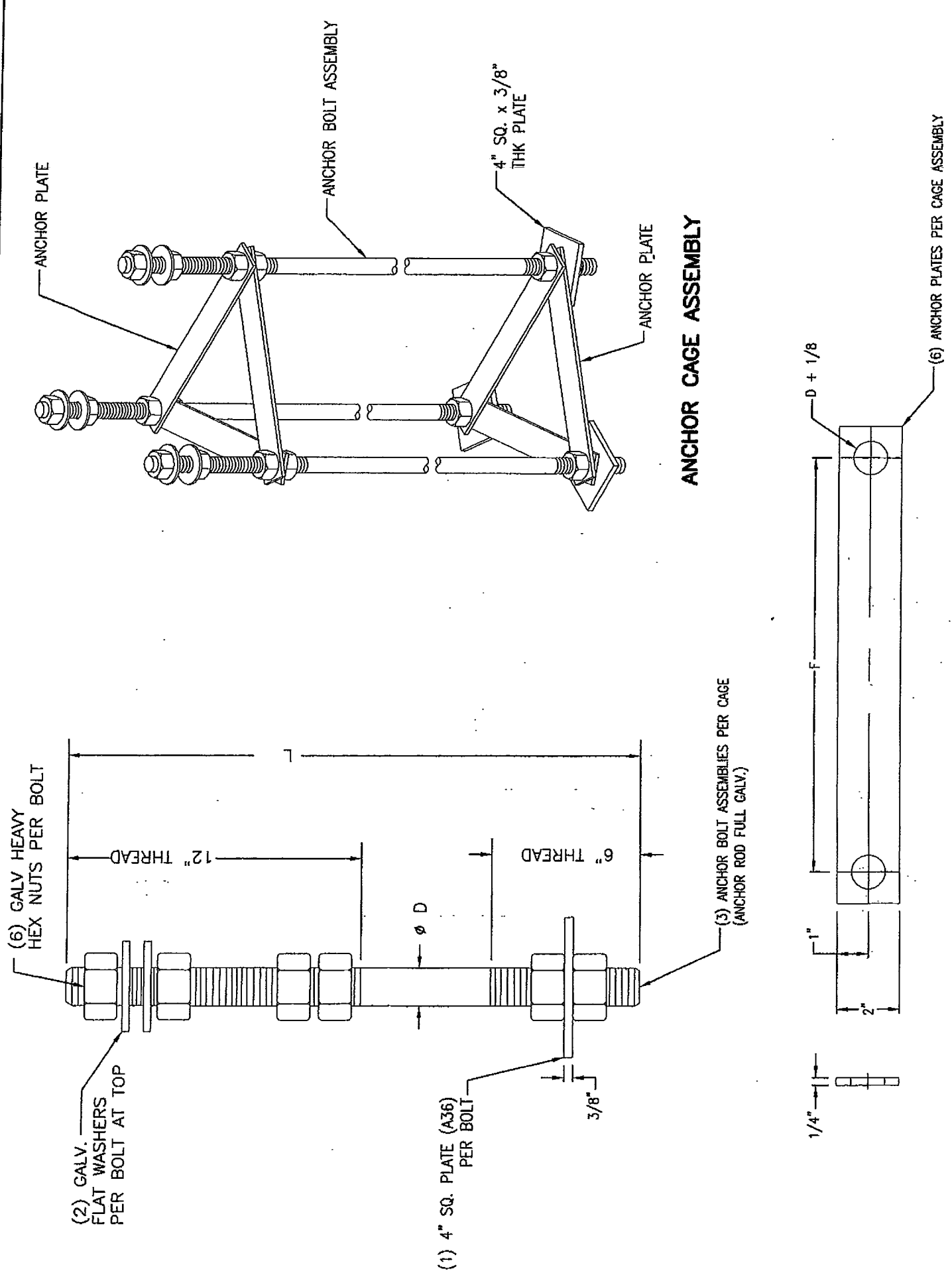
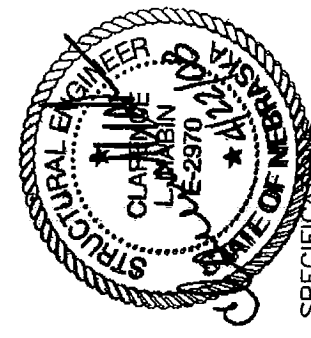
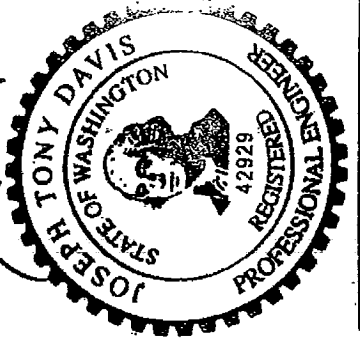


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APPROVED
 Manufacturer's Pole Plan
 Approved For Listing As A
 Pre-Approved Drawing
 WSDOT Bridge & Structures Office
 By GB Date 8/20/08



MATERIAL SPECIFICATIONS
 A.BOLT: ASTM-F1554 GR 105
 HEX NUTS: ASTM-A563 GR. DH
 FLAT WASHER: ASTM-F436
 PLATE/BAR: ASTM-A36 (BLACK)
 GALVANIZING ASTM-A153

ANCHOR CAGE ASSEMBLY DATA				
CONTROL NO.	D	B.C	F	L
312393	1"	15"	13"	54"
312394	1 1/8"	15"	13"	54"

ADD SUFFIX TO CONTROL NO. (R) FOR ROLLED
 OR (C) FOR CUT THREADS

SEE STANDARD
 PRODUCT PROCEDURE
 NO. 18
 FOR THREAD DETAIL

NOTE: SHIP ANCHOR CAGE ASSY UNASSEMBLED

MATERIAL LISTED	% SCRAP: 0.0	Control No.	CHARTED	R1	A-BOLT MATERIAL WAS ASTM-A449 PER DWA-20273-3	4/11/08	LRR	S/D
FINISH: PER Q-364	WEIGHT: 0.0			REV	DESCRIPTION	DATE	REV	BY
				REVISIONS				

ANCHOR CAGE ASSEMBLY

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DETAILED BY: SAD	CHECKED BY: JD	DATE: 10/16/07	SCALE: NTS
B100-B335		REVISION R1	