Pelphey

Bridge Facades -
Session 7B
Keith Kaufman

Girder Stability -
Session 6B
Steven Walker

